ENHANCEMENT OF HEAT TRANSFER ON PHASE CHANGE MATERIAL WITH CORRUGATED FINS

By

Ahmed Reda Hamed El Lathy

A Thesis Submitted to the
Faculty of Engineering at Cairo University
In Partial Fulfillment of the
Requirements for the Degree of
MASTER OF SCIENCE
In
Mechanical Power Engineering

FACULTY OF ENGINEERING, CAIRO UNIVERSITY
GIZA, EGYPT
2018

ENHANCEMENT OF HEAT TRANSFER ON PHASE CHANGE MATERIAL WITH CORRUGATED FINS

By

Ahmed Reda Hamed El Lathy

A Thesis Submitted to the
Faculty of Engineering at Cairo University
In Partial Fulfillment of the
Requirements for the Degree of
MASTER OF SCIENCE
in
Mechanical Power Engineering

Under the Supervision of

Prof. Dr. Mahmoud A. Fouad

Professor
Mechanical Power Engineering
Faculty of Engineering, Cairo University

Dr. Kareem Awny

Assistant Professor
Mechanical Power Engineering
Faculty of Engineering, Cairo University

FACULTY OF ENGINEERING, CAIRO UNIVERSITY
GIZA, EGYPT
2018

ENHANCEMENT OF HEAT TRANSFER ON PHASE CHANGE MATERIAL WITH CORRUGATED FINS

By

Ahmed Reda Hamed El Lathy

A Thesis Submitted to the
Faculty of Engineering at Cairo University
In Partial Fulfillment of the
Requirements for the Degree of
MASTER OF SCIENCE
In
Mechanical Power Engineering

Approved by the
Examining Committee

_____
Prof. Dr. Mahmoud A. Fouad **Thesis Main Advisor**

_____
Prof. Dr. Samy M. Morcos **Internal Examiner**

_____
Prof. Dr. Mahmoud A. El-Kady **External Examiner**
Professor, Mechanical Power Engineering, Faculty of Engineering, Al-Azhar University

FACULTY OF ENGINEERING, CAIRO UNIVERSITY
GIZA, EGYPT
2018

Engineer's Name: Ahmed Reda Hamed
Date of Birth: 30/4/1981
Nationality: Egyptian
E-mail: Walking4ever81@yahoo.com
Phone: 01001558041
Address: 3sq Abd El Kahlee saber/ El Zahraa

Registration Date: 1/10/2012
Awarding Date: / /2018
Degree: Master of Science
Department: Mechanical power Engineering

Supervisors:

Prof.Dr. Mahmoud A. Fouad
Dr. Kareem Awny

Examiners:

Prof. Dr. Mahmoud A. Fouad (Thesis main advisor)
Prof. Dr. Samy M. Morcos (Internal examiner)
Prof. Dr. Mahmoud A. El-Kady (External examiner)

Title of Thesis:

Enhancement of heat transfer on phase change material with corrugated fins

Key Words:
Thermal storage; latent heat thermal energy storage ; fins ; phase change materials; solidification process

Summary:

Thermal Energy storage is a key component in any strategy aims at achieving better utilization of the available thermal energy resources. There are different technologies of thermal energy storage. Latent heat thermal energy storage (LHTES) is considered one of the most promising technologies. The main disadvantage of LHTES is the low thermal conductivity of the phase change material (PCM), where thermal energy is stored. Finned tubes are commonly used to improve the heat transfer in LHTES. This thesis studies the use of longitudinal corrugated fins in enhancing the solidification rate of PCM located in the annular area between two concentric tubes. The geometry of the corrugated fins is described in terms of the number of corrugations per fin and the height of the corrugations. The impact of both the number of corrugations per fin and the corrugation height on the solidification rate are investigated. The numerical model does not take into account the buoyancy effect, which allows the use of two-dimensional geometrical model. The results show that the use of corrugated fins reduces the solidification time by up to 35% for the studied configurations. However, the effectiveness of the corrugated fins is generally lower than the effectiveness of straight fins. The low effectiveness is attributed to the low heat transfer rate at the concave surface of the corrugated fins. Based on the results, it is recommended that the number of corrugation per fin should be kept at minimum.

Disclaimer

I hereby declare that this thesis is my own original work and that no part of it has been submitted for a degree qualification at any other university or institute.

I further declare that I have appropriately acknowledged all sources used and have cited them in the references section.

Name: Date:

Signature:

Acknowledgments

First and foremost, I thank **God**, the most gracious, the ever merciful for helping me finishing this work.

I want to thank all those who helped me by their knowledge and experience. I will always appreciate their efforts. I would like to offer my sincere thanks to my supervisors **Prof. Dr. Mahmoud A. Fouad** and **Dr. Kareem Awny.** I owe them for valuable supervision, continuous encouragement, useful suggestions, and active help during this work.

My sincere appreciation and gratitude to my wife for here help and patience during the preparation of this work, and for my father and mother, wish that they were here (God bless their souls).

Table of Contents

DISCLAIMER ..... **I**

ACKNOWLEDGMENTS ..... **II**

TABLE OF CONTENTS ..... **III**

LIST OF TABLES ..... **V**

LIST OF FIGURES ..... **VI**

NOMENCLATURE ..... **IX**

ABSTRACT ..... **XI**

CHAPTER 1 : INTRODUCTION **1**

1.1. GENERAL 1
1.2. TYPES OF THERMAL ENERGY STORAGE 1
1.3. THESIS OUTLINE 4

CHAPTER 2 : LITERATURE REVIEW **5**

2.1. INTRODUCTION 5
2.2. FINS TECHNIQUES IN THE PCM-LHTES SYSTEMS 5
2.2.1. LONGITUDINAL FINS USED IN THE PCM-LHTES SYSTEMS 6
2.2.2. CIRCULAR/ANNULAR FINS USED IN THE PCM-LHTES SYSTEMS 10
2.2.3. PLATE FINS USED IN THE PCM-LHTES SYSTEMS 11
2.2.4. PIN FINS USED IN THE PCM-LHTES SYSTEM 13
2.2.5. DIFFERENT TYPES OF FINS USED IN THE PCM-LHTES SYSTEMS 14
2.3. OPTIMAL FIN PARAMETERS/MATERIALS USED IN THE PCM-LHTES SYSTEM 17
2.4. THE OBJECTIVE OF THE LITERATURE 18

CHAPTER 3 : NUMERICAL MODEL AND GOVERNING EQUATIONS **19**

3.1. INTRODUCTION: 19
3.2. FINITE VOLUME APPROACH 19
3.3. EXTENDED SURFACE MODEL 20
3.3.1. STRAIGHT FINS GEOMETRY 20
3.3.2. CORRUGATED FINS GEOMETRY 21
3.4. GOVERNING EQUATIONS 22

CHAPTER 4 : VALIDATION MODEL **25**

4.1. INTRODUCTION 25
4.2. VALIDATION NUMERICAL MODEL 25
4.3. MESHING SENSITIVITY 27
4.4. CONVERGENT CRITERIA 28
4.5. TIME STEP SENSITIVITY 28

CHAPTER 5 : RESULTS AND DISCUSSIONS **29**

5.1. INTRODUCTION..……..….....29
5.2. THE STRAIGHT FINS MODELS.…….....…….…..……29
5.3. CORRUGATED FINS AT WAVE LENGTH EQUAL 0.25..... 34
5.4. CORRUGATED FINS AT WAVE LENGTH EQUAL 0.5..... 40
5.5. CORRUGATED FINS AT WAVE LENGTH EQUAL 0.75..... 46
5.6. CORRUGATED FINS AT WAVE LENGTH EQUAL ONE..... 52
5.7. FOURIER NUMBER VS CHARACTRISTIC LENGTH 59
5.8. HEAT FLUX VS TIME FOR CASE (1-A) 63
5.9. ECONOMICAL STUDY 67

CHAPTER 6: SUMMARY AND CONCLUSIONS.....72

6.1. SUMMARY.....72
6.2. CONCLUSION 72
6.3. THE FUTURE WORK 73

REFERANCE 74

APPENDIX A: DIMENSIONS OF ALL CORRUGATED FINS CASES 79

APPENDIX B: MASS FRACTION AND TEMPERATURE DISTRIBUTION FOR ALL CASES.....83

B.1. STRAIGHT FINS 83
B.2. CORRUGATED FINS 87

APPENDIX C: SOLIDIFICATION RATIO VS. TIME AND FOURIER NUMBER FOR ALL CASES 95

C.1. CORRUGATED FINS 95

APPENDIX C: ALLCASES RESULTS.....102

List of Tables

Table 4.1: PCM thermal properties (Ismail, et al., 2001) 25
Table 4.2: Thermal properties of formic acid as a phase change material 27
Table 4.3: Validation of case (4-C) meshing nodes and elements vs the solidification time 28
Table 4.4: Validation of case (4-C) convergent criteria vs the solidification time 28
Table 4.5: Validation of case (4-C) time step vs the solidification time 28
Table 5.1: Fourier number at solidification time for every number of fins case 32
Table 5.2: Amplitude angle, Fourier number at solidification time at (λ) equal 0.25 35
Table 5.3: Amplitude angle, Fourier number at solidification time at (λ) equal 0.5 41
Table 5.4: Amplitude angle, Fourier number at solidification time at (λ) equal 0.75 47
Table 5.5: Amplitude angle, Fourier number at solidification time at (λ) equal 1 53
Table 5.6: The cost of each fins area for λ equal 0.25 67
Table 5.7: The cost of each fins area for λ equal 0.5 68
Table 5.8: The cost of each fins area for λ equal 0.75 69
Table 5.9: The cost of each fins area for λ equal 1 70
Table C-1: All cases results 102

List of Figures

Figure 1.1: Temperature vs stored heat in STES systems 1
Figure 1.2: Comparison between sensible and latent heat storage.....2
Figure 1.3: Classification of phase change materials.....2
Figure 1.4: Schematic of four corrugated fins installation.....3
Figure 2.1: Different shapes of fins technique used in PCM-LHTES systems……...6
Figure 2.2: Thermal energy storage unit with fins array design.....7
Figure 2.3: Schematic diagram and longitudinal section of TTHX……7
Figure 2.4: Thermal energy storage unit with copper fins design of different heights…..8
Figure 2.5: (a) Control PCM system without heat transfer enhancement (b) circular finned system (c) longitudinal finned system……..9
Figure 2.6: Schematic configuration of all internal and external fins cases…….....9
Figure 2.7: Presentation of the unit developed by Lacroix *(1993)* ……10
Figure 2.8: Geometry of the thermal energy storage/release system: (a) actual geometry; (b) geometry used for three-dimensional unit……..……11
Figure 2.9: a) The storage without fins b) the storage with fins.....12
Figure 2.10: Dimensions of (a) pinned tube, (b) finned tube and (c) plain tube..... 13
Figure 2.11: Different shapes of fins used in the different LHTES systems..... 14
Figure 2.12: (a) three dimensional V- shaped longitudinal fins (b) Two dimensional solution domain.....14
Figure 2.13: Three dimensional view of LHTESS with optimized V-shaped fin (a), with simple longitudinal fin (b), with radial fin (c) and without fin (d).....15
Figure 2.14: Schematic representation of a) U-tube, b) U-tube with in-line fins c) U-tube with staggered fins and d) festoon design phase change material thermal energy storage (PCM-TES).....16
Figure 3.1: Shape of four straight fins case..... 20
Figure 3.2: Symmetric region of 4 straight fins case.....21
Figure 3.3: Wave length in corrugated fins cases.....21
Figure 3.4: The different corrugated fins heights.....22
Figure 3.5: Details of characteristic length calculation parameters.....24
Figure 4.1: The model shape made by Ismail, et al., 2001.....26
Figure 4.2: Comparison between predicted solidification front and experimental data of Ismail, et al. (2001).....26
Figure 4.3: Fins shape of case (4-C) of corrugated fins.....27
Figure 5.1: The different number of fins in two concentric tubes (a) 3 fin (b) 4 fins (c) 5 fins (d) 6 fins (e) 8 fins.....30
Figure 5.2: Dimension and propagation of freezing front with time of 4 straight fins case.....31
Figure 5.3. Solidification ratio vs. time.....32
Figure 5.4. Solidification rate vs. Time.....33
Figure 5.5: Solidification ratio vs. Fourier number.....33
Figure 5.6: Case (1-A) dimensions.....34
Figure 5.7: Case (1-D) dimensions.....34
Figure 5.8: Mass fraction and temperature contour plots of case (1-A) after 5, 25, 50, 100, 150 & 178 minutes.....36
Figure 5.9: Mass fraction and temperature contour plots of case (1-D) after 5, 25, 50, 100, 150 & 166 minutes.....37

Figure 5.10: Solidification ratio vs. time of (1-A) & (1-D).....38
Figure 5.11: Solidification ratio vs. Fourier number of case (1-A) & (1-D).....39
Figure 5.12: Solidification Rate vs. time of case (1-A) & (1-D).....39
Figure 5.13: Case (2-A) dimensions.....40
Figure 5.14: Case (2-D) dimensions.....40
Figure 5.15: Mass fraction and temperature contour plots of case (2-A) after 5, 25, 50, 100, 150 & 178 minutes.....42
Figure 5.16: Mass fraction and temperature contour plots of case (2-D) after 5, 25, 50, 100 & 142 43
Figure 5.17: Solidification ratio vs time for case (2-A) & (2-D).....44
Figure 5.18: Solidification ratio vs Fourier number for cases (2-A) & (2-D).....45
Figure 5.19: Solidification Rate vs time Case (2-A) & (2-D).....45
Figure 5.20: Case (3-A) dimensions.....46
Figure 5.21: Case (3-D) dimensions.....46
Figure 5.22: Mass fraction and temperature contour plots for case (3-A) after 5, 25, 50, 100, 150 & 176 minutes.....48
Figure 5.23: Mass fraction and temperature contour plots of case (3-D) after 5, 25, 50, 100 & 141 minutes.....49
Figure 5.24: Solidification ratio vs time for case (3-A) & (3-D).....50
Figure 5.25: Solidification ratio vs Fourier number for cases (3-A) & (3-D).....51
Figure 5.26: Solidification rate vs time of cases (3-A) & (3-D).....51
Figure 5.27: Case (4-A) dimensions.....52
Figure 5.28: Case (4-D) dimensions.....52
Figure 5.29: Mass fraction and temperature contour plots of case (4-A) after 5, 25, 50, 100, 150 & 175 minutes.....54
Figure 5.30: Mass fraction and temperature contour plots of case (4-D) after 5, 25, 50, 100 & 129 minutes.....55
Figure 5.31: Solidification ratio vs time case (4-A) & (4-D).....56
Figure 5.32: Solidification ratio vs Fourier number for cases (4-A) & (4-D).....57
Figure 5.33: Solidification Rate vs time case (4-A) & (4-D).....57
Figure 5.34: Solidification ratio vs time for fin height of angle $\gamma = 36^{o}$.....58
Figure 5.35: Solidification ratio vs Fourier number for fin height of angle $\gamma = 36^{o}$.....59
Figure 5.36: Fourier number vs characteristic length at 25 % solidification for all cases.....60
Figure 5.37: Fourier number vs characteristic length at 50 % solidification for all cases.....61
Figure 5.38: Fourier number vs characteristic length at 75 % solidification for all cases.....62
Figure 5.39: Fourier number vs characteristic length at 100 % solidification for all cases.....63
Figure 5.40: Heat flux surface for the fin Sides of case (1-A) 64
Figure 5.41: Heat flux vs. time for both fin Sides at (1-A) 64
Figure 5.42: Heat flux surface for the fin Sides of case (1-C) 65
Figure 5.43: Heat flux vs. time for both fin Sides at (1-C) 65
Figure 5.44: Heat flux surface for the fin Sides of case (1-E) 66
Figure 5.45: Heat flux vs. time for both fin Sides at (1-E) 66
Figure 5.46: Percentage difference between convex and concave surfaces heat flux for 0.25 λ fin configurations.....67
Figure 5.47: Amplitude angle vs. fins cost, PCM cost and total cost at wave length equal 0.25…….....68

Figure 5.48: Amplitude angle vs. fins cost, PCM cost and total cost at wave length equal 0.5……..…….....69
Figure 5.49: Amplitude angle vs. fins cost, PCM cost and total cost at wave length equal 0.75…….....70
Figure 5.50: Amplitude angle vs. fins cost, PCM cost and total cost at wave length equal one.…….....71
Figure A-1: Dimension of model (1-B) 79
Figure A-2: Dimension of model (1-C).....79
Figure A-3: Dimension of model (2-B).....80
Figure A-4: Dimension of model (2-C).....80
Figure A-5: Dimension of case (3-B).....81
Figure A-6: Dimension of case (3-C).....81
Figure A-7: Dimension of case (4-B) 82
Figure A-8: Dimension of case (4-C).....82
Figure B-1: Mass fraction for 3 straight fins with time.....83
Figure B-2: Mass fraction for 5 straight fins with time.....84
Figure B-3: Mass fraction for 6 straight fins with time.....85
Figure B-4: Mass fraction for 8 straight fins with time.....86
Figure B-5: Mass fraction and temperature distribution for case (1-B) corrugated fins with time 87
Figure B-6: Mass fraction and temperature distribution for case (1-C) corrugated fins with time 88
Figure B-7: Mass fraction and temperature distribution for case (2-B) corrugated fins with time 89
Figure B-8: Mass fraction and temperature distribution for case (2-C) corrugated fins with time 90
Figure B-9: Mass fraction and temperature distribution for case (3-B) corrugated fins with time 91
Figure B-10: Mass fraction and temperature distribution for case (3-C) corrugated fins with time 92
Figure B-11: Mass fraction and temperature distribution for case (4-B) corrugated fins with time 93
Figure B-12: Mass fraction and temperature distribution for case (4-C) corrugated fins with time 94
Figure C-1: the solidification ratio vs. time for case (1-B), (1-C) & (1-E)..... 95
Figure C-2: the solidification ratio vs. Fourier number for case (1-B), (1-C) & (1-E) 96
Figure C-3: The solidification rate vs. time for case (1-B), (1-C) & (1-E)..... 96
Figure C-4: The solidification ratio vs. time for case (2-B) & (2-C)..... 97
Figure C-5: The solidification ratio vs. Fourier number for case (2-B) & (2-C)..... 97
Figure C-6: The solidification rate vs. time for case (2-B) & (2-C) 98
Figure C-7: The solidification ratio vs. time for case (3-B) & (3-C) 98
Figure C-8: The solidification ratio vs. Fourier number for case (3-B) & (3-C) 99
Figure C-9: The solidification rate vs. time for case (3-B) & (3-C) 99
Figure C-10: The solidification ratio vs. time for case (4-B) & (4-C)..... 100
Figure C-11: The solidification ratio vs. Fourier number for case (4-B) & (4-C)..... 100
Figure C-12: The solidification rate vs. time for case (4-B) & (4-C)..... 101

Nomenclature

List of Symbols

a	amplitude, ºC
A	cross-section area, m^2
A_{pcm}	area of one PCM, (m^2)
A_f	area of one fin, (m^2)
A_T	area of the tube at exact PCM section, (m^2)
C_p	specific heat of phase change material, (j/kg.K)
d_{fn}	fin diameter, (mm)
F_o	Fourier number, $\alpha t/l_c^2$
H	latent heat of phase change material, (j/kg)
k	thermal conductivity, (W/m ºC)
l_f	fin length, (mm)
l_t	fin thickness, (mm)
l_b	spacing between fins, (mm)
L	specific latent heat, (J/kg)
L_c	characteristic length, (m)
L_T	length of the tube at exact PCM section, (mm)
L_f	length of one fin, (mm)
m	mass, (kg)
n	number of fins
N_F	fins density, ($fin.m^{-1}$)
r	radius, (mm)
r_i	inner tube radius, (mm)
r_e	external tube radius, (mm)
r_f	fins radius, (mm)
t	characteristic time, (s)
$T_{in,s}$	temperature of inner surface of the inner tube, (C^o)

$T_{PCM,I}$	initial temperature of Phase change material, (C^o)

Greek Letters

γ	amplitude angle
λ	wave length
α	thermal diffusivity, ($k/ C_p\rho$) (m^2/s)
ρ	density, (kg/m^3)
ΔT	temperature difference between phases

Superscripts and Subscripts

Amb	ambient
cr	critical
f	fin
i	component
L	liquid
m	melting
ref	reference
S	solid
w	wall

Abbreviations

FVM	finite volume method
HTF	heat transfer fluid
LHTES	latent heat thermal energy storage
PCM	phase change material
STES	sensible thermal energy storage
SR	solidification ratio, (A_S/A_l)
S. Rate	solidification rate
TCES	thermo chemical energy storage
TES	thermal energy storage
USD	united states dollar

Abstract

Thermal Energy storage is a key component in any strategy aims at achieving better utilization of the available thermal energy resources. There are different technologies of thermal energy storage. Latent heat thermal energy storage (LHTES) is considered one of the most promising technologies. The main disadvantage of LHTES is the low thermal conductivity of the phase change material (PCM), where thermal energy is stored. Finned tubes are commonly used to improve the heat transfer in LHTES. This thesis studies the use of longitudinal corrugated fins in enhancing the solidification rate of PCM located in the annular area between two concentric tubes. The geometry of the corrugated fins is described in terms of the number of corrugations per fin and the height of the corrugations. The impact of both the number of corrugations per fin and the corrugation height on the solidification rate are investigated. The numerical model does not take into account the buoyancy effect, which allows the use of two-dimensional geometrical model. The results show that the use of corrugated fins reduces the solidification time by up to 35% for the studied configurations. However, the effectiveness of the corrugated fins is generally lower than the effectiveness of straight fins. The low effectiveness is attributed to the low heat transfer rate at the concave surface of the corrugated fins. Based on the results, it is recommended that the number of corrugation per fin should be kept at minimum.