DESIGN OF A SEED DRILL ATTACHED TO A POWER TILLER

BY

IBRAHIM YEHIA EL-SAYED

William

A thesis submitted in partial fulfillment of the requirements for the degree of

<u>631.33</u>

MASTER OF SCIENCE

in

48519

AGRICULTURE

(AGRICULTURAL MECHANIZATION)

Department of Agricultural Mechanization Faculty of Agriculture Ain Shams University

1993



Approval Sheet

DESIGN OF A SEED DRILL ATTACHED TO A POWER TILLER

BY

IBRAHIM YEHIA EL-SAYED

B.Sc.(Agric.Mech.) Ain Shams University, 1989

This thesis for M Sc degree has been

approved by:

Prof. Dr. S. A. Ibrahim.....

Prof. of Ag. Engineering, Zagazig Univ.

Prof. Dr. M. N. El-Awady M. M. El phoady

Prof. of Ag. Engineering, Ain Shams Univ.

(Supervisor)

Date of examination: 1 / 12 / 1993



DESIGN OF A SEED DRILL ATTACHED TO A POWER TILLER

BY IBRAHIM YEHIA EL-SAYED

B. sc. Ag. Mech. Fac. of Ag. Ain Shams Univ. 1989

Under Supervision of:

Prof. Dr. Mohamed Nabil El-Awady

Head of Ag. Mech. Dept., Fac. of Ag. Ain Shams Univ.

Prof. Dr. Ahmed F. El-Sahrigi

Director of Aq. Eng. Res. Institute

Abstract

This investigation is on the design and construction of a small and simple seed-drill, suitable for small seeds such as wheat and rice. The designed seed-drill has to be operated using the power available on farm such as animal, small tractor, or power tiller.

Another principal aim is the use of materials existing on the local Egyptian market to enable national workshops to manufacture and maintain the drill.

Two group of experiments were carried out to study the effect of design factors on the seed drill performance:

1- Laboratory experiments: to find the effect of the following factors on:

1-1 Seed discharge: (a) effect of ground-wheel speeds, (b) effect of gate opening, and (c) uniformity of feeding rate from each tubes.

- 1-2 Seed damage and germination: (a) effect of ground-wheel speeds, (b) effect of gate openings, and (c) effect of feeder materials.
- 1-3 Seed distribution: (a) seed distribution in transvers direction of rows, and (b) seed distribution along the line.

<u>2- Field experiments</u>: to find the following points:

2-1 Effect of machine forward-speeds on plants distribution in transverse directions to rows.

2-2 Effect of covering types on germination percent.
2-3 Effect of ground-wheel types on: (a) slip percent, (b) draft force, and power requirements, and (c) fuel consumption.

2-4 Effect of forward speed on field efficiency.
2-5 Effect of forward speed and covering types on final grain yields per feddan.

3- Estimating the costs of using the machine.

KEY WORDS

seed drill - power tiller - feeder mechanism - seed tubes - furrow opener - covering device - ground wheel - seed discharge - uniformity of seed distribution - slip percent - draw-pull - power requirement - fuel consumption.

ACKNOWLEDGEMENT

The author wishes to thank "Allah" for allowing him to complete this work.

He wishes to express his greatest appreciation and deepest gratitude to his Prof. Dr. Mohamed Nabil El-Awady, Head of Agricultural Mechanization Dept., Fac. of Agric., Ain Shams Univ., for suggesting this research, also for his kind guidance and encouragement.

He wishes also to express his deep gratitude to Prof. Dr. Ahmed Farid El-Sahrigi Prof. and Head of Agricultural Engineering Research Institute, in addition to Dr. Atef Soliman Hamam Head of Design section, to Dr. Hassan Abdel Razik Head of Section of Animal Production Mechanization, and Magdy Ahmed Biomy Assist. Res., AERI for their advices and continuous help to fullfil this work.

Special thanks are to be given to Eng. Ahmed EI - Attar and Mr. Mostafa EI - Attar for their constant help during the construction on the designed seed-drill.

He wishes also to thank all the staff of Gemmyza Research Station, (ARC) Ministry of Agriculture, specially Samy saied, Mahmoud El - Attar Assist. Res. and Mr. Kamal Gouda, for their constant help during the field experiments.

He would like to thank all who have helped him, specially Dr. Mamdouh Abbas Prof. of Agricultural Mechanization Dept., Fac. of Agric., Tanta Univ., Kafr El - Sheikh Branch, and Dr. Adel Salem assis. Prof. of Agricultural Mechanization Dept., Fac. of Agric. Suez Canal Univ.

Finally, to all members of the Design Section of AERI, He is indebted and grateful for their assistance.

CONTENTS

F	PAGE
ACKNOWLEDGEMENT	. ii
LIST OF TABLES	. iii
LIST OF FIGURE	. iv
I- INTRODUCTION	. 1
II- REVIEW OF LITERATURE	. 3
2-1 History of seed-drill development	. 3
2-2 Methods of sowing and mathematical treatment of see	
distribution:	
2-2-1 Methods of sowing	
2-2-2 Mathematical treatment of seed distribution	
2-3 Design factors for seed drill:	
2-3-A Seed box	
2-3-A Feeding mechanism	
2-3-B-1 Types of feeding device	
2-3-B-2 Design of fluted feed device and disk feeder	
2-3-B-3 Performance of feeding mechanism:	
2-3-B-3-1 Feeding rate:	
2-3-B-3-1-a Effect of ground-wheel speed of seed drill.	
2-3-B-3-1-b Effect of speed of feeding shaft	
2-3-B-3-1-c Effect of gate opening	
2-3-B-3-1-d Effect of seed size	
2-3-B-3-2 Seed damage	
2-3-B-4 Seed distribution	
2-3-C Seed tubes:	
2-3-C-1 types of seed tubes	
2-3-C-2 Flow of seed through seed tubes	
2-3-D Furrow openers:	. 40
2-3-D-1 Types of furrow openers	. 40
2-3-D-2 Work process of furrow opener	
2-3-D-3 Seed distribution performance of furrow opener.	
2-3-E Ground wheel:	. 46
2-3-E-1 Types of ground wheel	. 46

2-3-E-2 Slippage of ground wheel	48
2-3-F Covering device	48
2-4 Power requirement for seed drill:	51
2-4-1 Resistance to motion of working parts and their	
power requirement	51
2-4-2 Draw-bar pull	53
2-5 Sowing rate, planting time, and yield for tested crop	54
2-6 Economical feasibility and appropriateness of	JÆ
an agricultural machine	56
an agricultural machine	57
3-1 Materials:	57
3-1-1 The designed seed-drill:	57
3-1-1-1 Frame	б0
3-1-1-2 Drive system	61
3-1-1-3 Ground wheels	61
3-1-1-4 Metering (feeder) shaft	61
3-1-1-5 Feeder mechanism	64
3-1-1-6 Seed tubes	64
3-1-1-7 Furrow openers	64
3-1-1-8 Covering device	64
3-1-1-9 Seed hopper and feeder gate	67
3-1-1-10 Markers	67
3-1-1-11 Draw bar	67
3-1-2 Power tiller specifications used in laboratory	
tests	68
3-1-3 Power tiller specifications used in Field tests	68
3-2 instrumentions:	68
3-2-1 Speedometer	68
3-2-2 Balance	69
3-2-2 Dynamometer	
3-2-3 Graduated cylinder, measuring tape, and stop	UĐ
watch	69
3-2-5 Seeds used in the investigation	69
3-3 Methods of measurements:	71
3-3-1 Laboratory tests:	71
3-3-1-1 Seed discharge:	71

3-3-1-1-1 Ground-wheel speed	71
3-3-1-1-2 Gate opening	72
3-3-1-2 Seed damage	72
3-3-1-3 Seed distribution	72
3-3-2 Field experiments:	73
3-3-2-1 Germination percentage	74
3-3-2-2 Dispersion of plants around the center of rows	74
3-3-2-3 Power requirement:	
3-3-2-3-a Draft force	74
3-3-2-3-b Power	74
3-3-2-4 Fuel consumption	75
3-3-2-5 Slip of ground wheel	75
3-3-2-6 Field efficiency	76
3-3-2-7 Final grain-yield.	76
3-3 Estimating costs of using the machine	76
IV- RESULTS AND DISCUSSION	78
4-1 Laboratory experiments:	78
4-1-1 Seed discharge:	
4-1-1-1 Effect of ground-wheel speed and gate opening on delivered seeds	
4-1-1-2 Uniformity of feeding rate from different tubes	78
4-1-2 Seed damage and germination:	
4-1-2-1 Effect of ground-wheel speed on seed damage and germination	
4-1-2-2 Effect of gate opening on seed damage and germination.	
4-1-2-3 Effect of feeder material	
4-1-3 Seed distribution:	
4-1-3-1 Seed distribution in transverse direction.	
4-1-3-2 Uniformity of seed-distribution along line	
4-2 Field experiments:	
4-2-1 Effect of forward speed on plants distribution	
4-2-2 Effect of covering device on germination.	
4-2-3 Effect of ground-wheel types:	
4-2-3-1 Slip percent	
4-2-3-2 Draft force and power requirement	
4-2-3-3 Fuel consumption	
4-2-4 Effect of forward speed on field efficiency	124
4-2-5 Effect of forward speed and covering types on mass of plant stems, wei	ight of seeds
4-3 Estimating costs of using the machine.	127

V- SUMMARY AND CONCLUSION	130
VI- REFERENCES.	. 130
KEY WORDS	. 145
VII- ARABIC SUMMARY	

LIST OF TABLES

Tab.	le Page	
2-1	Historical dates for the development of planting and cultivating equipment	4
2-2	Design features of seed units	17
2-3	Size of graded corn seeds.	24
2-4	Resistance "K" per meter width of machine.	52
2-5	Relationship between the draw-pull, forward speed and sowing depth under different types of soil and furrow openers	54
4-1	Seed discharge from tubes at different ground-wheel speeds (wooden fluted-wheel)	79
4-2	Percentage of visible, invisible, and total seed- damage (gate opening width "0.8 cm")	
4-3	Seed distribution in transverse direction of the rows at different ground-wheel	
	speeds	
4-4	Frequancy percent of feed rates for different ground-wheel speeds at gate	
	opening "0.8 x 3.5 cm ² "	100
4- 5	Cumulative percent of feed rates for different ground-wheel speeds at gate-opening width "0.8 cm"	101
4-6	Plants distribution in transverse direction of the rows at different ground-whee	el
	speeds 103	
	Effect of covering devices on germination percent at different speeds	
	ground-wheel speeds	
4-9	Relation between draft force and power requirement, forward speeds, and sow	ring
4-16	depths at different ground-wheel speeds	111
	for different ground-wheel types	
	Relation between field efficiency and forward speeds.	125
4-12	2 Grain yield and yield components at different forward speeds and covering devices.	126
4_13	3 Cost of planting for different planting-methods	
	4 A criterion for judging the economical feasibility and	120
-	appropriateness of designed seed-drill	129

LIST OF FIGURES

Figure	Page
2-1 Methods of sowing and planting.2-2 Distance (a) between nearest seeds and "P" for drilling,R = inter row	
width	
2-3 Cup feed-mechanism	
2-4 External force feed mechanism	13
2-5 External speed feed mechanism	
2-6 Internal force feed	15
2-7 Zones of seed movement in a fluted roll feed unit	16
2-8 Position of seeds relative to the cells	22
2-9 Release and impact velocities	27
2-10 Seed delivery of circular mechanism (wheel type)	27
2-11 Seeding rate for five width picker-wheels evaluated in semi-circular	-
seed box	30
2-12 Drill tubes	3 7
2-13 Furrow openers	42
2-14 Collapse of soil in the furrow	44
2-15 End-wheel types	46
2-16 Press-wheel types	47
2-17 Common types of ground wheels used on seed-cum- fertilizer drill	
in India	47
2-18 Devices for covering seeds and tubers	50
3-1 Elevation and side view of seed drill.	58
3-2 Components of seed drill	59
3-3 Furrow-opener standards on the frame	60
3-4 Types of ground wheels	63
3-5 Feed shaft and fluted wheels fixed on the frame	65
3-6 The different types of covering devices, and markers	66
3-7 Speedometer	69
3-8 Electronic balance	70
3-9 Dynamometer	70
3-10 Stop watch	70
4-1 Discharge of seeds at different ground-wheel speeds and gate	
openinas.	83

4-2	Discharge of seeds at different ground-wheel speeds and gate openings	83
4-3	Uniformity of seed delivered from each tube at different ground-whe speeds and gate openings	
4-4	Visible, invisible and total seed-damage at different ground-wheel s	peeds
	(gate opening width "0.8 cm").	89
4-5	Germination percent at differnt ground-wheel speeds	
(gate opening width "0.8 cm")	89
4-6	Germination percent at differnt gate openings and ground-wheel	
	speeds	90
	Germination percent at differnt ground-wheel speeds. The percentage of seeds found on left and right of the center line of rows at different ground-wheel speeds.	
4-9	Relation between seed distribution and ground-wheel speed	.100
4-10	Cumulative percent of feed rates for different ground-wheel speeds	
	at gate-opening width "0.8 cm".	101
4-11	The percentage of plants found in left and right of the center line of	
	the rows at differnt ground-wheel speeds	103
4-12	2 Germination percent for different covering-devices at different forwards	
4-13	Slippage percent at different forward-speeds and sowing depths 1	109
4-14	Draft force of machine at different forward-speeds and depths	114
4-15	5 Draft force of machine at different ground-wheel types and forward speeds	115
4-16	B Power requirement of machine different forward-speeds and	
	depths	117
4-17	Power requirement of machine with different wheel- types and forward speeds	
4-18	Fuel consumption at different forward-speeds and depths	.123
4-20	Field efficiency at different forward-speeds	125

INTRODUCTION