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ALEXANDRIA UNIVERSITY FACULTY OF ENGINEERING

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A NEW DESIGN APPROACH FOR STIFFENED PLATES TOWARDS WEIGHT AND COST SAVINGS

Dissertation

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NOMENCLATURE

A : total cross sectional area

A_w: cross sectional area of web stiffener

B : length of the panel

b : width of flange of a rectangular box unit

b_f : breadth of the flange

c : height of web of a rectangular box unit

C_d: deprecations cost of used equipment

C_{f/br}: cost of fitter per hour

C_m: total cost per kg of welding metal consumables

C₀ : overhead cost per kg of weld metal

C_p: electric power cost deposit one kg. of weld metal

 $C_{nR/ton}$: cost of plate per ton.

C_{pre/hr}: cost of prefabrication man hour L.E./hr

C_{S/R/ton}: cost of stiffeners per ton.

D : flexural rigidity

d_w : depth of the web stiffener

E : modulus of elasticity

F_c: fitting cost

FEM: finite element method

FS₁: corresponding factor of safety against buckling

FS₂ : corresponding factor of safety due to shear

FS₃ : corresponding factor of safety due to yielding

H.T.S: high tensile steel

I moment of inertia of the cross section about neutral axis

k : buckling stress factor

 k_1,k_2 : coefficients depending on boundary conditions

K_m: total welding cost of metal consumables

NOMENCLATURE (Cont.)

K_m : total welding cost per meter run

L length of the stiffeners (breadth of the panel)

L_c : labour cost

L_{wp} : length of butt weld plates

Lws : length of fillet weld stiffeners

M : bending moment

M_c : material cost

M_L,M_T : longitudinal and transverse bending moment

M_{LT} : twisting bending moment

M_{pc} : material plating cost

M_{sc} : material sections cost

M_{xy} : twisting moment and inplane force in shear in the x-y

N : number of stiffeners in length (B), (N = B/S)

N_{JP} : number of welding joints in (L) directions

N_{PJL} : number of plate welding joints in longitudinal direction (B)

N_{PJT} : number of plate welding joints in transverse direction (L)

N_{SJ}: number of corrugation stiffener joints

O_c : overhead cost

P : lateral pressure

P_L longitudinal tension or compression

plane

P_{prec} : prefabrication cost

P_T : transverse tension or compression

R_{Ft/ton} : fitting man-hours /ton

R_{pre/ton}: prefabrication man-hours per ton

S pitch of a rectangular box unit

S : the spacing of stiffeners

NOMENCLATURE (Cont.)

SAP : Structural Analysis Program

S_v: web frame spacing in y- direction

t_{eq} : equivalent thickness

t_f : flange thickness

t_p : plate thickness

t_w: web plate thickness

V : maximum normal shear forces

W : weight of weld metal consumables in kg per meter run

w_a : maximum allowable elastic deflection

W_c : welding cost

w_e : elastic deflection at any point along the beam

w_{emax}: maximum elastic deflection

Z : modulus of section of stiffener with associated plating

cr. : the critical allowable stresses

ρ : density of used material

υ : Poisson's ratio

 σ_{act} : actual maximum acting stress

 σ_{eq} : equivalent stress

 σ_L : lower yield stresses of material

 σ_T : transverse bending stress due to lateral pressure