



شبكة المعلومات الجامعية

بِسْمِ اللَّهِ الرَّحْمَنِ الرَّحِيمِ



شبكة المعلومات الجامعية  
@ ASUNET



# شبكة المعلومات الجامعية التوثيق الالكتروني والميكروفيلم





شبكة المعلومات الجامعية

# جامعة عين شمس

التوثيق الالكتروني والميكرو فيلم

## قسم

نقسم بالله العظيم أن المادة التي تم توثيقها وتسجيلها  
علي هذه الأفلام قد أعدت دون أية تغيرات



## يجب أن

تحفظ هذه الأفلام بعيدا عن الغبار

في درجة حرارة من ١٥-٢٥ مئوية ورطوبة نسبية من ٢٠-٤٠%

To be Kept away from Dust in Dry Cool place of  
15-25- c and relative humidity 20-40%

# بعض الوثائق الأصلية تالفة

# بالرسالة صفحات لم ترد بالاصل



# **STUDIES ON SOME SURFACE ACTIVE AGENTS AS DEMULSIFIERS FOR OIL WATER EMULSIONS**

**A THESIS**

**IN PARTIAL FULFILLMENT FOR THE REQUIREMENT OF  
M.SC. DEGREE IN CHEMISTRY**

**PRESENTED**

**BY**

**MANAR EL-SAYED ABDEL-RAOUF**

**B.Sc in Chemistry**

**Faculty of Science, Ain Shams University (1992)**

**TO**

**DEPARTMENT OF CHEMISTRY**

**FACULTY OF SCIENCE**

**AIN SHAMS UNIVERSITY**

**EGYPT**

**1995**

بسم الله الرحمن الرحيم

"رب أوزعني أن أشكر نعمتك التي أنعمت علي  
وعلي والدي وأني أعمل صالحاً ترضاه وأتذكر  
برحمتك في عبادتك الصالحين"



## STUDIES ON SOME SURFACE ACTIVE AGENTS AS DEMULSIFIERS FOR OIL WATER EMULSIONS

Thesis Advisors

Aproval

Prof. EL-Sayed Ibrahim EL-Nagdy

(Signature)

Asocc. Prof. Abdel-Azim A. Abdel-Azim (

Dr. Nael Naguib Zaki

(Nael Naguib)

Prof. Amin Farouk Fahmi

(Amin Farouk Fahmi)

Chairman of the Chemistry Department  
Faculty Of Science  
Ain Shams University



## **DEDICATION**

**To my parents  
and  
my husband**

## NOTES

This thesis is submitted in partial fulfillment of the requirements of the M.Sc. degree, Faculty of Science, Ain Shams University. In addition to the work carried out in this thesis, the candidate: Manar El-Sayed Abdel-Raouf, has attended and passed successfully, during the academic year 1992-1993, post graduate studies in the following topics ( delivered to the organic chemistry section ):

- 1: Polymer chemistry
- 2: Pericyclic reaction chemistry
- 3: Spectroscopy
- 4: Photochemistry
- 5: Heterocyclic chemistry
- 6: Natural products
- 7: Organic reactions
- 8: Free radical reactions
- 9: Organometallic compounds
- 10: Reaction mechanisms
- 11: Instrumental organic analysis
- 12: Aromaticity
- 13: English

Prof. Amin Farouk Fahmi ( )

Chairman of the Chemistry Department  
Faculty Of Science  
Ain Shams University

## **CURRICULUM VITAE**

Manar El-Sayed Abdel-Raouf was born on July 7, 1970, in Cairo, Egypt. She attended The seventh Secondary School (Saudi Arabia). After graduating at 1987, she was enrolled at the Faculty of Science, Ain Shams University and got the B.Sc. Degree with grade "Very Good" in May 1991, and now she is working in the Department of Petroleum Applications, Egyptian Petroleum Research Institute.

She registered this thesis in December 1993 under the direct supervision of Asso. Prof. Abdel-Azim A. Abdel-Azim, Assoc. Prof. of Polymer Chemistry, Egyptian Petroleum Research Institute, Dr. Nail Naguib Zaki and under attention of Prof. Said El-Nagdi, Prof. of Organic Chemistry, Faculty of Science, Ain Shams University.



## ACKNOWLEDGMENT

To acknowledge my sincere gratitudes to all those who taught me Chemistry and still do, words will be undeniably unjust

The author wishes to express her deepest gratitude to Prof. Sayed El-Nagdy Professor of Organic Chemistry, Faculty of Science, Ain Shams University for his encouragement and support, and Assoc. Prof. Abdel-Azim A. Abdel-Azim, Assoc. Prof. of Polymer Chemistry, Egyptian Petroleum Research Institute, who patiently and graciously gave his time to revise and correct the manuscript. His helpful suggestions and corrections are gratefully acknowledge and for his close and continuous supervision, during all phases of this work.

The author is deeply indebted to Dr Nail Naguib Zaki for suggesting the problem and for his close and continuous supervision during all phases of this work. His tremendous help is acknowledge.

Thanks are undoubtedly due to Prof. Dr. Farouk Ezzat General Director of Egyptian Petroleum Research Institute and Prof. H. Khalil Gharib, for their support, encouragement and their facilitating all the difficulties encountered.

Finally I would like to extend my gratitude to all my friends and colleagues in this Department of Petroleum Applications, Egyptian Petroleum Research Institute.

## **AIM OF WORK**

The water co-produced with the crude oil is exist in the crude oil reservoir in the aquifer layer which lies beneath the crude oil zone or introduced by injection into the reservoir beneath the crude oil zone as a second stage recovery to maintain the reservoir operating pressure and fluid flow profile. This water is mixed with the crude oil at the well head chokes and valves where there is significant mixing, turbulence and pressure drop. The produced water-in-crude oil emulsion is then stabilized by the variety of surfactants indigenous to the crude oil. The presence of this emulsified water with crude oil yields a variety of problems. Accordingly, it is desirable to remove this emulsified water from the crude oil.

This work pertains to prepare some block copolymers and investigate their capability in breaking water-in-oil emulsions. A further objective for the present investigation is to study the surface properties of the prepared compounds and peruse the influence of different factors on the efficiency of these block copolymers as demulsifiers.

## ABSTRACT

Present investigation deals with synthesis and characterization of some surfactants to be used for breaking water-in-oil emulsions. In this respect two different series of demulsifiers were prepared. The first series comprises ethylene oxide - propylene oxide block copolymers having different hydrophil - lipophil balance obtained by varying the ratios of ethylene oxide to propylene oxide and varying the chain length of the polyethylene glycol. The second series was ethoxylated bisphenol-A. A new spectroscopic method for determining the distribution of the demulsifier in both oil and aqueous phases was introduced. The effect of the structure on the demulsification performance was investigated. Several other factors affecting the demulsification capability were also investigated such as the demulsifier molecular weight, type of solvent, pH of the emulsion, salinity and temperature .



## List of abbreviations and symbols

Word	Abbreviation
Absolute temperature	$T$
Average film thickness	$h_a$
Boltzmann constant	$k$
Collision effectiveness	$\xi$
Chemical potential of component $i$	$\mu_i$
Chemical potential of component $i$ in the interfacial phase	$\mu_i^{(\sigma)}$
Critical wavelength	$\lambda_c$
Diffusion coefficient	$D$
Density	$\rho$
Density difference	$\Delta\rho$
Energy barrier to coalescence	$E$
External phase of volume	$V^{(E)}$
External pressure	$P$
Force	$F$
Gravitational constant	$G$
Hamaker constant	$A_{11}$
interfacial tension	$\gamma$
Interfacial viscosity	$\mu_s$
Number of particles	$n$
Radius of action	$R_a$
Radius of the particle	$r$
Surfactant concentration at interface	$\Gamma$