

Ain Shams University, Faculty of Engineering

Electrical Power and Machine Department

Improving Performance of Ethyl Vinyl Acetate in Power Cables

By

Passant Mohamed Farouk Ahmed

B.Sc. Electrical Power Engineering, Ain Shams University, 2000
 A Thesis Submitted in Partial fulfillment of the Requirement for the
 Degree of Master of Science in Electrical Power Engineering
 Supervised by

Prof. Dr. M.A. Mostafa Prof. Dr. Loai S. Nasrat

Electrical Power and Machine Dept. Electrical Power and Machine Dept.

Faculty of Engineering Faculty of Engineering

Ain Shams University South Valley University

Prof.Dr. Samia H. Mansour

Polymers and Pigments Dept.

National Research Center

Cairo- Egypt

To the memory of my Husband

STATEMENT

This thesis is submitted to Ain Shams University for the Degree of Master of Science in Electrical Power Engineering.

The work included in this thesis was carried out by the author. No part of this thesis has been submitted for a degree or a qualification at any other university or institute.

Name : Passant Mohamed Farouk

Signature:

Date :

ACKNOWLEDGMENT

I have the great honor to express my deepest gratitude and sincerest thanks to my supervisors committee:

Dr Mahmoud Abdel Hamid, Dr. Loai S. Nasrat and Dr. Samia H. Mansour for their continuous guidance and support. Their helpful and valuable discussions were the core reason for completing this work.

My deep gratitude and respect is dedicated to Dr. Mahmoud Abdel Hamid.

I would like to deeply thank Dr. Loai for his guidance and continuous encouragement and his help, and great assist. I am deeply indebted to Dr. Loai S. Nasrat his enthusiasm

Many thanks for Dr. Samia H. Mansour for her valuable advices, great assist, all facilities and materials offered during the progress of this work.

I have greatly indebted to for their guidance, unfailing discussions their time, and good help until this thesis has been developed.

Finally I owe a great part of research study to the High Voltage Laboratory staff Electrical Department.

I would like to deeply thank my family, my friends, and my kids for their patience and understanding, support and encouragement all the way.

Thank you all

Passant

ABSTRACT

High technological age is to a high extend due to the reliability achieved in the transmission and distribution of power.

Cables are one of the key elements in the hierarchy of the system. Extending the life of the cables is an important factor on keeping the system safe and functioning.

Power cables are provided with layers of coatings that are extruded on the conductor to provide protection and to extend the life of the cable.

In particular, high voltage power cables have an inner semiconducting layer (referred to as conductor shield) surrounding the conductor, an intermediate layer insulation and an outer semiconducting layer surrounding the insulation layer (referred to as insulation shield). The purpose of the inner semiconducting layer is to relax or relief the heterogeneous electrical stress attributed to irregularities in the conductor and insulation. The external semiconducting layer, which could either be a bonded layer or a strippable layer, homogenizes the electrical stress on the insulation surface.

The semiconducting layer, which is also known as the conductor shield, is typically formed from ethylene based polymers (ethylene vinyl acetate or ethylene ethyl acrylate or ethylene alkene copolymers). The ethylene based polymer is blended on conducting carbon black as furnace black or acetylene black, appropriate antioxidants and an organic peroxide cross-linking agent.

Studying the semiconducting layer can give us evidence for what is going to happen for the cable, as it can reveal the early partial discharge and can cause the reduction of the water treeing which are two main factors which decrease the life time of the power cable.

Trying to enhance the semiconducting layer can reflect on increasing the performance of the power cable life by which saving both energy and money can be obtained.

The aim of this work is to improve the performance of the ethylene vinyl acetate as a semiconducting layer in power cables to increase the life expectancy of the power cable.

TABLE OF CONTENTS

| TITLE | | PAGE |
|-------------------|----------------------------------|------|
| STATEMENT | | i |
| AKNOWLEDGMENT | Γ | ii |
| ABSTRACT | | iii |
| TABLE OF CONTEN | TS | V |
| LIST OF ABBREVIA | TIONS | X |
| LIST OF TABLES | | xii |
| LIST OF FIGURES | | xiv |
| | | |
| CHAPTER ONE: IN | TRODUCTION | |
| 1.1 GENERAL | | 1 |
| 1.2 CABLES | | 4 |
| 1.2.1 Conductor M | Materials and Configuration | 6 |
| 1.2.2 Insulators | | 8 |
| 1.2.2.1 | Ethylene-Propylene-Rubber (EPR) | 9 |
| 1.2.2.2 | Polyethylene | 10 |
| 1.2.2.3 | Cross Linked Polyethylene (XLPE) | 10 |
| 1.2.2.4 | Tree Retardant XLPE | 11 |
| 1.2.3 Semiconduc | ting Screen | 13 |
| | nield | 14 |
| 1.2.5 Jacketing | | 15 |
| 1.3 PROBLEMS FA | CING POWER CABLES | 17 |

| CHAPTER TWO: ETHYLENE VINYL ACETATE AS A PO | LYMER |
|--|----------|
| 2.1 GENERAL | 20 |
| 2.2 EVA | 21 |
| 2.3 EVA USED IN THIS STUDY | 22 |
| 2.3.1 Materials | 22 |
| 2.3.2 Compound Mixing | 23 |
| CHAPTER THREE: PREVIOUS WORK DONE BY OTHERS | |
| 3.1 GENERAL | 24 |
| 3.2 PREVIOUS WORK | 24 |
| 3.2.1 Breakdown Strength Enhancement in XLPE | 24 25 |
| 3.2.3 Breakdown Property of Composite Insulation | 28 |
| and Switch Over Voltage | 29 |
| on EVA Performance | 31 |
| Transients and Wave Propagation | 32 |
| 3.2.7 Nanotechnology in Power Cables | 34 |
| 3.2.8 Water Treeing | 35 |

CHAPTER FOUR: EXPERIMENTAL TECHNIQUES AND TEST PROCEDURES

| 4.1GENERAL | 41 |
|--|----|
| 4.2 TYPES OF TESTS PERFORMED | 41 |
| 4.2.1 Electrical Tests | 41 |
| 4.2.2 Thermal Test | 41 |
| 4.2.3 Mechanical Tests. | 42 |
| 4.3 DIELECTRIC STRENGTH TEST | 42 |
| 4.3.1 Testing Conditions | 42 |
| 4.3.2 Testing Apparatus | 43 |
| 4.3.2.1 Electrical Test Supply | 43 |
| 4.3.2.2 Dielectric Strength Test Arrangements | 44 |
| 4.3.2.3 The Test Electrodes | 45 |
| 4.4 VOLUME RESISTIVITY TEST | 45 |
| 4.4.1 Testing Conditions | 45 |
| 4.4.2 Testing Apparatus | 45 |
| 4.4.2.1 Electrical Test Supply | 45 |
| 4.4.2.2 The Test Electrodes | 45 |
| 4.5 DIELECTRIC CONSTANT TEST | 46 |
| 4.6 MECHANICAL TESTS | 48 |
| 4.6.1 Tensile Strength Test | 48 |
| 4.6.1 Elongation Test | 49 |
| 4.7 Experimental Procedures for the Electrical Tests | 49 |
| 4.8 Test System Safety | 50 |

CHAPTER FIVE: MEASUREMENTS AND ANALYSIS OF ELECTRICAL AND MECHNICAL PROPERTIES OF EVA

| 5.1 GENERAL | 51 |
|---|------|
| 5.2 STUDY THE EFFECT OF ELECTRICAL PERFORMANCE EVA LOADED WITH CB FILLER WITH DIFFERENT | E OF |
| PERCENTAGES | 51 |
| 5.2.1 Dielectric Strength | 51 |
| 5.2.1.1 Dielectric Strength of Samples Under Normal | |
| Conditions | 51 |
| 5.2.1.2 Dielectric Strength of Samples with SiR | 58 |
| 5.2.1.3 Dielectric Strength Under Thermal Aging | 62 |
| 5.2.2 Volume Resistivity | 73 |
| 5.2.1Volume Resistivity of Samples Under | |
| Normal Condition | 74 |
| 5.2.3Dielectric Constant | 77 |
| 5.2.3.1 Dielectric Constant of Sample | 77 |

5.3 STUDY THE EFFECT OF MECHANICAL PERFORMANCE

.....

OF EVA WITH CB FILLER WITH DIFFERENTPERCENTAGES

| | 80 |
|---|----|
| 5.3.1 Tensile Strength Test | 80 |
| 5.3.2 Tensile Strength of Samples | 80 |
| 5.3.3 Elongation test | 84 |
| 5.3.4 Elongation Percentage of the samples | 84 |
| CHAPTER SIX: GENERAL CONCLUSION AND RECOMMENDATIONS | |
| 6.1 GENRAL | 88 |
| 6.2 GENRAL CONCLUSION | 88 |
| 6.3 RECOMMENDATIONS | 90 |
| REFERENCES | 91 |

LIST OF ABBREVIATIONS

ASTM American Standard Test Method

BDV Break Down Voltage

CB Carbon Black

CPE Chloride Sulphene Polyethylene

EEA Ethylene Ethyle Acrelate

EHV Extra High Voltage

EPDM Ethylene Propylene Diene Monomer

EPR Ethylene Propylene Rubber

EVA Ethylene Vinyl Acetate

HAF high Abrasion Furnace Black

HALS Hindered Amino Light Stabilizers

HDPE High Density Poly Ethylene

HMWPE High Molecular Weight Polyethylene

HPFF High Pressure Fluid Filled Pipe

HV High Voltage

LDPE Low Density Polyethylene LIPP Laser Induced Pressure Pulse

LV Low Voltage

MV Medium Voltage

MWCNT Multi Walled Carbon Nanotubes

PD Partial Discharge

PE Polyethylene

PCR Poly Chloride Rubber

PILC Paper Insulated Lead Covered

PP Poly Propylene
PVA PolyVinyl Acetate
PVC PolyVinyl Chloride

SCFF Self Contained Fluid Filled

SiR Silicon Rubber

TIV Treeing Inceiption Voltage

TRXLPE Tree Retardant Cross Linked Polyethylene

UVA Ultra Violet VA Vinyl Acetate

Very Low Denisty Polyethylene Cross Linked Polyethylene VLDPE XLPE

LIST OF TABLES

- Table (1.1) A comparison between types of insulators.
- Table (5.1) Dielectric strength breakdown (KV/mm) for EVA loaded with Carbon Black filler with various percentages under AC voltage at room temperature and constant 50 Hz frequency.
- Table (5.2) Dielectric strength breakdown (KV/mm) for SiR between two layers of EVA loaded with Carbon Black filler with various percentages under AC voltage at room temperature and constant 50 Hz frequency.
- Table (5.3) Dielectric strength breakdown (KV/mm) for EVA loaded with Carbon Black filler with various percentages for different durations of thermal exposure under AC voltage at room temperature and constant 50 Hz frequency.
- Table (5.4) The values of volume resistivity of the samples EVA loaded with Carbon Black filler with various percentages in ohm.cm and their log. equivalent.
- Table (5.5) Dielectric constant for EVA loaded with Carbon Black filler with various percentages of concentration of the weight of the sample under AC voltage at room temperature and constant 50 Hz frequency.
- Table (5.6) The values of the tensile strength in Mega Pascal for the EVA loaded with Carbon Black filler samples.
- Table (5.7) The average of the tensile strength for four samples of EVA loaded with Carbon Black filler for each concentration.

- Table (5.8) The elongation percentages values for samples of EVA loaded with Carbon Black filler with various percentages of concentration of the weight.
- Table (5.9) The average of the elongation percentages values for samples of EVA loaded with Carbon Black filler with various percentages of concentration of the weight.