

STUDIES ON CALCIUM FOR FEEDING BROILERS

BY

ASHRAF HANAFY MAHMOUD

B. Sc. Agric., Sci. Poultry Production Ain Shams University, 1983

Under the supervision of:

Prof. Dr. Hussein A. El-Allaily

Prof of Poultry Nutrition

Poultry Production Dept., Fac. of Agric., Ain Shams Univ.

Dr. Ahmed I. El- Faham

Assistant prof. Of poultry nutrition

Poultry prod dep., Ain Shams Univ.,

Dr. ALAA. A.HEMID

Lecturer of Poultry Nutrition, Poultry Production Dept.,

Fac. of Agric, Ain Shams Univ.

STUDIES ON CALCIUM FOR FEEDING BROILERS

BY

ASHRAF HANAFY MAHMOUD

B. Sc. Agric., Sci. Poultry Production Ain Shams University, 1983

A thesis submitted in Partial Fulfillment
of
the requirement for the degree of

MASTER OF SCIENCE

in
Agriculture
(Poultry Nutrition)

Poultry Production Department
Faculty of Agriculture
Ain Shams University

2000

APPROVAL SHEET

STUDIES ON CALCIUM FOR FEEDING BROILERS

BY

ASHRAF HANAFY MAHMOUD

B. Sc. Agric., Sci. Poultry Production Ain Shams University, 1983

This thesis for M. Sc. Degree has been approved by:

Prof. Dr. Mohamed Ahmed Afify

Prof. of Poultry Nutrition

Poultry Production Dept., Fac. of Agric., Ain Shams Univ.

Prof. Dr. Amal El- Sherbeny

Prof. of Poultry Nutrition

Poultry Production Dept., Fac. of Agric., Cairo Univ

Prof. Dr. Hussein A. El-Allaily

Prof. of Poultry Nutrition

Poultry Production Dept., Fac. of Agric., Ain Shams Univ.

Date of examination : 11/3/2000 .

ACKNOWLEDGMENT

The writer wishes to express his thanks and great indebtedness and sincere appreciation to **Pr. D., H. EL-Allaily**, professor of poultry nutrition, Poultry production Department, Faculty of Agriculture, Ain Shams University for his direct supervision, suggesting the subject, continuous help during the preparation and writing of this manuscript.

My sincere appreciation and deep gratitude are expended to **Dr. Ahmed I. EL- Faham** assistant professor of poultry nutrition . Poultry production Department, Faculty of Agriculture, Ain Shams University, for his close supervision, co-operation, encouragement and valuable advises for this thesis.

My deep gratitude is extended to **Dr. Alaa A. Hemid** Lecturer of Poultry nutrition in the same department for his sincere help, continuous encouragement and kind advice during the experimental work.

I want also to express my acknowledgements to the all members of poultry production Department, Faculty of Agriculture, Ain Shams University, for their great help and kind advises.

My cordial thinks and gratitude are due to my family for continual encouragement.

ABSTRACT

Ashraf Hanafy Mahmoud. Studies on calcium for feeding broilers: Unpublished master of science, Ain Shams University Faculty of agriculture, poultry production department, 2000.

Three experiments were conducted in this study:

In Experiment I Different sources of limestone (white, grey or yellow) were used to determine their effects on the growth performance and bone characteristics of broiler chicks fed on a corn soya diets.

Experiment II was design to study the effect of the same limestone sources used in experiment 1 on the performance and bone characteristics of broiler chicks on dities containing an animal protein sources along with a corn soya diets.

Experiment III was conducted to study the effect of different particle sizes (0.125, 0.5 and 1.0mm) of white limestone on the performance and bone characteristics of broiler chicks fed on diets containing an animal protein sources .

The main results of this study could be summarized as follows:

Experiment I :

Different limestone sources (white, grey or Yellow) showed that, there were no significant differences among treatments on chick performance at 7 wks of age. Tibia break force

increased significantly ($p < 0.05$) for chicks received grey limestone.

There were no significant differences in plasma calcium concentration, while plasma phosphorus concentration was significantly lower ($p < 0.5$) at 7 wks age for birds received yellow limestone than the other two sources there were no significant differences in carcass characteristics among the different limestone sources.

Experiment II

- No significant differences were detected in body weight and body weight gain among broiler chicks received diets containing white, grey or yellow limestone .

- Feed intake of birds fed on diet containing yellow limestone was significantly ($p < 0.05$) higher than those received the white limestone diet.

- The best feed conversion ratio was recorded for chicks fed on a diet containing white limestone.

- Grey or yellow limestone diets significantly improved ($p < 0.05$) the tibia break force (kg / Cm).

- No significant differences were observed in plasma calcium or phosphorus levels among the experimental groups.

- White, grey or yellow limestone had no significant ($p < 0.05$) effect on carcass characteristics.

Experiment III

- The body weight and body weight gains of chicks fed on diets contain 1.0 mm white limestone particle size were significantly ($p > 0.05$) higher than those of the other lower particle size (0.125 or 0.5mm).

- Chicks fed on diets containing limestone with 0.5 or 1.0 mm particle size consumed significantly ($p < 0.05$) higher feed intake than that of 0.125 mm particle size diet.
- The best feed conversion ratio was recorded for chicks received white limestone with 0.125 and 1.0 mm particle size. Than the medium size of 0.5 mm.
- Tibia break force improved significantly ($p < 0.05$) by white limestone of 0.5 or 1.0 mm particle size.
- No significant effects were observed on plasma calcium or phosphorus levels by different white limestone particle size.
- No significant effects were obtained for carcass characteristics of broiler chicks received diets containing different limestone particle size.

Key word: Calcium, limestone sources, particle size, Broilers, nutrition, Tibia.

CONTENTS

	Page
I. INTRODUCTION.	1
II. REVIEW OF LITERATURE:	3
2-1- Effect of calcium sources on broiler performances. ..	3
2-2- Effect of particle size and calcium solubility on broiler performances.	4
2-3- Effect of calcium and phosphorus level on broils performances.	8
2-4- Effect of calcium and phosphorus level on tibia quality and leg abnormality.	10
III. MATERIAL AND METHODS:	13
Experiment 1, 2, 3.	
3-1 Birds.	13
3-2 Materials.	13
3-3 Experimental diets.	14
3-4 Feeding.	14
3-5- Management and allocation of chicks.	14
3-6- Experimental batteries.	16
3-7- Program of disease control.	16
3-8- Preparation of tibia Bone samples.	16
3-9- Determine of tibia breaking force	17
3-10- Blood sample.	17
3-11- Slaughter test.	18
3-12-- Methods of interpreting results.	20
3-12-1 - Average live body weight.	20
3-12-2 Average live body weight gain.	20
3-12-3- Feed intake.	20
3-12-4- Feed conversion.	20
3-12-5- Mortality rate.	22
3-13- Statistical analysis.	22

III. RESULTS AND DISCUSSION:	23
4.1. Experiment I. Corn soya diet.	23
4.1.1.Effect of different limestone sources on the performance and bone characteristics of broiler chicks fed on a corn soya diet.	23
4.1.1.1. Average live body weight.	23
4.1.1.2. Body weight gain.	24
4.1.1.3. Feed intake.	24
4.1.1.4. Feed conversion.	30
4.1.1.5. Mortality rate.	30
4.1.2. Effect of different limestone sources on tibia characteristics of broiler chicks fed on a corn soya diet.	30
4.1.3. Effect of different limestone sources on plasma calcium and phosphorus of broiler chicks fed on a corn soya diet.	33
4.1.4. Effect of different limestone sources on carcass characteristics of broiler chicks fed on a corn soya diet.....	36
4.2. Experiment II. Animal protein diet.....	38
4.2.1.Effect of different limestone sources on the performance of broiler chicks fed on a diet containing animal protein supplement.	38
4.2.1.1. Average live body weight.	38
4.2.1.2. Body weight gain.	38
4.2.1.3. Feed intake.	40
4.2.1.4. Feed conversion.	40
4.2.1.5. Mortality rate.	40
4.2.2. Effect of different limestone sources on Tibia	

characteristics of broiler chicks fed on a diet containing animal protein supplement.	45
4.2.3. Effect of different limestone sources on plasma calcium and phosphorus of chicks fed on a diet containing animal protein supplement.	45
4.2.4. Effect of different limestone sources on carcass characteristics of broiler chicks fed on a diet containing animal protein supplement.	51
4.3. Experiment III	51
4.3.1. Effect of different particle size of white limestone on the performance of broiler chicks fed on a diet containing animal protein supplement.	52
4.3.1.1. Average live body weight.	52
4.3.1.2. Body weight gain.	53
4.3.1.3. Feed intake.	53
4.3.1.4. Feed conversion.	53
4.3.1.5. Mortality rate.	53
4.3.2. Effect of different particle size of white limestone on Tibia characteristics of broiler chicks fed on a diet containing animal protein supplement.	53
4.3.3. Effect of different particle size of white limestone on the plasma calcium and phosphorus of broiler chicks fed on a diet containing animal protein supplement.	59
4.3.4. Effect of different particle size of white limestone on the carcass characteristics of broiler chicks fed on a diet containing animal protein supplement.	59
5- SUMMARY And Conclusion.	66
6- REFERENCES.	70
7- ARABIC SUMMARY.	

	LIST OF TABLE	Page
1	Composition of the experimental diet used in experiment 1.	15
2	Composition of the experimental diet used in experiment 2	19
3	Composition of the experimental diet used in experiment 3	21
4	Mean and standard error for the effect of different limestone sources on the Performance of broiler chicks fed corn Soya diet during experimental periods (EXP 1).	25
5	Mean and standard error for the effect of different limestone sources on tibia characteristics of broiler chicks fed corn Soya diet during experimental periods (EXP 1).	31
6	Mean and standard error for the effect of different limestone sources on the plasma calcium and phosphorus of broiler chicks fed corn Soya diet during experimental periods (EXP 1).	34
7	Mean and standard error for the effect of different limestone sources on carcass characteristics of broiler chicks fed corn Soya diet during experimental periods (EXP 1)	37
8	Mean and standard error for the effect of different limestone sources on the Performance of broiler chicks fed animal protein diet during experimental periods (EXP 2)	39
9	Mean and standard error for the effect of different limestone sources on tibia characteristics of broiler chicks fed animal protein diet during experimental periods (EXP 2)	46

	LIST OF TABLE	Page
10	Mean and standard error for the effect of different limestone sources on the plasma calcium and phosphorus of broiler chicks fed animal protein diet during experimental periods (EXP 2).	48
11	Mean and standard error for the effect of different limestone sources on carcass characteristics of broiler chicks fed animal protein diet during experimental periods (EXP 2).	50
12	Mean and standard error for the effect of different particle size of white limestone on the Performance of broiler chicks fed animal protein diet during experimental periods (EXP 3)	54
13	Mean and standard error for the effect of different particle size of white limestone on tibia characteristics of broiler chicks fed animal protein diet during experimental periods (EXP 3)	60
14	Mean and standard error for the effect of different particle size of white limestone on the plasma calcium and phosphorus of broiler chicks fed animal protein diet during experimental periods (EXP 3).	62
15	Mean and standard error for the effect of different particle size of white limestone on carcass characteristics of broiler chicks fed animal protein diet during experimental periods (EXP 3).	64

ON	LIST OF FIGURE	Page
1	Mean live body weight of broilers fed corn Soya diet with different sources of limestone (exp 1)	26
2	Mean live body weight gain of broilers fed corn Soya diet with different sources of limestone (exp 1)	27
3	Mean feed intake of broilers fed corn soya diet with different sources of limestone (exp 1)	28
4	Mean feed conversion of broilers fed corn soya diet with different sources of limestone (exp 1)	29
5	Mean break force of broilers fed corn soya diet with different sources of limestone (exp 1)	32
6	Concentration of calcium and phosphorus of broilers fed corn soya diet with different sources of limestone (exp 1)	35
7	Mean live body weight of broilers fed animal protein diet with different sources of limestone (exp 2)	41
8	Mean live body weight gain of broilers fed animal protein diet with different sources of limestone (exp2)	42
9	Mean feed intake of broilers fed animal protein diet with different sources of limestone (exp 2)	43
10	Mean feed conversion of broilers fed animal protein diet with different sources of limestone (exp 2)	44
11	Mean break force of broilers fed animal protein diet with different sources of limestone (exp 2)	47
12	Concentration of calcium and phosphorus of broilers fed animal protein diet with different sources of limestone (exp 2)	49

NO	LIST OF FIGURE	Page
13	Mean live body weight of broilers fed animal protein diet with different particle size of limestone (exp 3)	55
14	Mean live body weight gain of broilers fed animal protein diet with different particle size of limestone (exp 3)	56
15	Mean feed intake of broilers fed animal protein diet with different particle size of limestone (exp 3).	57
16	Mean feed conversion of broilers fed animal protein diet with different particle size of limestone (exp 3)	58
17	Mean break force of broilers fed animal protein diet with different particle size of limestone (exp 3)	61
18	Concentration of calcium and phosphorus of broilers fed animal protein diet with different particle size of limestone (exp 3)	63

INTRODUCTION

Calcium and phosphorus requirements of broiler chickens have been researched in the past 30 years ago, especially in the young chicks.

Calcium is one of the essential inorganic elements in poultry diet. The major portion of calcium in the grower diets is used for bone formation, however, more calcium in layer diet is required for egg shell. Calcium is essential for blood clotting and is required along with sodium and potassium for maintaining normal heart function. Calcium is found in the chickens blood as well as in other animals in three forms: A) Bound to plasma protein B) bound to in organic compounds C) freely dissociated or ionized.

A large variety of calcium sources are available for application in the feed industry. However, one of the most plentiful sources of supplemental calcium is some form of limestone, the widespread sedimentary rocks containing the fossils of marine animals from ancient seas.

Feed grade limestone can be a broadly defined term as it may include limestone with a calcium content of 30-40% calcium.

Following the American terminology, a limestone source which is high in calcium (38-40%) is referred to as calcium carbonate. A 33-37% calcium limestone source is called ground limestone. However, this name bears no reference to the material's particle size. Feed grade limestone products of different particle sizes (5-1180 μm) are equally effective in supplying calcium, and influencing poultry performance.

However, in the case of laying hens, large particles (1400-5600 μm) of limestone or oyster shell appear to be more effective than smaller granulation's in producing eggs with acceptable shell strength.