

**Chemistry Department** 

# Studying the Effect of Using Some Chemical Compounds Taken from Cellulose, Protein and Fat Waste as Concrete Admixtures

### A Thesis

Submitted in Fulfillment for the Requirements of the Ph.D. in chemistry

Submitted By

#### Mahmoud Salah Hafez

B.Sc., 1994 M.Sc., 2001

Supervised By

# Prof. Dr. El-Sayed Ahmed Soliman Abd El-Aziz

Chemistry Department
Faculty of Science-Ain Shams University

## Prof. Dr. **Ibrahim Ahmed Attia**

Chemistry Department
Faculty of Engineering-Ain Shams University

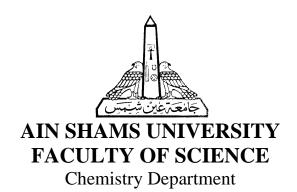
## Prof. Dr. El-Sayed Abd El-Raouf Nasr

Structural engineering Department Faculty of Engineering-Ain Shams University

#### Dr. Abd El-Khalek Mahmoud Hataba

Chemistry Department
Faculty of Engineering-Ain Shams University

Cairo - 2005



# Studying the Effect of Using Some Chemical Compounds Taken from Cellulose, Protein and Fat Waste as Concrete Admixtures

Thesis supervisors	Thesis approved
Prof. Dr. E. A. Soliman	
Prof. Dr. I. A. Attia	
Prof. Dr. E. A. Nasr	
Dr. A. M. Hataba	

Prof. Dr. M. Y. Elkady

**Head of Chemistry Department** 

# Acknowledgment

Without a slightest doubt, any acknowledgments would never be complete if not started by expressing gratitude, owe, respect and thanks to Allah the all merciful.

I owe a special acknowledgment and sincere appreciation to my supervisors for their help and support. Working under their supervision was indeed an invaluable experience. I wish to thank *Prof. Dr. El-Sayed A. Soliman* for his friendly help, providing the facilities, his helpful supervising and continuous advises offered during conducting this work, and also his greatest help in interpretation of the results.

Special thanks to *Prof. Dr. Ibrahim A. Attia* for his fatherhood and encouragement, guidance, keen interest, for his reviewing of the manuscript, and profound support.

Profound gratitude and sincere appreciation to *Prof. Dr. El-Sayed*A. Nasr for his direct supervision, valuable criticism, his usual and continuous support and for his reviewing of the manuscript.

I would like to express my sincere gratitude to *Dr. Abd El-khalek M. Hataba* for suggesting the subject of this work, his usual and continuous support, constructive suggestions, keen revision especially during the preparation of thesis, valuable criticism, patience, reviewing of the manuscript, and for his endless support throughout this research.

The experimental work was carried out at the properties and testing of materials laboratory, of Structural Engineering department, Ain Shams University. The help of the laboratory Staff in developing work is greatly appreciated specially *Mr. Moh. Ali*.

I would like to acknowledge the contributions of my dearest friend and colleague *Dr. Ahmed Adel* for his great efforts and valuable assistance through all of my research work.

At last but not the least, I would like to deeply thank my family who gave me moral support and encouragement to pursue my goals especially in the difficult times, my father and my mother whom I dedicate this thesis, also I would like to thank *Dr. Tamer Zaki* for his interest.

Special thanks to my wife who always supporting me and raising my spirit during the research.

# **STATEMENT**

This dissertation is submitted to Ain Shams University for the philosophy doctor degree of Science in Chemistry.

The work included in this thesis was carried out by the author at the Chemistry Department, Faculty of Engineering, Ain Shams University.

No part of this thesis has been submitted for a degree or qualification at other university or institution.

**Date** : / / 2005

Signature :

Name : Mahmoud Salah Hafez

# **Table of Contents**

Page
<b>Acknowledgment</b> i
Statementiii
<b>Table of Contents</b> iv
List of Symbolsix
Summaryx
Aim of Work xiii
<b>CHAPTER I</b>
INTRODUCTION
1.1 Introduction
1.2 Polymers
1.2.1 Natural Polymers
1.2.1.1 Starch
1.2.1.1.1 Composition of Starch
1.2.1.1.2 Chemistry of Starch
1.2.1.2 Cellulose
1.2.1.3 Proteins 6
1.2.1.3.1 Hydrolysis Products of Proteins
1.2.2 Synthetic Polymers
1.2.2.1 Addition Polymers
1.2.2.2 Condensation Polymers
1.3 Sand and Silicates
1.3.1 Uses of Silicon and Its Compounds
1.3.2 Silicates
1.3.3 Comparison Between Silicon and Carbon Chemistry

1.3.4 Aqueous Chemistry of Silicates	16
1.3.5 Strength of Silicates	17
1.3.6 Manufacturing of Sodium Silicate	18
1.4 Oils, Fats and Detergents	18
1.4.1 Oils and Fats	18
1.4.1.1 Hydrolysis	19
1.4.1.2 Hydrogenation	20
1.4.1.3 Drying	21
1.4.2 Detergents	21
1.5 Urea	24
1.6 Chemical Admixtures	24
1.6.1 Reasons for Using Admixtures	25
1.6.2 Classification of Admixtures	26
1.6.3 Use of Admixtures	27
1.6.4 Types of Admixtures	27
1.6.4.1 Air Entraining Agents	27
1.6.4.2 Water Reducers	32
1.6.4.3 Retarders	33
1.6.4.4 Accelerators	33
1.6.4.5 High Range Water-Reducers (HRWR)	39
1.6.5 Applications	41
1.6.6 Effect on Properties	42
1.7 Other Admixtures and Additives	46
1.7.1 Mineral Additives	46
1.7.2 Bonding Admixtures	47
1.7.3 Water-Repellent Admixtures	47
1.8 Water Reducing Agents	48
1.8.1 The Chemistry of Water-Reducing Admixtures	55
1.8.1.1 Lignosulphonates	56

1.8.1.2 Hydroxycarboxylic Acids	61
1.8.1.3 Hydroxylated Polymers	63
1.8.2 Superplasticizers	64
1.8.2.1 Salts of Naphthalene Formaldehyde Sulphonates.	66
1.8.2.2 Salts of Melamine Formaldehyde Sulphonates	68
1.8.3 Mode of Action of Water-Reducing Admixtures on	the Water-
Cement System	69
1.8.3.1 Initial Surface Effects	70
CHAPTER II	79
EXPERIMENTAL PROGRAM	79
2.1 Introduction	79
2.2 Program and Test of Concrete Research Work	80
CHAPTER III	88
PROPERTIES OF THE USED MATERIALS	88
3.1 Introduction	88
3.2 Water Reducers	88
3.3 Air-Entraining Admixtures	91
3.4 Treatment of Cellulose Waste (mainly from starch)	92
3.5 Effect of Mixing the Selected Admixtures on Properties	es of the
Air-Entrained Concrete	93
3.6 Characteristics of Concrete Materials	94
3.6.1 Aggregates	94
3.6.1.1 Sand	94
3.6.1.2 Gravel	95
3.6.2 Cement	95
3 6 3 Water	97

3.7 Concrete Mixture Design
3.7.1 Mixing and Casting Methods
3.7.2 Curing Regime
3.7.3 Experimental methods
3.7.3.1 Fresh Concrete Tests
3.7.3.1.1 Slump Test
3.7.3.1.2 Setting Time
3.7.3.1.3 Air Content
3.7.3.2 Hardened Concrete Test
3.7.3.2.1 Compression Test
CHAPTER IV101
RESULTS AND DISCUSSIONS
4.1 Introduction
4.2 Stage 1: Effect of Using Water-Reducing Admixtures 102
4.2.1 Test Results
4.2.2 Discussion of The Results
4.2.2.1 Effect of Admixture Type
4.3 Stage 2: Effect of Using Air- Entraining Admixtures
4.3.1 Test Results
4.3.2 Discussion of The Results
4.3.2.1 Effect of Admixture Type
4.4 Stage 3: Effect of Using Different Treatments of Cellulose Waste142
4.4.1 Test Results
4.4.2 Discussion of The Results
4.4.2.1 Effect of Treatment of The Cellulose Waste By The
Selected Admixtures

4.5 Stage 4: Trials for Improvement of Mechanical Properties of The
Air-Entrained Concrete Mixes
4.5.1 Test results
4.5.2 Discussion of The Results
4.5.2.1 Effect of Mixing The Air-Entraining Admixtures With
The Selected Admixtures159
4.6 Mode of Actions for the Used Admixtures
<b>CHAPTER V</b>
SUMMARY, CONCLUSIONS AND RECOMMENDATIONS184
5.1 Introduction
5.2 Summary
5.2.1 Water Reducers
5.2.2 Air-Entraining Admixtures
5.2.3 Cellulose Waste Treatments
5.2.4 Mixing of Water-Reducing and Air-Entraining Admixtures188
5.3 Conclusions
5.4 Recommendations
References
Arabic Summary

# List of symbols

## **Symbols**

**ACI** American Concrete Institute

**Conc.** Concentration

**C.S.** Compressive Strength

C<sub>3</sub>A Tricalcium Aluminate

C<sub>3</sub>S Tricalcium Silicate

C<sub>2</sub>S Dicalcium Silicate

**DBS** Dodecyl Benzene Sulphonate

**HRWR** High Range Water Reducers

**LA** Lauric Acid

LMC Latex Modified Concrete

MA Myristic Acid

MFSR Melamine Formaldehyde Sulphonate Resin

**NFSR** Naphthalene Formaldehyde Sulphonate Resin

OA Oleic Acid

**PSI** Pounds Per Square Inch

**P.V.C.** Poly Vinyl Chloride

SA Stearic Acid

SO Sunflower Oil

**STP** Standard Temperature and Pressure

Time (days)

W/C Water/Cement Ratio by Weight

WRA Water Reducing Agent

# Studying the Effect of Using Some Chemical Compounds Taken from Cellulose, Protein and Fat Waste as Concrete Admixtures

Philosophy Doctor Degree of Science in Chemistry, 2005
Mahmoud Salah Hafez
Chemistry Department, Faculty of Science,
Ain Shams University.

## **Summary**

The use of chemical admixtures in concrete has grown considerably specially in the last decade, so that the amount of concrete which contains admixtures has increased. This has led to a better understanding of the researches done on the properties of admixtures by the concrete engineer and chemist.

The increase in the use of admixtures has been reflected in a greater interest in admixture materials and technology from all sectors of the industry.

The objective of this research is studying the effect of using different types of organic wastes (cellulose, fat and protein wastes) after making some chemical modifications to these wastes, and investigating their effects as chemical admixtures for concrete with regarding to the economic aspects of these admixtures.

In order to understand more fully the effect that these admixtures have on the properties of fresh and hardened concrete, and to gain an insight into the mechanism of action of these admixtures, it is useful to make a detailed review of the used chemical materials, types of

admixtures, and also the previous experimental and theoretical studies related to our research interest.

In this investigation, an experimental program is designed to study the effect of the prepared admixtures taken from cellulose, protein and fat wastes on the properties of concrete mixes. And to achieve this objective, the experimental program consists of four stages:

#### Stage 1:

This stage was carried out to demonstrate the effect of using cellulose waste (mainly from starch), sodium silicate, urea, calcium acetate, calcium formate, animal glue (protein waste) and urea formaldehyde polymer on the properties of fresh (slump test, setting time and air content%) and hardened concrete (compressive strength).

## Stage 2

This stage aims to study the effect of using the air-entraining admixtures such as sodium stearate (from fat waste), sodium dodecyl benzene sulphonate in addition to sodium dodecyl benzene sulphonate formaldehyde condensate on the properties of fresh and hardened concrete.

#### Stage 3

This stage was done to investigate the effect of treatment of cellulose waste (mainly from starch) by the selected admixtures (sodium silicate, urea, calcium formate) on the physical and mechanical properties of fresh and hardened concrete mixes.

## Stage 4

The final stage concerned with the improvement of the mechanical properties (compressive strength) of the air-entrained concrete mixes by mixing the optimum dose for each of the air-entraining admixtures studied in stage 2 with the optimum dose of chemically treated cellulose waste, animal glue and urea-formaldehyde polymer.

From the analysis and discussion of the test results obtained in this research, it can be shown that the properties of fresh and hardened concrete using these admixtures are being affected especially the improvement of the mechanical properties (compressive strength).

## The study plan includes:

- -- Introduction
- -- Literature review
- -- Properties of materials
- -- Program and test of research work
- -- Experimental investigation
- -- Summary, conclusions and recommendations

# **Key words:**

Chemical admixtures, Organic wastes, Water reducing agents, air-entraining agents, Cellulose derivatives, Setting time, Air content, Slump test, Compressive strength.

# Aim of Work

-----

The aim of this research is to study the effect of using different types of organic wastes such as cellulose, fat and protein wastes (after making some chemical modifications on them) as chemical admixtures for concrete with respect to the economic aspects of these admixtures.

Organic wastes came from paper, textile and food industries are one of the major environmental problems which tax the ingenuity of both chemist and environmental engineer, and in order to contribute in environmental protection, trials are made on these wastes after chemical treatment as concrete admixtures, these treatments will be carried out by using chemical materials such as sodium silicate, urea and urea-calcium formate mix.

This work was carried out through studying the effect of different types of chemical materials (starch as cellulose waste, sodium silicate, calcium acetate, urea, calcium formate, animal glue as protein waste and urea formaldehyde polymer) as water reducers and (sodium dodecyl benzene sulphonate, sodium dodecyl benzene sulphonate formaldehyde condensate and sodium stearate as fat waste) as air entraining agents on the