INFORMATION SYSTEMS FOR QUALITY ASSURANCE

Ph.D.
DISSERTATION

Presented to the

FACULTY OF ENGINEERING

AIN SHAMS UNIVERSITY

UNDER SUPERVISION OF

Prof. Dr. Adel Mohamed Mahmoud

Asct. Prof. Dr. Hassan Hosny El-Ghobary

Ву

Mohamed Magdy Kabil, B.S., M.Sc., M.S.

1986

20738



Ph.D. DISSERTATION

INFORMATION SYSTEMS FOR QUALITY ASSURANCE

SUPERVISORS:

- 1. Prof. Dr. ADEL M. MAHMOUD, Faculty of Engineering, Ain Shams University.
- 2. Asct. Prof. Dr. HASSAN H. EL-GHOBARY, Faculty of Engineering, Mansoura University.

EXAMINERS: Signature Date

- 1. Prof. Dr. HAMED KAMAL ELDEIN, Oklahoma State University, USA.
- 2. Prof. Dr. M. SADEK EID, M. STILLER. University of Moncton, Ganada.

 F listing professor at All Gypt

 ALL MONTHS.

3. Prof. Dr. ADEL M. MAHMOUD, (Supervisor).



Tω

My Son

Ahmad Kabil.

ACKNOWLEDGEMENT

The author wishes to express his sincere gratitude to his supervisors; Professor Dr. Adel Mohamed Mahmoud, Faculty of Engineering, Ain Shams University; and Asct. Prof. Dr. Hassan Hosny El-Ghobary, Faculty of Engineering, Mansoura University; for their most valuable advice and guidance throughout the study.

He would also like to thank everyone who directly or indirectly offered a hand in the undertaken work and preparation of this dissertation.

Finally, the author is indebted to his family members for their tolerance, encouragement, and love.

TABLE OF CONTENTS

	D
	Page
ACKNOWLEDGEMENT	
LIST OF FIGURES	
LIST OF TABLES	
	×ii
CHAPTER (1): INTRODUCTION	
	1
1.1. Background. 1.2. Definition of the Problem	_
1.3. Research Otto	2
1.3. Research Objectives 1.4. Order of Presentation	8 9
1.4. Order of Presentation	10
CHAPTER (2): IDENTIFICATION OF APPLIED METHODOLOGY	12
2.1. Introduction. 2.2. Systems Science Paradion	- -
2.2. Systems Science Paradigm. 2.2.1. Conceptualization phase	13
2.2.1. Conceptualization phase. 2.2.2. Analysis and measurements	14
2.2.2. Analysis and measurements. 2.2.3. Computerization	15
2.2.3. Computerization. 2.3. Structured Systems Analysis	15
2.3. Structured Systems Analysis 2.3.1. System representation	16 17
2.3.2 System methods	18
2.4. System Dynamics	20
2.4.1. Causal-ton- u.	21
2. 4. 2. Flow diameter 2. 4. 2. 4. 2. 4. 4. 4. 4. 4. 4. 4. 4. 4. 4. 4. 4. 4.	25
2.4.3. DVNAMO	26
2.3. Applied Methodology	27
	31
CHAPTER (3): GUALITY ARROWS	
CHAPTER (3): QUALITY ASSURANCE SYSTEM	33
O.I. Introduction	,,,
3.2. Quality Evolution	4
3.2. Quality Evolution 3.3. Quality Concepts 3.4. The Task of Quality Assurance	4
Service Task of Quality And Transfer Transfer	6
3.4.1. Assurance of the Quality of Design 4.3.4.2. Assurance of the Quality of Design 4.	_
3.4.2. Assurance of the Quality of Conformance. 4 3.4.3. Assurance of the Quality of Conformance. 4	_
3.4.3. Assurance of the Quality of Conformance. 4	•

3.5. Quality Assurance System. 3.6. Main Sectors of the System. 3.7. Levels of Decisions in the System 3.7.1. Strategic level. 3.7.2. Tactical level. 3.7.3. Operative level.	7 8 8
CHAPTER (4): FUNCTIONAL AND INFORMATION MODELS OF THE QUALITY ASSURANCE SYSTEM . 53	5
4.1. Introduction. 4.2. Structured Analysis and Design Technique. 54.3. Functional Model of the System. 61.4. Information Model of the System. 73. Models Verification.	}
CHAPTER (5): SYSTEM DYNAMICS MODEL FOR MEASURING	
OZ TAPORMALION	
5.1. Introduction 5.2. Conceptual Structure of the Model	
CHAPTER (6): TESTING AND VALIDATION OF THE SYSTEM DYNAMICS MODEL	
Q.l. Introduction	
6.1. Introduction 6.2. Tests of Model Structure 6.2.1. Structure-verification test 142	
6.2.1. Structure 142	
9.2.2. Parametan	
0.2.5 Evtronoum	
6.2.5. Dimensional-consistency test 6.3. Tests of Model Behavior	
Urdala Monstala de 177	
6.3.1. Behavior-reproduction tests 6.3.2. Behavior-anomaly test	
O.S.S. Reboules 140	
P. T. Jests of Policy rate 177 222 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	
9.4.1. Changed-b-w	
6.4.1. Changed-behavior-prediction test	
CHAPTER (7): EXPERIMENTATION OF THE SYSTEM DYNAMICS MODEL	

7.1. Introduction. 7.2. Information Quality Attributes. 7.3. Experimental Conceptualization. 7.4. Modeling the Timeliness of Information. 7.5. Modeling the Accuracy of Information. 7.6. Modeling a New Policy for Administration. 7.7. Modeling a New Policy for Sale/Service.	153 156 157
CHAPTER (8): SCHEME OF APPLYING THE PROPOSED MODELS TO REAL LIFE SYSTEMS	100
8.1. Introduction. 8.2. Review and Adjust the Existing System 8.3. Identify Information Requirements 8.4. Estimate a Value for the Information System.	190
CHAPTER (9): RESEARCH CONCLUSION	
APPENDIX. COMUTED DESCRIPTION	213
APPENDIX: COMUTER PROGRAMS AND LIST OF VARIABLES :	230

LIST OF FIGURES

Figure	
Paç	j e
1.1. The Growth in the Number of Computers in Egypt	4
2.1. The Iterative Nature of the System Dynamics Approach.	
2.2. Causal-Loop Diagram of an Inventory System 2	4
	6
2.3. Flow Diagram Symbols	8
20 an inventory System	7
3.1. The Splitting Up of the Quality Concept 40	5
3.2. Criterion of the Character of Decisions 49	
4.1. Basic Structure for the Functional Model	
4-2. Ramin Ch	5
4.3. System Decomposition)
38	
4.4. Mutual Exchange of Data 60	
Constraints	
4.6. The Quality Assurance System 61	
4.7. Activity AO, Assure Quality of the Product 63	
4.B. Activity Ai, Assure Quality of Design	
4.9. Activity A2, Assure Quality of Conformance 68	
4.10. Activity A3 Assure Continue 68	
4.10. Activity A3, Assure Quality of Sale/Service 70 4.11. Activity A4 Make Additional Activity A5 Make A5	
72	
74	
4.13. Data DO, Information System for Quality Assurance. 77	
4.14. Data D1, Quality Policy and Specifications 79	

Figure Pag	
4.15. Data D2, Quality of Finished Product 8	5
4.16. Data D3, Sales and Services	
4.17. Data D4, Quality Organization	
5.1. Basic Causal-Loops of the Model 100	
5.2. Causal Structure of Model Sectors	,
5.3. Causal-Loop Diagram of the Administration-of- Quality Sector	
5.4. Flow Diagram of the Administration-of- Quality Sector	
5.5. Table Function of Fraction Hired per Month Versus Observed Complaints	
5.6. Table Function of Multiplier from Motivation on Testers Performance Versus Motivation 108	
5.7. Table Function of Multiplier from Testing Rate per Man on Performance Versus Testing Rate per Man . 108	
Observed Complaints	
5.9. Table Function of Order Rate Versus Ratio of Quality to Acceptable	
5.10. Table Function of Actual Quality Versus Testers Performance	
2.11. Table Function of Customers Complaints Versus Ratio of Quality to Acceptable	
5.12. Table Function of Multiplier from Motivation on Quitting Rate Versus Motivation	
5.13. Model Dutput of the Administration-of- Quality Sector	
5.14. Causal-Loop Diagram of the Quality-of- Conformance Sector	
5.15. Flow Diagram of the Quality-of- Conformance Sector	

Figure Page
5.16. Table Function of Process Capacity Versus Production per Equipment
5.17. Table Function of Corrective Action Factor Versus Observed Complaints
5.18. Model Output of the Quality-of-Conformance Sector. 124
5.19. Causal-Loop Diagram of the Quality-of- Sale/Service Sector
5.20. Flow Diagram of the Quality-of-Sale/Service Sector 127
5.21. Table Function of Quality of Sale Versus Average Waiting Time
5.22. Table Function of Shipment Factor Versus Unfilled Orders
5.23. Model Output of the Quality-of-Sale/Service Sector 130
5.24. Causal-Loop Diagram of the Quality- of-Design Sector
5.25. Flow Diagram of the Quality-of-Design Sector 133
5.26. Table Function of Investment Factor Versus Orders. 134
on Quality Decay Versus Market Segment
5.28. Model Output of the Quality-of-Design Sector 137
5.29. Flow Diagram of the Integrated Model
5.30. Dutput of the Integrated Model
7.1. Information Quality Attributes
7.2. Modeling SMOOTH and DLINF3 Functions 160
7.3. Model Dutput of the Administration-of-Quality Sector with Changed Information Timeliness 161
7.4. Model Output of the Quality-of-Conformance Sector with Changed Information Timeliness 162
7.5. Model Output of the Quality-of-Sale/Service Sector with Changed Information Timeliness 163

Figure Pag) e
7.6. Model Output of the Quality-of-Design Sector with Changed Information Timeliness 16	4
7.7. Model Output of the Quality Assurance System with Changed Information Timeliness 16	
7.8. Modeling of NOISE and NORMRN Functions 16	
7.9. Model Dutput of the Administration-of-Quality Sector with Changed Information Accuracy 16	
7.10. Model Output of the Quality-of-Conformance Sector with Changed Information Accuracy 170	0
7.11. Model Output of the Quality-of-Sale/Service Sector with Changed Information Accuracy 171	1
7.12. Model Output of the Quality-of-Design Sector with Changed Information Accuracy 172	2
7.13. Model Dutput of the Quality Assurance System with Changed Information Accuracy 173	5
7.14. Flow Diagram of a Revised Policy at the Administration-of-Quality Sector	
7.15. Behavior of the Administration-of-Quality Sector under the Revised Policy	
7.16. Behavior of the System under a Revised Policy at the Administration-of-Quality Sector . 180	
7.17. Flow Diagram of a Revised Policy at the Quality-of-Sale/Service Sector	
7.18. Behavior of the Quality-of-Sale/Service Sector under the Revised Policy	
7.19. Behavior of the System under a Revised Policy at the Quality-of-Sale/Service Sector 187	

LIST OF TABLES

Table		Page
2.1.	The Stages of the System Dynamics Approach	. 23
	Types of DYNAMO Equations	
	Main Elements of the Quality Assurance System	
	Confidence Building Tests	
	Summary of Results of the Experimentation Phase	
9.1.		

CHAPTER 1

INTRODUCTION

1.1. Background:

Information in its broadest sense is defined as "the name for the content of what is exchanged with the outer world as we adjust to it, and make our adjustment felt upon it." [204]. In that sense, every living system must have a type of information processing if it is to survive. This is true for living cells as well as for human societies. As a "ceteris paribus"* assumption, Miller [116] relates survivability of a system to its committing a high percentage of its resources to information processing.

"Up to a maximum higher than yet obtained in any living system but less than 100 percent, the larger the percentage of all matter-energy input that it consumes in information processing controlling its various system processes, as opposed to matter-energy processing, the more likely the system is to survive."

Best and Marschak [13] noticed that more complex species (those higher in the evolutionary scale) devote a higher percentage of their total cell mass to information processing than do lower species (the brains of foraging predators are larger than those of sedentary animals in comparison with the rest of their bodies). It is also well established that in an advanced society a great portion of the labor force is involved in activities related to information, and a higher percentage of the cost running the economy consists of information related cost [146].

^{*} Other things being equal [130].