



Cairo University

# A NEW APPROACH FOR PREDICTING DRILLSTRING VIBRATION IMPACT ON WELLBORE STABILITY

By

Mohamed Shafik Abd-ElAlim Khaled

B.sc. in Petroleum Engineering

A Thesis Submitted to the  
Faculty of Engineering at Cairo University  
in Partial Fulfillment of the  
Requirements for the Degree of  
**MASTER OF SCIENCE**  
in  
Petroleum Engineering

FACULTY OF ENGINEERING, CAIRO UNIVERSITY  
GIZA, EGYPT  
2016



# A NEW APPROACH FOR PREDICTING DRILLSTRING VIBRATION IMPACT ON WELLBORE STABILITY

By

Mohamed Shafik Abd El-Alim Khaled  
B.sc. in Petroleum Engineering

A Thesis Submitted to the  
Faculty of Engineering at Cairo University  
in Partial Fulfillment of the  
Requirements for the Degree of  
MASTER OF SCIENCE  
in  
Petroleum Engineering

Under the Supervision of

Prof. Dr. Eissa Mohamed Shokir

.....  
Professor of Petroleum Engineering  
Mining, Petroleum and Metallurgical  
Faculty of Engineering, Cairo University

FACULTY OF ENGINEERING, CAIRO UNIVERSITY  
GIZA, EGYPT  
2016



# A NEW APPROACH FOR PREDICTING DRILLSTRING VIBRATION IMPACT ON WELLBORE STABILITY

By  
Mohamed Shafik Abd El-Alim Khaled

A Thesis Submitted to the  
Faculty of Engineering at Cairo University  
in Partial Fulfillment of the  
Requirements for the Degree of  
MASTER OF SCIENCE  
in  
Petroleum Engineering

Approved by the  
Examining Committee

---

Prof. Dr. Eissa Mohamed Shokir, Thesis Main Advisor

---

Prof. Dr. Fouad Khalaf Mohamed, Internal Examiner

---

Dr. Mohamed Mahmoud El Assal, External Examiner  
- Owner & managing director of Triple L oil services company

FACULTY OF ENGINEERING, CAIRO UNIVERSITY  
GIZA, EGYPT  
2016



**Engineer's Name:** Mohamed Shafik Abd El Alim Khaled  
**Date of Birth:** 25/02/1990  
**Nationality:** Egyptian  
**E-mail:** mohamed.shafikkhaled@gmail.com  
**Phone:** +2 – 01226531728  
**Address:** Alexandria, Miami Ahmed Hmady St. intersects with abou alarb St., Flat Alzahor  
**Registration Date:** 01/10/2012  
**Awarding Date:** 2016.  
**Degree:** Master of Science in Petroleum Engineering  
**Department:** Mining, Petroleum and Metallurgical Engineering



**Supervisors:**  
Prof. Eissa Mohamed Shokir

**Examiners:**  
Dr. Mohamed Mahamoud El Assal (External examiner)  
- Owner & managing director of Triple L oil services company  
Prof. Fouad Khalaf Mohamed (Internal examiner)  
Prof. Eissa Mohamed Shokir (Thesis main advisor)

**Title of Thesis:**

## **A New Approach for Predicting Drillstring Vibration Impact on Wellbore Stability.**

**Key Words:**

Wellbore stability; drillstring vibration; Well Guard model; rock fatigue; drillstring shocks.

**Summary:**

Many studies assumed that wellbore instability issues were due to physical and chemical interactions between rocks and drilling fluids. However impact of drillstring vibration on wellbore stability was neglected. This work focus on: a- determining type of vibration mechanisms and major factors lead to drillstring shocks on wellbore wall; b- studying different rock failure mechanisms and computing drillstring vibration limits that can harm wellbore. Investigation results in a clear correlation between whirl vibration and initiation of lateral shocks on wellbore wall. Drill collar length and drillstring revolutions per minutes (RPM) are the major factor of developing these shocks. Drillstring vibration can collapse wellbore by three failure mechanisms: rock compressive failure, rock fatigue, and reduction in rock strength. Authors developed a new model to predict hot ranges for drillstring vibration that collapses wellbore that can be used as an early detector for harmful shocks of drillstring vibration on wellbore stability.





## **Acknowledgments**

In the name of Allah the Merciful; first and above all, I would like to thank GOD ALMIGHTY, who helped us to accomplish this work.

This work can't be finished without help, support, and valuable guidance of my supervisor Prof. Dr. Eissa Mohamed Shokir.

I would like to thank thesis Examining Committee Prof. Fouad Khalaf and Dr. Mohamed Mahamoud El Assal.

I wish to express my sincere gratitude and appreciation to teaching staff at Cairo University and Suez University in Egypt for their help since undergraduate stage.

I appreciate directional drilling team in SperryDrilling – Halliburton that I am proud to be a member of this team for their co-operation and help especially Eng. Diab Saad and Eng. Shamel Shahin.

I would like to thank staff of mechanical and civil engineering in Alexandria university especially Eng AbdElziz Ibrahim – teaching assistant in civil engineering - for their valuable information.

I offer my regards and blessings to all who supported me during this study.

Last and not least, I would like to express my deepest gratitude to my father Shafik, mother Faten, and wife Sarah for their support and motivation during Master thesis journey.



## **Dedication**

I would like to dedicate this work to God Allah, I hope Allah accept this work. I confirm and confess that any good work done in this thesis is due to Allah help, and any mistakes done in this study are from me.



# Table of Contents

<b>ACKNOWLEDGMENTS .....</b>	<b>I</b>
<b>DEDICATION.....</b>	<b>II</b>
<b>TABLE OF CONTENTS.....</b>	<b>III</b>
<b>LIST OF TABLES .....</b>	<b>V</b>
<b>LIST OF FIGURES .....</b>	<b>VII</b>
<b>NOMENCLATURE .....</b>	<b>VIII</b>
<b>ABSTRACT .....</b>	<b>IXX</b>
<b>CHAPTER 1 : INTRODUCTION .....</b>	<b>10</b>
<b>CHAPTER 2 : LITERATURE REVIEW .....</b>	<b>11</b>
2.1.INTORDUCTION OF PETROLEUM ROCK MECHANICS PRINCIPLES.....	11
2.1.1. Types of Rock Failure.....	12
2.1.1.1. Mohr-Coloumb Criterion.....	13
2.1.1.2. Hoek - Brown Criterion.....	14
2.1.1.3. Modified Lade Criterion.....	14
2.1.1.4. Modified Wiebols - Cook Criterion.....	15
2.1.1.5. Drucker - Prager Criterion .....	16
2.2. WELLBORE STABILITY.....	16
2.3. ROCK FATIGUE THEORY.....	19
2.4. DRILLSTRING VIBRATIONS.....	20
2.4.1. Introduction.....	20
2.4.2. Vibration Mechanisms.....	20
2.4.2.1. Drillstring Lateral Shocks due to Whirl ( lateral) Vibration.....	21
2.4.2.2. Drillstring Whirl Vibration Modeling.....	21
2.5. NUMERICAL METHODS FOR ORDINARY DIFFERENTIAL EQUATIONS.....	23
2.5.1. Euler Method.....	24
2.5.2. Heunn's Method.....	24
2.5.3. Mid Point Method.....	24
2.5.4. Runga – Kutta Method.....	24
<b>CHAPTER 3 : STATEMENT OF THE PROBLEM.....</b>	<b>26</b>
3.1. SIGNIFICANCE OF WORK.....	26
3.2. OBJECTIVES.....	26
3.3. METHODOLOGY.....	27
<b>CHAPTER 4 : STUDYING MAJOR REASONS THAT LEADS TO DRILLSTRING SHOCKS ON WELLBORE.....</b>	<b>28</b>
4.1. INVESTIGATION OF DOMINANT FACTORS THAT LEAD TO DRILLSTRING COLLISION ON WELLBORE WALL.....	28
4.2. DEFAULT CASE.....	30

<b>CHAPTER 5 : DISCUSSIONS AND RESULTS.....</b>	<b>32</b>
5.1. CHANGING DRILL COLLAR OD.....	32
5.2. CHANGING DRILL COLLAR LENGTH.....	38
5.3. EFFECT OF DRILL COLLAR RPM.....	41
5.4. EFFECT OF WELLBORE INCLINATION.....	50
5.5. EFFECT OF MUD WEIGHT.....	53
5.6. DISCUSSIONS.....	55
<b>CHAPTER 6: WELL-GUARD MODEL.....</b>	<b>57</b>
6.1. ROCK FAILURE MECHANISMS DUE TO DRILLSTRING SHOCKS ON WELLBORE.....	57
6.2. WELL-GUARD ASSUMPTIONS.....	58
6.3. WELL-GUARD METHODOLOGY.....	59
6.4. WELL GUARD EXAMPLE.....	60
6.4.1 Input Data.....	60
6.4.2. Output.....	60
<b>CONCLUSIONS.....</b>	<b>63</b>
<b>REFERENCES.....</b>	<b>64</b>

## List of Tables

Table 3.1: Effect of drillstring RPM on collar radial displacement .....	46
Table 6.1: Well Guard example - input data .....	60
Table 6.2: Results of Well-Guard example .....	61