



# **USAGE OF AGRICUTURAL WASTES IN REMOVING HEAVY METALS FROM WASTEWATER**

A Thesis

Submitted to the Faculty of Engineering  
Ain Shames University for the Fulfillment  
of the Requirement of M.Sc. Degree  
In Civil Engineering

Prepared by

**ENG. MAHMOUD MOHAMED ABDELMOMEN  
ELSAYED**

B.Sc. in Civil Engineering, May 2011

Faculty of Engineering – Ain Shams University, Cairo, EGYPT

## **Supervisors**

**Prof. Dr. MOHAMED EL HOSSEINY EL NADI,**

Professor of Sanitary & Environmental Engineering  
Faculty of Engineering, Ain Shams University, Cairo, EGYPT

**Dr. NANY ALI HASSAN NASR,**

Associate professor of Sanitary & Environmental Engineering  
Faculty of Engineering, Ain Shams University, Cairo, EGYPT

**Dr. SAYED ISMAIL ALI AHMED,**

Assistant professor of Sanitary & Environmental Engineering  
Faculty of Engineering, Ain Shams University, Cairo, EGYPT

**2014**



# **USAGE OF AGRICUTURAL WASTES IN REMOVING HEAVY METALS FROM WASTEWATER**

A Thesis For  
**The M.Sc. Degree in Civil Engineering**  
**(SANITARY & ENVIRONMENTAL ENGINEERING)**

by  
**ENG. MAHMOUD MOHAMED ABDELMOMEN  
ELSAYED**

B.Sc. in Civil Engineering, May 2011  
Faculty of Engineering – Ain Shams Univeristy – Cairo, EGYPT

## **THESIS APPROVAL**

### **EXAMINERS COMMITTEE**

### **SIGNATURE**

**Prof. Dr. Mohamed El Sayed Aly Basuiony**

-----

Professor of Sanitary Engineering & Dean of  
Faculty of Engineering, Banha University

**Prof. Dr. Mahmoud Abdel Azeem**

-----

Professor of Sanitary & Environmental Engineering  
Faculty of Engineering, Ain Shams University

**Prof. Dr. Mohamed El Hosseiny El Nadi**

-----

Professor of Sanitary & Environmental Engineering  
Faculty of Engineering, Ain Shams University

Date: - ---/--/2014

## Dedication

*This thesis is lovingly dedicated to all the close,  
special and beautiful people in my life.*

*A special dedication to*

**my supportive  
parents**

*and to*

my wonderful  
sisters and brothers

*and finally*

*special dedication to*

**my lovely wife**

*for encouraging me to complete this work and for  
always being there for me.*

## STATEMENT

This dissertation is submitted to Ain Shams University, Faculty of Engineering for the degree of M.Sc. in Civil Engineering.

The work included in this thesis was carried out by the author in the department of Public Works, Faculty of Engineering, Ain Shams University, from October 2012 to June 2014.

No part of the thesis has been submitted for a degree or a qualification at any other University or Institution.

The candidate confirms that the work submitted is his own and that appropriate credit has been given where reference has been made to the work of others

Date: -        ---/-- /2014

Signature: -        -----

Name: - *MAHMOUD MOHAMED ABDELMOMEN ELSAYED*

## **ACKNOWLEDGMENTS**

*First, thanks are all direct to Allah, for blessing this work until it has reached its end, as a part of generous help throughout my life.*

*It is with immense gratitude that I acknowledge the support and help of **Professor Dr. Mohamed El Hossieny El Nadi**, Professor of Sanitary & Environmental Engineering Faculty of Engineering, Ain Shams University, this thesis wouldn't have been possible unless his great efforts, meticulous revision, scientific guidance and tremendous support.*

*I am profoundly grateful to **Dr. Nany Ali Hassan Nasr**, Associate Professor of Sanitary Engineering, Faculty of Engineering, Ain Shams University, for her close and kind supervision, constructive criticism, true encouragement and keen interest in the progress and accomplishment of this work. I am thankful for all the time and effort she gave me.*

*I would like to thank **Dr. Sayed Ismail Ali Ahmed**, Assistant Professor of Sanitary Engineering, Faculty of Engineering, Ain Shams University, for his sincere help and guidance, true encouragement and keen interest in the progress and accomplishment of this work. I am thankful for all the time and effort he gave me*

*Last but not least, sincere thanks to the staff and personnel of Sanitary Engineering Section, Faculty of Engineering, Ain Shams University, **specialy Tech. Khalid Abdel Latif** for facilities, encouragement and cooperation during the preparation of this study*

## **ABSTRACT**

**Name :** MAHMOUD MOHAMED ABDELMOMEN ELSAYED

**Title:** "USAGE OF AGRICULTURAL WASTES IN REMOVING HEAVY METALS FROM WASTEATER"

**Faculty:** Faculty of Engineering, Ain Shams University.

**Specialty:** Civil Eng., Public Works, Sanitary & Environmental Eng.

**Abstract:-**

This thesis has been carried out to study the efficiency of using agricultural wastes (untreated) in removing heavy metals from wastewater, The problem of the environmental pollution is created by the continuous and accelerated disposal of wastes. One of the main contaminants is the industrial wastewater. Most of industrial wastewater contains high concentration of toxic heavy metals. In this study, the adsorption method using raw agricultural wastes (palm waste fiber and output trimming tree (ficus)) to remove heavy metals  $Zn^{+2}$  and  $Cr(VI)$  from wastewater was made.

It achieves removal ratios using palm waste fiber 93.67%, 89.20% for  $Zn^{+2}$  and  $Cr(VI)$ , respectively.

Also; it success in achieving removal ratio using output trimming tree (ficus) 68.67%, 77.80% for  $Zn^{+2}$  and  $Cr(VI)$ .

The thesis illustrated best removal efficiency in removing zinc and chromium using palm waste fiber, and output trimming tree (ficus) as adsorption material which is cheap material, these material can offers additional solution for the disposal of agricultural wastes and low cost in removing heavy metals from wastewater, which encourage the factories in using this method.

The results explain that, the removal efficiency increased by increasing the adsorption contact time, and the flow rate were decreased.

## **SUPERVISORS**

**Prof.Dr. Mohamed El Hosseiny El Nadi,**

**Associate Prof. Dr. Nany Ali Hassan Nasr,**

**Assistant Prof. Dr. Sayed Ismail Ali Ahmed.**

## **KEY WORDS**

**Wastewater Treatment, Chemical Treatment, Heavy Metals Removal, Absorption, Application of Agricultural wastes.**

## **TABLE OF CONTENTS**

|   |             |
|---|-------------|
| <b>COVER</b>                              | <b>Page</b> |
| <b>APPROVAL COMMITTEE SHEET</b>           | ii          |
| <b>DEDICATION</b>                         | iii         |
| <b>STATEMENT</b>                          | iv          |
| <b>ACKNOWLEDGMENTS</b>                    | v           |
| <b>ABSTRACT</b>                           | vi          |
| <b>TABLE OF CONTENTS</b>                  | vii         |
| <b>LIST OF FIGURES</b>                    | x           |
| <b>LIST OF TABLES</b>                     | xii         |
| <br><b>CHAPTER I : INTRODUCTION</b>       |             |
| 1.1. BACKGROUND & PROBLEM DEFFINITION     | 1           |
| 1.2. STUDY OBJECTIVES                     | 2           |
| 1.3. SCOPE OF WORK                        | 2           |
| 1.3.1. THEORETICAL PART                   | 2           |
| 1.3.2. EXPERIMENTAL PART                  | 2           |
| 1.4. THESIS ORGANIZATION                  | 2           |
| <br><b>CHAPTER II : LITERATURE REVIEW</b> |             |
| 2.1. INTRODUCTION                         | 4           |
| 2.2. HEAVY METALS                         | 4           |
| 2.3. WASTE WATER TREATMENT                | 5           |
| 2.3.1. PRELIMINARY TREATMENT              | 7           |
| 2.3.1.1. Screening                        | 7           |
| 2.3.1.2. Comminutors                      | 7           |
| 2.3.1.3. Grit Chambers                    | 7           |
| 2.3.1.4. Skimming Tank                    | 7           |
| 2.3.2. PRIMARY TREATMENT                  | 8           |
| 2.3.2.1. Primary Sedimentation Tank       | 8           |
| 2.3.2.2. Anaerobic Pond                   | 9           |
| 2.3.2.3. UASB Unit                        | 9           |
| 2.3.3. SECONDARY TREATMENT                | 10          |
| 2.3.3.1. Attached Growth System           | 11          |
| 2.3.3.2. Suspended Growth System          | 11          |
| 2.3.3.3. Ponds                            | 11          |
| 2.3.3.4. Anaerobic Treatment              | 12          |
| 2.3.4. TERTIARY AND/ OR ADVANCED TRATMENT | 12          |
| 2.4. METHODS OF HEAVY METALS REMOVAL      | 12          |
| 2.4.1. PHYSICAL TREATMENT                 | 12          |

|          |                                       |    |
|----------|---------------------------------------|----|
| 2.4.1.1. | Filtration Technologies               | 13 |
| 2.4.1.2. | Sedimentation Technologies            | 15 |
| 2.4.2.   | CHEMICAL TREATMENT                    | 15 |
| 2.4.2.1. | Chemical Precipitation                | 15 |
| 2.4.2.2. | Electro dialysis                      | 17 |
| 2.4.2.3. | Ion Exchange                          | 18 |
| 2.4.2.4. | Chemical Oxidation                    | 18 |
| 2.4.2.5. | Adsorption                            | 18 |
| 2.4.3.   | BIOLOGICAL TREATMENT                  | 20 |
| 2.5.     | AGRICULTURAL WASTES                   | 20 |
| 2.6.     | AGRICULTURAL WASTE APPLICATION        | 22 |
| 2.6.1.   | REMOVAL OF HEAVY METALS BY SORPTION   | 22 |
| 2.6.2.   | REMOVAL OF HEAVY METALS BY ADSORPTION | 24 |

### **CHAPTER III: MATERIALS AND METHODS**

|          |   |    |
|----------|---|----|
| 3.1.     | STUDY LOCATION                                | 31 |
| 3.2.     | PILOT DESCRIPTION                             | 33 |
| 3.3.     | OPERATION PROGRAM                             | 36 |
| 3.3.1.   | FIRST PHASE (PALM WASTE FIBERS)               | 37 |
| 3.3.1.1. | First Run (Effective Size)                    | 37 |
| 3.3.1.2. | Second Run (Effective Depth)                  | 37 |
| 3.3.1.3. | Third Run (Optimum Hydraulic Load)            | 37 |
| 3.3.2.   | SECOND PHASE (FICUS TREES TRIMMING<br>OUTPUT) | 37 |
| 3.3.2.1. | First Run (Effective Size)                    | 37 |
| 3.3.2.2. | Second Run (Effective Depth)                  | 38 |
| 3.3.2.3. | Third Run (Optimum Hydraulic Load)            | 38 |
| 3.4.     | SAMPLING                                      | 38 |
| 3.5.     | MEASUREMENTS ANALYSIS                         | 39 |
| 3.6.     | EXPERIMENTAL WORK                             | 40 |
| 3.7.     | ADSORPTION STUDY                              | 40 |
| 3.8.     | ZINC PROCEDURE                                | 42 |
| 3.9.     | CHROMIUM PROCEDURE                            | 42 |

### **CHAPTER IV: RESULTS**

|          |  |    |
|----------|--|----|
| 4.1.     | GENERAL  | 43 |
| 4.2.     | RESULTS OF PREPARATION STAGE<br>(ADSORPTION CAPACITY MEASUREMENTS) | 43 |
| 4.3.     | PHASE I RESULTS (PALM WASTE FIBERS)                                | 48 |
| 4.3.1.   | RESULTS OF PART I ( ZINC REMOVAL)                                  | 49 |
| 4.3.1.1. | Results Of Run I (Media Effective Size)                            | 49 |
| 4.3.1.2. | Results Of Run II (Media Effective Depth)                          | 50 |



|                              |  |    |
|------------------------------|--|----|
| 4.3.1.3.                     | Results Of Run III (Optimum Filtration Rate)   | 52 |
| 4.3.2.                       | RESULTS OF PART II ( CHROMIUM REMOVAL)   | 54 |
| 4.3.2.1.                     | Results Of Run I (Media Effective Size)  | 54 |
| 4.3.2.2.                     | Results Of Run II (Media Effective Depth)  | 55 |
| 4.3.2.3.                     | Results Of Run III (Optimum Filtration Rate)   | 57 |
| 4.4.                         | PHSAE II RESULTS (FICUS TREES TRIMMING OUTPUT)   | 59 |
| 4.4.1.                       | RESULTS OF PART I ( ZINC REMOVAL)  | 59 |
| 4.4.1.1.                     | Results Of Run I (Media Effective Size)  | 60 |
| 4.4.1.2.                     | Results Of Run II (Media Effective Depth)  | 61 |
| 4.4.1.3.                     | Results Of Run III (Optimum Filtration Rate)   | 63 |
| 4.4.2.                       | RESULTS OF PART II ( CHROMIUM REMOVAL)   | 65 |
| 4.4.2.1.                     | Results Of Run I (Media Effective Size)  | 65 |
| 4.4.2.2.                     | Results Of Run II (Media Effective Depth)  | 67 |
| 4.4.2.3.                     | Results Of Run III (Optimum Filtration Rate)   | 69 |
| <b>CHAPTER V: DISCUSSION</b> |  |    |
| 5.1.                         | STUDY OVERVIEW   | 72 |
| 5.2.                         | ADSORPTION CAPACITY OF APPLIED MATERIALS   | 72 |
| 5.3.                         | PHASE I RESULTS DISCUSSION (PALM WASTE FIBER)  | 80 |
| 5.3.1.                       | DISCUSSION OF PHASE I PART I RESULTS (ZINC REMOVAL)                                    | 80 |
| 5.3.1.1.                     | Discussion Of Phase I Part I Run I Results (Effective Size Of Palm Waste Fiber)        | 81 |
| 5.3.1.2.                     | Discussion Of Phase I Part I Run II Results (Effective Depth Of Palm Waste Fiber)      | 82 |
| 5.3.1.3.                     | Discussion Of Phase I Part I Run III Results (Optimum Flow Rate For Palm Waste Fiber)  | 85 |
| 5.3.2.                       | DISCUSSION OF PHASE I PART II RESULTS (CHROMIUM REMOVAL)                               | 86 |
| 5.3.2.1.                     | Discussion Of Phase I Part II Run I Results (Effective Size Of Palm Waste Fiber)       | 87 |
| 5.3.2.2.                     | Discussion Of Phase I Part II Run II Results (Effective Depth Of Palm Waste Fiber)     | 88 |
| 5.3.2.3.                     | Discussion Of Phase I Part II Run III Results (Optimum Flow Rate For Palm Waste Fiber) | 91 |
| 5.4.                         | PHASE I RESULTS DISCUSSION (FICUS TREES TRIMMING OUTPUT)                               | 93 |
| 5.4.1.                       | DISCUSSION OF PHASE II PART I RESULTS (ZINC REMOVAL)                                   | 93 |

|                               |  |     |
|-------------------------------|--|-----|
| 5.4.1.1.                      | Discussion Of Phase II Part I Run I Results (Effective Size Of Ficus Trees Trimming Output)        | 93  |
| 5.4.1.2.                      | Discussion Of Phase II Part I Run II Results (Effective Depth Of Ficus Trees Trimming Output)      | 95  |
| 5.4.1.3.                      | Discussion Of Phase II Part I Run III Results (Optimum Flow Rate For Ficus Trees Trimming Output)  | 97  |
| 5.4.2.                        | DISCUSSION OF PHASE II PART II RESULTS (CHROMIUM REMOVAL)  | 98  |
| 5.4.2.1.                      | Discussion Of Phase II Part II Run I Results(Effective Size Of Ficus Trees Trimming Output)        | 99  |
| 5.4.2.2.                      | Discussion Of Phase II Part II Run II Results (Effective Depth Of Ficus Trees Trimming Output)     | 101 |
| 5.4.2.3.                      | Discussion Of Phase II Part II Run III Results (Optimum Flow Rate For Ficus Trees Trimming Output) | 102 |
| <b>CHAPTER VI: CONCLUSION</b> |  |     |
| 6.1.                          | OVER VIEW  | 105 |
| 6.2.                          | CONCLUSION   | 105 |
| 6.3.                          | RECOMMENDATIONS  | 106 |
| 6.4.                          | FURTHER WORK   | 107 |
| <b>REFERENCESES</b>           |  | 108 |

## **LIST OF FIGURES**

| <b>Figure</b>  | <b>Page</b> |
|--|-------------|
| <b>CHAPTER II: LITERATURE REVIEW</b>   |             |
| Figure (2/1): Flow Diagram Of Wastewater Treatment                               | 6           |
| Figure (2/2): Primary Sedimentation Tank   | 9           |
| Figure (2/3): Sketch For Selectivity And Productivity Of Membrane                | 14          |
| Figure (2/4): Flow Diagram Of Removal Of Heavy Metals By Chemical Precipitation  | 16          |
| <b>CHAPTER III: MATERIALS AND METHODS</b>  |             |
| Figure (3/1): Palm Waste Fiber- Fine Size  | 31          |
| Figure (3/2): Palm Waste Fiber- Course Size                                      | 32          |
| Figure (3/3): Ficus trees trimming output- Course Size (3-5cm)                   | 32          |
| Figure (3/4): Ficus trees trimming output- Fine Size (1-3cm)                     | 33          |
| Figure (3/5): Sketch Of The Pilot Used In Research                               | 34          |
| Figure (3/6): Pilot Used In The Research   | 35          |
| Figure (3/7): Description Of The Runs On Each Stage                              | 36          |
| Figure (3/8): C109 – Spectrophotometer Instrument                                | 40          |
| Figure (3/9): pH Meter   | 40          |
| <b>CHAPTER VI: RESULTS</b>   |             |
| Figure (4/1): Time Versus The Adsorption Capacity Of Palm Waste Fiber            | 47          |
| Figure (4/2): Time Versus The Adsorption Capacity Of Ficus Trees Trimming Output | 48          |
| Figure (4/3): Effluent Zinc Concentration Versus Time In Run I                   | 50          |
| Figure (4/4): Time Versus The Effluent Zinc Concentration In Run II              | 52          |
| Figure (4/5): Time Versus The Effluent Zinc Concentration In Run III             | 53          |
| Figure (4/6): Time Versus The Effluent Cr (VI) Concentration In Run I            | 55          |
| Figure (4/7): Time Versus The Effluent Cr (VI) Concentration In Run II           | 57          |
| Figure (4/8): Time Versus The Effluent Cr (VI) Concentration In Run III          | 59          |
| Figure (4/9): Effluent Zinc Concentration Versus Time In Run I                   | 61          |
| Figure (4/10): Time Versus The Effluent Zinc Concentration In Run II             | 63          |
| Figure (4/11): Time Versus The Effluent Zinc Concentration In Run III            | 65          |
| Figure (4/12): Time Versus The Effluent Cr(VI) Concentration In Run I            | 67          |
| Figure (4/13): Time Versus The Effluent Cr(VI) Concentration In Run II           | 69          |
| Figure (4/14): Time Versus The Effluent Cr(VI) Concentration In RunIII           | 71          |

## CHAPTER V: DISCUSSION

|                |  |     |
|----------------|--|-----|
| Figure (5/1):  | Log ( $q_e$ - $q_t$ ) Versus Time (min) For Palm Waste Fiber.  | 73  |
| Figure (5/2):  | Log ( $q_e$ - $q_t$ ) Versus Time (min) For Ficus Trees Trimming Output.   | 74  |
| Figure (5/3):  | $t/q_t$ Versus Time (min) For Palm Waste Fiber.  | 75  |
| Figure (5/4):  | $t/q_t$ Versus Time (min) For Ficus Trees Trimming Output.   | 76  |
| Figure (5/5):  | $C_e/q_e$ Versus $C_e$ For Palm Waste Fiber  | 77  |
| Figure (5/6):  | $C_e/q_e$ Versus $C_e$ For Ficus Trees Trimming Output   | 78  |
| Figure (5/7):  | Log ( $q_e$ ) Versus Log ( $C_e$ ) For Palm Waste Fiber  | 79  |
| Figure (5/8):  | Log ( $q_e$ ) Versus Log ( $C_e$ ) For Ficus Trees Trimming Output   | 79  |
| Figure (5/9):  | Removal Efficiency With Different Size Of Palm Waste Fibers During Run I Period  | 82  |
| Figure (5/10): | Removal Efficiency With Different Depth Of Fine Size of Palm Waste Fiber During Run II Period                          | 84  |
| Figure (5/11): | Removal Efficiency With Different Rate Of Flow Through Fine Media Of Palm Waste Fiber During Run III Period            | 86  |
| Figure (5/12): | Removal Efficiency With Different Size Of Palm Waste Fibers During Run I Period  | 88  |
| Figure (5/13): | Removal Efficiency With Different Depth Of Fine Size of Palm Waste Fiber During Run II Period                          | 90  |
| Figure (5/14): | Removal Efficiency With Different Rate Of Flow Through Fine Media Of Palm Waste Fiber During Run III Period            | 92  |
| Figure (5/15): | Removal Efficiency With Different Size Of Ficus Trees Trimming Output During Run I Period                              | 94  |
| Figure (5/16): | Removal Efficiency With Different Depth Of Fine Size of Ficus Trees Trimming Output During Run II Period               | 96  |
| Figure (5/17): | Removal Efficiency With Different Rate Of Flow Through Fine Media Of Ficus Trees Trimming Output During Run III Period | 98  |
| Figure (5/18): | Removal Efficiency With Different Size Of Ficus Trees Trimming Output During Run I Period                              | 100 |
| Figure (5/19): | Removal Efficiency With Different Depth Of Fine Size of Ficus Trees Trimming Output During Run II Period               | 102 |
| Figure (5/20): | Removal Efficiency With Different Rate Of Flow Through Fine Media Of Ficus Trees Trimming Output During Run III Period | 104 |

## **LIST OF TABLES**

| <b>Table</b>  | <b>Page</b> |
|---|-------------|
| <b>CHAPTER III: MATERIALS AND METHODS</b>   |             |
| Table (3/1): Samples Taken at Zinc Removal  | 38          |
| Table (3/2): Samples Taken at Chromium Removal  | 39          |
| <b>CHAPTER IV: RESULTS</b>  |             |
| Table (4/1): Adsorption Capacity Of Palm Waste Fiber  | 45          |
| Table (4/2): Adsorption Capacity Of Ficus Trees Trimming Output   | 46          |
| Table (4/3): Results Of Run I In Part I Of Phase I (Effective Size Of Palm Waste Fiber)                           | 49          |
| Table (4/4): Results Of Run II In Part I Of Phase I (Effective Depth Of Palm Waste Fiber)                         | 51          |
| Table (4/5): Results Of Run III In Part I Of Phase I (Optimum Filtration Rate For Palm Waste Fiber)               | 53          |
| Table (4/6): Results Of Run I In Part II Of Phase I (Effective Size Of Palm Waste Fiber)                          | 54          |
| Table (4/7): Results Of Run II In Part II Of Phase I (Effective Depth Of Palm Waste Fiber)                        | 56          |
| Table (4/8): Results Of Run III In Part II Of Phase I (Optimum Filtration Rate For Palm Waste Fiber)              | 58          |
| Table (4/9): Results Of Run I In Part I Of Phase II (Effective Size Of Ficus Trees Trimming Output)               | 60          |
| Table (4/10): Results Of Run II In Part I Of Phase II (Effective Depth Of Ficus Trees Trimming Output)            | 62          |
| Table (4/11): Results Of Run III In Part I Of Phase II (Optimum Filtration Rate For Ficus Trees Trimming Output)  | 64          |
| Table (4/12): Results Of Run I In Part II Of Phase II (Effective Size Of Ficus Trees Trimming Output)             | 66          |
| Table (4/13): Results Of Run II In Part II Of Phase II (Effective Depth Of Ficus Trees Trimming Output)           | 68          |
| Table (4/14): Results Of Run III In Part II Of Phase II (Optimum Filtration Rate For Ficus Trees Trimming Output) | 70          |
| <b>CHAPTER V: DISCUSSION</b>  |             |
| Table (5/1): Values of K1 & q <sub>e</sub> calc. for the Palm Waste Fiber and the Ficus Trees Trimming Output     | 74          |
| Table (5/2): Values of K2 & q <sub>e</sub> calc. for the Palm Waste Fiber and the Ficus Trees Trimming Output     | 76          |
| Table (5/3): Parameters Of Langmuir and Freundlich Isotherm.  | 80          |

|               |   |     |
|---------------|---|-----|
| Table (5/4):  | Removal Efficiency Of Different Types Of Palm Waste<br>Fibers           | 81  |
| Table (5/5):  | Removal Efficiency Of Different Depths Of Fine Size                     | 83  |
| Table (5/6):  | Removal Efficiency Of Different Rate Of Flow                            | 85  |
| Table (5/7):  | Removal Efficiency Of Different Types Of Palm Waste<br>Fibers           | 87  |
| Table (5/8):  | Removal Efficiency Of Different Depths Of Fine Size                     | 89  |
| Table (5/9):  | Removal Efficiency Of Different Rate Of Flow                            | 91  |
| Table (5/10): | Removal Efficiency Of Different Types Of Ficus Trees<br>Trimming Output | 93  |
| Table (5/11): | Removal Efficiency Of Different Depths Of Fine Size                     | 95  |
| Table (5/12): | Removal Efficiency Of Different Rate Of Flow                            | 97  |
| Table (5/13): | Removal Efficiency Of Different Types Of Ficus Trees<br>Trimming Output | 99  |
| Table (5/14): | Removal Efficiency Of Different Depths Of Fine Size                     | 101 |
| Table (5/15): | Removal Efficiency Of Different Rate Of Flow                            | 103 |

# **CHAPTER I**

## **INTRODUCTION**

### **1.1 BACKGROUND**

Heavy metals have been excessively released into the environment due to rapid industrialization and have created a major global concern. Cadmium, zinc, copper, nickel, lead, mercury and chromium are often detected in industrial wastewaters, which originate from metal plating, mining activities, smelting, battery manufacture, tanneries, petroleum refining, paint manufacture, pesticides, pigment manufacture, printing and photographic industries, etc...

The problem of protecting the environment from pollution and contamination by various types of discharges is now in the focus of attention all over the world. Together with the development and growth in the assortment of chemicals, there is a continuous increase in pollution of the biosphere by industrial effluents. The problem created by the continuous, accelerated pollution of the hydrosphere, especially in large cities and industrial centers is extremely acute. At present, hundreds of millions of tons of diverse substances which are a source of harm to the health of people, plant life and useful microorganisms are discharged to the environment. The volume of these discharges is continuously increasing together with industrial growth. In the last decade the volume has doubled. In large industrial cities and centers, the concentration of harmful impurities is already impermissibly high and the level is dangerous for health and plant life.

At present environmental protection from industrial discharges is achieved mainly by employing various techniques for purifying gaseous and aqueous plant effluents. Discharge to the atmosphere and water basins results both in product losses and detriment to the environment.

However, almost in all cases there is a possibility for partial or complete recuperation of discharged matter. i.e., for reprocessing of purified products to return as a valuable components to the production process,

Industrial aqueous discharges represent the largest volume of toxic substances to waters. It should be remembered always that, even small permitted levels of these toxic substances are not absolutely harmless for plant and animal life.