تصميم مجفوف مزدوج يعمل بالطاقة المتجددة وتأثير استخدامه على جودة الأغذية المجفوفة به

رسالة مقدمة من الطالبة

ألآء الله طارق يوسف

بكالوريوس العلوم الزراعية (ميكنة زراعية) . كلية الزراعة . جامعة عين شمس . 2006 دبلوم في علوم البيئة . معهد الدراسات والبحوث البيئية . جامعة عين شمس . 2007

لاستكمال متطلبات الحصول علي درجة الماجستير في العلوم البيئية

> قسم العلوم الزراعية البيئية معهد الدراسات والبحوث البيئية جامعة عين شمس

صفحة الموافقة على الرسالة تحميم مجنبت مزدوج يعمل بالطاقة المتجددة وتأثير استخدامه على جودة الأغذية المجنبة به

رسالة مقدمة من الطالبة

ألآء الله طارق يوسف

بكالوريوس العلوم الزراعية (ميكنة زراعية). كلية الزراعة. جامعة عين شمس. 2006 دبلوم في علوم البيئة. معهد الدراسات والبحوث البيئية. جامعة عين شمس. 2007

لاستكمال متطلبات الحصول على درجة الماجستير

في العلوم البيئية

قسم العلوم الزراعية البيئية

وقد تمت مناقشة الرسالة والموافقة عليها:

التوقيع

1- ا.د/طارق حسين غانم أستاذ ورئيس قسم هندسة التصنيع . كلية الهندسة الزراعية جامعة الأزهر

اللجنة:

2- ا.د/فاروق محمد التلاوي أستاذ ورئيس قسم العلوم الزراعية البيئية معهد الدراسات والبحوث البيئية جامعة عين شمس

3- ا.د/محمد نبيل العوضي أستاذ متفرغ بقسم الهندسة الزراعية . كلية الزراعة جامعة عين شمس

تصميم مجنوب مردوج يعمل بالطاقة المتجددة وتأثير استخدامه على جودة الأغذية المجنوبة به

رسالة مقدمة من الطالبة

ألآء الله طارق يوسف

بكالوريوس العلوم الزراعية (ميكنة زراعية). كلية الزراعة. جامعة عين شمس. 2006 دبلوم في علوم البيئة. معهد الدراسات والبحوث البيئية. جامعة عين شمس. 2007

لاستكمال متطلبات الحصول على درجة الماجستير

في العلوم البيئية قسم العلوم الزراعية البيئية

تحت إشراف:-

1- ا.د/محمد نبيل العوضي

أستاذ متفرغ بقسم الهندسة الزراعية . كلية الزراعة

جامعة عين شمس

2- ا.د/أسامة محمد رضوان

أستاذ تكنولوجيا الأغذية بقسم العلوم الزراعية البيئية . معهد الدراسات والبحوث البيئية جامعة عين شمس

2- د./وليد كامل الحلو

مدرس بقسم الهندسة الزراعية . كلية الزراعة

جامعة عين شمس

ختم الإجازة:

أجيزت الرسالة بتاريخ / 2015/

موافقة مجلس المعهد / /2016 موافقة مجلس الجامعة / /2016

DESIGN OF A DUAL SOURCE RENEWABLE ENERGY DRYER AND ITS IMPACT ON DRIED FOOD QUALITY

Submitted By Aalaa-Ullaah Tarek Youssef

B.Sc. of Agric. Sci. (Mechanization), Faculty of Agriculture,
Ain Shams University, 2006

Diploma of Environmental Sciences, Institute of Environmental Studies and Research, Ain
Shams University, 2007

A thesis submitted in Partial Fulfillment
Of
The Requirement for the Master Degree
In
Environmental Sciences

Department of Environmental Agricultural Sciences Institute of Environmental Studies and Research Ain Shams University

APPROVAL SHEET

DESIGN OF A DUAL SOURCE RENEWABLE ENERGY DRYER AND ITS IMPACT ON DRIED FOOD QUALITY

Submitted By

Aalaa-Ullaah Tarek Youssef

B.Sc. of Agric. Sci. (Mechanization), Faculty of Agriculture, Ain Shams University, 2006

Diploma of Environmental Sciences, Institute of Environmental Studies and Research, Ain Shams University, 2007

Signature

This thesis Towards a Master Degree in Environmental Sciences Has been Approved by:

1-Prof. Dr. Tarek Hussien Ghanem

Name

Prof. and Head of Agricultural Product Process Engineering Department Faculty of Agricultural Engineering Al-Azhar University

2-Prof. Dr. Farouk Mohamed El Tellawy

Prof. and Head of Department of Environmental Agricultural Sciences Institute of Environmental Studies and Research Ain Shams University

3-Prof. Dr. Mohammed Nabil El Awady

Emeritus Prof. of Agricultural Engineering Faculty of Agriculture Ain Shams University

DESIGN OF A DUAL SOURCE RENEWABLE ENERGY DRYER AND ITS IMPACT ON DRIED FOOD QUALITY

Submitted By

Aalaa-Ullaah Tarek Youssef

B.Sc. of Agric. Sci. (Mechanization), Faculty of Agriculture,

Shams University, 2007

Ain Shams University, 2006

Diploma of Environmental Sciences, Institute of Environmental Studies and Research, Ain

A thesis submitted in Partial Fulfillment
Of
The Requirement for the Master Degree
In
Environmental Sciences
Department of Environmental Agricultural Sciences

Under The Supervision of:

1-Prof. Dr. Mohammed Nabil El Awady

Emeritus Prof. of Agricultural Engineering Faculty of Agriculture Ain Shams University

2- Prof. Dr. Usama Muhammad Ridwan

Prof. of Food Technology in Department of Environmental Agricultural Sciences – Institute of Environmental Studies and Research Ain Shams University

3-Dr. Waleed Kamel Al-Helew

Lecturer of Agricultural Engineering Faculty of Agriculture Ain Shams University

ACKNOWLEDGEMENT

First and foremost, thanks to **ALLAH the Almighty** for his blessings and guidance.

The author wishes to express her profound appreciation and gratitude to **Prof. Dr. Mohammed Nabil El-Awady**, Prof. Emeritus of Agricultural Engineering, Department of Agricultural Engineering, Faculty of Agriculture, Ain Shams University, for suggesting the problem of study, and for his kind supervision throughout this work. The author is grateful for his valuable discussions, suggestions and helpful criticism, which helped her to finalize this thesis.

The author also wishes to express her sincere gratitude and appreciation to **Dr. Usama Muhammad Ridwan**, Prof. of Food Technology, Agricultural Environmental Sciences Department, Institute of Environmental Studies & Research, Ain Shams University for his kind supervision, problem suggestion, continuous encouragement and valuable advice throughout this study.

Moreover, the author wishes to express her sincere gratitude and appreciation to **Dr. Waleed Kamil Al-Helew** for his kind supervision, problem suggestion, continuous encouragement and valuable advice throughout this work.

Special thanks are due to all staff members of the Agricultural Engineering Department, Faculty of Agriculture, Ain Shams University, and the Department of Agricultural Environmental Sciences, Ain Shams University for their valuable help in carrying out the relevant experiments of this study.

Finally, my profound appreciation to my family for their understanding, patience, help and loving encouragement – especially, my father Tarek, mother Maha, brothers (Muhammad and Ahmad), cousins (Khaled Elsharawy, Kamal, Rasha, Muhammad and Radwa Hamza), uncles (Ahmad, Hesham and Amr), aunts (Sally and Eazaz), sisters-in-law (Azza, Nora, Neevin and Aya) and nephews (Habiba, Tareq, Akram and Roqaya), frinds (Sarah, Nehal, Eman, Amro Abdelstar and karim Aboelazm).

ABSTRACT

The present study was conducted in order to design and test a dual source solar dryer in the shape of a truss for drying some agricultural crops, including figs, strawberries, grapes, and tomatoes by using solar cells, and a source of illumination – in Egypt. Furthermore, in comparison, the dryer was tested without a solar cell, and the results were compared to each other and also compared with those of another (halfinclined) solar dryer, as well as an electrical dehydrator, and circle electric and solar dehydrator - in Saudi Arabia. The dual source solar dryer consisted of a wooden frame painted dim black to increase the rate of solar radiation absorption inside the dryer. A double-wall made of transparent Lyxan polycarbonate with black thermal insulation was placed in between; and two food trays with a wooden frame encasing black perforated plastic polypropylene that can withstand high temperature and is safe for food, as it does not react nor stick to dried food. There is also a wire screen to prevent the entry of insects through the vents; a filter to purify the air inside the dryer; a black solar collector; a fan; a solar cell to run the fan, an electrical inverter; and a light bulb to provide heat.

The results showed the following:

1. The temperatures inside the dryer reached 70.1°, 64.1°; 67°, and 50°, as compared to the temperatures outside the dryer which reached 41.9°, 37.1°, 49.1°, and 31.6° for the figs, strawberries, grapes, and tomatoes, respectively. In other words, there were differences of 28.2°, 27°, 35.4 and 18.4 respectively between the temperatures inside and outside the dryer.

2. When the drying time increased, the relative air humidity decreased; and the rate of decrease for the relative air humidity was higher inside the dryer than outside it, as the percentage of moisture reached 10%, 41%, 22%, and 10% inside the dryer at the end of the experiment for the figs, strawberries, grapes, and tomatoes, respectively – as compared to the humidity percentages outside the dryer which were 21%, 52%, 24%, and 45% for the figs, strawberries, grapes, and tomatoes with differences of 11%, 11%, 2%, and 35% in air humidity inside and outside the dryer, respectively.

Keywords: Solar dryer, electric dehydrator, how to dry figs, strawberries, grapes and tomato, solar collector, solar fan, temperature, moisture content, air velocity, relative humidity, rehydration percentages, TSS, and cost.

CONTENTS

TITLE	Page
ACKNOWLEDGMENT	a
ABSTRACT	b
CONTENTS	I
LIST OF TABLES	IV
LIST OF FIGURES	\mathbf{V}
I. INTRODUCTION	1
II. REVIEW OF LITERATURE	6
2.1 History of dryers and food drying	6
2.2 The drying process	8
2.3 Advantages of food dehydration	9
2.4 Types of solar dryers	10
2.4.1 Direct absorption dryers	10
2.4.2 Indirect solar dryers	15
2.4.3 Mixed solar dryers	20
2.5 Design factors of solar dryers	27
2.5.1 Mass of drying materials	27
2.5.2 Moisture content of material	28
2.5.3 The required temperature for drying	29
2.5.4 Drying time	30
2.5.5 Weather conditions	30
2.5.5.1 Air movement	30
2.5.5.2 Relative humidity	31
2.6 Efficiency of the dryers	31
2.7 Cost analysis	32
III. MATERIALS AND METHODS	34
3.1 Materials	34
3.1.1 The designed cabinet dryers	34
3.1.1.1 Dual sources solar dryer	34
I	

3-1-1-2 Half-inclined solar dryer	40
3-1-1-3 Electric digital dehydrator	41
3-1-1-4 Electric dehydrator	42
3-1-2 Experimental procedures	49
3-1-2-1 Traditional method	49
3-1-3 Instrumentation	50
3-1-3-1 Digital thermometer	50
3-1-3-2 Hygrometer	54
3-1-3-3 Anemometer	55
3-1-3-4 Pyranometer	55
3-1-3-5 Solar panel	55
3-1-3-6 Inverter	55
3-1-3-7 Batteries	60
3-1-3-8 Refractometer	60
3-1-3-9 Scale	60
3-1-3-10 Slicer	64
3-2 Methods of measurements	66
3-2-1 Food moisture content	66
3-2-2 The moisture ratio (MR)	67
3-2-3 Drying constant (K)	67
3-2-4 Solar drying system efficiency	68
3-2-5 Cost analysis	69
3-2-6 Chemical Analysis	70
3-2-7 Statistical analysis	70
IV. RESULTS AND DISCUSSION	71
4-1 Effects of dryer design	71
4-1-1 Temperature and relative humidity (RH)	71
4-1-2 solar radiation	85
4-1-3 air velocity	86
4-1-4 Moisture content	88
4-1-5 Solar system drying efficiency	96
4-2 Cost analysis	97

4-2-1 Recommendation	99
4-3 Chemical Analysis	99
4-4 Statistical analysis for effect on temperature inside dryers-	102
V. SUMMARY AND CONCLUSION	109
VI. REFERENCES	113
VII. APPENDICES	120
ARABIC SUMMARY	

LIST OF TABLES

Table No.	Page
4-1 k constant in figs of all dryers	92
4-2 k constant in strawberries for all dryers	94
4-3 k constant in grapes for all dryers	94
4-4 k constant in tomato for all dryers	95
4-5 The constants used in Awady equation	98
4-6 Values of cost components in Awady equation	98
4-7 Percentage of humidity, rehydration ratio, TSS, protein,	
Crude ash and crude fiber of figs in different dryers	100
4-8 Percentage of humidity, rehydration ratio, TSS, protein,	
crude ash and crude fiber of strawberries in different dryers	- 100
4-9 Percentage of humidity, rehydration ratio, TSS, protein,	
Crude ash and crude fiber of grapes in different dryers	101
4-10 Percentage of humidity, rehydration ratio, TSS, protein,	
Crude ash and crude fiber of tomato in different dryers	102
4-11 Dryers, fruits, drying time, season, maximum and	
minimum (temperature (T), relative humidity (H),	
(MC%) moisture content in dry (d.b), wet basis (w.b),	
fan air velocity, ήs Solar system drying efficiency,	
(k) drying constant and equilibrium moisture content	104
4-12 Dryers, fruits, drying time, season, maximum and minimum	
(temperature (T), relative humidity (H), (MC%) moisture co	ntent
in dry (d.b), wet basis (w.b), fan air velocity, ήs Solar systen	ı
drying efficiency, (k) drying constant and	
equilibrium moisture content	105

4-13 dryers, fruits, drying time, season, maximum and minimum	
(temperature (T), relative humidity (H), (MC%) moisture content	
in dry (d.b), wet basis (w.b), fan air velocity, ήs Solar system	
drying efficiency, (k) drying constant and equilibrium	
moisture content	106
4-14 dryers, fruits, drying time, season, maximum and minimum	
(temperature (T), relative humidity (H), (MC%) moisture content	
in dry (d.b), wet basis (w.b), fan air velocity, ήs Solar system drying	
efficiency, (k) drying constant and equilibrium moisture content	107
A-1 Date, time, temperature, relative humidity, (MC%) moisture content	
in dry, wet basis and air velocity for dryers with dual source solar	
dryer (D ₁) without fan and solar half-inclined dryer (D ₂) when drying	
figs (2012)	118
A-2 Date, time and solar system drying efficiency when drying figs	
in dual source solar dryer (D ₁) without fan and solar half-inclined	
dryer (D ₂)	119
A-3 Date, time, temperature, relative humidity, Solar system drying	
efficiency, (MC%) moisture content in dry, wet basis and air velocity	
for dryers with dual source solar dryer (D1) with fan and solar half-	
inclined dryer (D_2) when drying figs (2012)	120
A 4 Time date and (60) solar system drying officionary when drying	
A-4 Time, date and (ήs) solar system drying efficiency when drying	
figs in dual source solar dryer (D_1) with fan and solar half-inclined dryer (D_2) .	120
A-5 Date, time, temperature, relative humidity, Solar system drying	120
efficiency, (M.C%) moisture content in dry, wet basis and air	
velocity for dryer with dual source solar dryer (D ₁) without	101
fan when drying whole strawberries in Cairo "Egypt" (2011)	121
A-6 Date, time, temperature, relative humidity and (M.C%) moisture	
content in dry, wet basis for dryer with dual source solar dryer (D_1)	
with fan and heat recourse with sun when drying strawberry juice and Tomato slices (2014)	100
and 10malo suces (2014)	122

A-7 Date, time, ambient air velocity and fan air velocity for dryers	
with dual source solar dryer with fan and heat recourse with sun	
(D ₁) when drying strawberry juice and tomato slices	123
A-8 Time, date and Solar system drying efficiency when drying	
strawberry juice and tomato slices in dual source solar dryer	
with fan and heat recourse with sun (D_1)	123
A-9 Date, time, temperature, relative humidity, moisture content in	
dry, wet basis, air velocity and solar system drying efficiency for	
dryer with circle electric and solar dryer (D4) when drying	
strawberry slices in Jeddah (Saudi Arabia) 2014	124
A-10 Date, time, temperature, relative humidity moisture content	
in dry, wet basis, air velocity and solar system drying	
efficiency for dryer with dual source solar dryer (D_1) without	
fan when drying red grapes (2012)	125
A-11 Date, time, temperature, relative humidity, moisture content in	123
dry, wet basis, air velocity and solar system drying efficiency	
for dryer with solar half-inclined dryer (D2) when drying red	
grapes (2012)	126
A-12 Date, time, temperature, relative humidity, moisture content in	
dry, wet basis, air velocity and solar system drying efficiency	
for dryer with dual source solar dryer (D ₁) with fan and heat	
recourse without sun when drying Tomato slices (2014)	127
B-1 Date, time, solar radiation in Cairo (Egypt)	128
B-2 Date, time, solar radiation in Jeddah (Saudi Arabia)	128