Fracture Resistance and Fit of Hybrid Implant Abutment Crowns Using Two Different CAD/CAM Systems

A Research protocol submitted
In partial fulfillment of the requirements for Phd degree in
fixed prosthodontics

Presented By

Mostafa Ahmed Mahmoud Khalaf

B.D.S. (2008) Ain Shams University M.D.S in Fixed Prosthodontics (2015) Ain Shams University

Supervisors

Dr. Tarek Salah Morsi

Professor and head of department of Fixed prosthodontics Faculty of Dentistry, Ain Shams University

Dr. Maged Mohamed Zohdy

Associate professor of Fixed Prosthodontics Faculty of Dentistry, Ain Shams University

Dr. Ahmad Khaled Aboelfadl

Associate professor of Fixed Prosthodontics Faculty of Dentistry, Ain Shams University

Faculty of Dentistry Ain Shams University 2019

Dedication

This work is dedicated to

My Dear parents

Beloved wife and son

&

My siblings

Heknowledgment

First and foremost, thanks are due to Allah the beneficent and merciful.

I am greatly honored to express my gratitude to **my mentor Professor Tarek Salah Eldin Morsi**, Professor and Head of Crown and Bridge Department, Faculty of Dentistry, Ain Shams University, for his support, supervision, meticulous advice and effort throughout this project.

I would like to express my special thanks and deepest gratitude to **Dr. Maged Mohamed zohdy**, Associate professor at Crown and Bridge Department, Faculty of Dentistry, Ain Shams University, for his patient supervision and unlimited willingness for guidance.

My deepest thanks and appreciation to **Dr. Ahmed Khaled Abo el fadl,** Associate professor at Crown and Bridge Department,
Faculty of Dentistry, Ain Shams University, for his continuous encouragement and nonstop support.

Finally, I wish to express my sincere thanks to all staff members and colleagues who have continued to support me throughout this project.

Special thanks to my best friends ever Dr. Omar el Sergany and Dr. Farid emad, my brothers Dr. Kamal Ebeid, Dr. Islam Heiba, Dr Ahmed Fouad, Dr Ahmed Khairy and finally the ever helpful Dr Mahmoud el Ankily.

List of Contents

List of tables	II
List of figures	IV
Introduction	1
Review of literature	3
Aim of the Study	26
Materials & Methods	27
Results	54
Discussion	72
Summary and conclusion	82
References	85
Arabic Summary	

List of Tables

Table 1: Materials used in the study	27
Table 2: Experimental factorial design.	31
Table 3: Mean \pm standard deviation (SD) of Internal fit (μ) for α	lifferent ceramic
materials and CAD/CAM systems	55
Table 4: Effect of different variables and their interactions on Ir (μ)	
Table 5: Mean ± standard deviation (SD) of Internal fit (μ) for one materials and CAD/CAM systems	
Table 6: Mean ± standard deviation (SD) of Marginal gap (μ) for ceramic materials and CAD/CAM systems	
Table 7: Effect of different variables and their interactions on M	0 0 1
Table 8: Mean \pm standard deviation (SD) of Marginal gap (μ) for ceramic materials and CAD/CAM systems.	
Table 9: Mean ± standard deviation (SD) of Fracture resistance ceramic materials and CAD/CAM systems	
Table 10: Effect of different variables and their interactions on I resistance (N)	
Table 11: Mean \pm standard deviation (SD) of Fracture resistance	e (N) for
different ceramic materials	68

Table 12: Mean \pm standard deviation (SD) of Fracture resistance (N) for	
different CAD/CAM system used	.69

List of Figures

Figure 1: IPS e.max CAD blocks	28
Figure 2: IPS e.max CAD mesoblocks.	28
Figure 3: VITA Enamic block	28
Figure 4: VITA Enamic mesoblock.	28
Figure 5: Multi link Hybrid Abutment	28
Figure 6: Titanium Implant model	29
Figure 7: Scan body for omnicam.	29
Figure 8: Camlog Scan abutment for extra oral scanners	29
Figure 9: Surveyor used to ensure perpendicular position of dummy	_
Figure 10: Acrylic resin margin 2mm away from the implant margin	•
Figure 11: Scan body seated over Titanium base	32
Figure 12: Selection of upper first premolar	33
Figure 13: Cam log mode selection	33
Figure 14: Scanned sample by Omnicam.	34
Figure 15: Setting model axis	34
Figure 16: Editing jaw line	34

Figure 17: Parameters of the restoration
Figure 18: Editing morphology
Figure 19: Restoration positioning
Figure 20: Milling position editing
Figure 21: Milled emax hybrid abutment crown before crystallization36
Figure 22: Checking emax hybrid abutment crown in blue state36
Figure 23: IPS e.max CAD Crystall/Glaze paste
Figure 24: Crystalizattion furnace for emax
Figure 25: Rechecking emax hybrid abutment crown after crystallization. 38
Figure 26: Vita Enamic polishing kit
Figure 27: Identica blue hybrid scanner
Figure 28: Scan abutment screwed to implant dummy40
Figure 29: Scanning the scan abutment
Figure 30: Scanned scan abutment
Figure 31: The scanned crown morphology41
Figure 32: Editing crown position
Figure 33: Screw channel at the central fossa
Figure 34: CAM 5-S1 5-axis milling machine
Figure 35: Milled Enamic hybrid abutment crown

Figure 36: Checking Enamic hybrid abutment crown before cementation .43
Figure 37: Hydraulic press seating device
Figure 38: Light microscope used to measure internal fit
Figure 39: Replica of internal fit
Figure 40: Silanizing of tibase
Figure 41: Ceramic etching
Figure 42: Silanization of crowns
Figure 43: Application of Multilink hybrid abutment cement
Figure 44: Cementation of hybrid abutment crown to tibase49
Figure 45: Glycerin gel applied to prevent inhibition layer
Figure 46: Measuring marginal fit after cementation under microscope51
Figure 47: Universal testing machine
Figure 48: Loading piston perpendicular to occlusal surface
Figure 49: Fractured sample53
Figure 50: Bar chart showing average Internal fit (µ) for different ceramic
materials and CAD/CAM systems56
Figure 51: Bar chart showing average Internal fit (μ) for different CAD/CAM
systems within each ceramic material59
Figure 52: Bar chart showing average Internal fit (µ) for different ceramic
materials within each CAD/CAM system59

Figure 53: Bar chart showing average Marginal gap (μ) for different ceramic materials and CAD/CAM systems
Figure 54: Bar chart showing average Marginal gap (μ) for different CAD/CAM systems within each ceramic material64
Figure 55: Bar chart showing average Marginal gap (μ) for different ceramic materials within each CAD/CAM system
Figure 56: Bar chart showing average Fracture resistance (N) for different ceramic materials and CAD/CAM systems
Figure 57: Bar chart showing average Fracture resistance (N) for different ceramic materials
Figure 58: Bar chart showing average Fracture resistance (N) for different CAD/CAM system
Figure 59: Fractured sample from group emax 4 axis
Figure 60: Fractured sample from group emax 5 axis70
Figure 61: Fractured sample from group EN 4 axis71
Figure 62: Fractured sample from group EN 5 axis

Introduction

The successful use of implants in the treatment of edentulous arches has been confirmed in various clinical studies.¹ In esthetically demanding anterior regions, restoring a single-tooth space with an implant-supported crown can be a challenge for a clinician.²

One of the main problems facing dentists after implant placement is management of esthetics specially when using titanium abutments with their gray shadow on peri-implant soft tissue.

Many studies were performed to solve this esthetic problem. Ready-made Zirconia abutments were introduced as one of the promising solutions to overcome the esthetic limitation of metal abutments, but mechanical problems regarding the implant abutment connection evolved.

Recent materials and techniques along with continuous development of CAD/CAM systems facilitated fabrication of customized ceramic implant abutments that improved implant esthetics of implant supra structures.

One of the new techniques is using CAD/CAM systems to produce hybrid abutment crowns either two pieces or one piece.

It's worth mentioning that diversity of materials is now available for different CAD CAM systems either four axis or five axis. Implant solution blocks evolved mainly to overcome the misfit problems of hybrid abutments fabricated by normal blocks using four axis milling machines. Researchers claim that the misfit problem will be solved while using five axis milling machines with normal blocks.

Also, new materials other than zirconia like hybrid ceramic evolved to enhance better stress distribution and esthetics, yet the list of information and data about these new materials along with the accuracy of new milling machines is not enough, so many tests should be done to ensure a durable esthetic implant restoration before launching for clinical use.

That's why this in vitro study was introduced to assess the effect of different CAD/CAM systems and materials on fracture resistance, marginal adaptation and internal fit of one-piece hybrid abutment crowns.

Review of Literature

Implant replacement may be the ideal choice to replace a single missing tooth, however, the restoration may present challenges in the surgical and prosthetic stages. Most dental implants are constructed entirely of commercially Pure Titanium. In patients with a wide smile line, implant-supported reconstructions demand a superior esthetic outcome because the exposed position enables a direct visual comparison of the restored gap with adjacent natural teeth.³ Therefore, in this part of the jaw success is not only defined by established Osseo integration, but also by the presence of natural soft tissue and crown contours. Optimal implant positioning and superstructure design are essential to mimic the appearance of a natural tooth and achieve optimal aesthetics.¹

Several factors determine the long-term success of implant-supported superstructures: a restorative design that matches the clinical requirements, the choice of a material that is appropriate to the indication while taking account of functional loads and biological reactions and the esthetic outcome of an implant-supported restoration. ⁴

1-Implant abutments:

1.1 Prefabricated Abutments

Commercially pure titanium has been widely used as a material for prefabricated abutments in implant therapy because of its well-documented biocompatibility^{5,6} and mechanical properties.⁷ Even though these materials have demonstrated predictable outcomes in long-term clinical studies,^{8,9} titanium abutments may cause an unnatural bluish appearance at the soft tissue junction in patients with relatively thin tissues that can result in a compromised esthetic

outcome^{10,11} however, numerous materials can be used to overcome this shortcoming, including cast gold alloys and gold colored titanium abutments. These materials may improve the gingival hue,¹²but the overall translucency of the restoration may remain limited because of the opaque nature of metal. Hence, for achieving optimal mucogingival esthetics, there is a need for a tooth-colored customized abutment. All ceramic abutments can give a more favorable esthetic outcome than titanium or metal abutments. ²

Ceramic materials such as alumina have been used as implant abutment materials to assist in achieving optimal esthetics, ^{13,14}but studies have shown the relatively low fracture resistance of the material. ^{15,16}As a result, zirconia implant abutments have gained popularity because of their improved fracture resistance over alumina and superior optical properties over titanium.

Y-TZP abutments showed outcomes similar to titanium abutments in posterior regions as both exhibited 100% survival rates in two clinical studies. ^{17,18}. A prospective clinical study on Y-TZP abutments supporting single-tooth crowns exhibited excellent long-term outcomes with a cumulative success rate of 96.3% after 11 years of use. ¹⁹ However, clinical reports of catastrophic failures do exist and, thus, such predictions must be moderated by the relatively short-term evaluation in most prospective studies. Indeed, the mentioned clinical studies did not fully explain the reasons why restoration fracture occurs. ^{20,21}

Emergence profile is also another important factor that affects the success of implant suprastrucures. Since the cross-sections of implant platform and natural tooth at the gingival level differ, most of the prefabricated abutments fail to ensure a hygenic and esthetic emergence profile. Consequently deep subgingival crown margin will be established, leading to challenges during the removal of excess cement which is one of the main causes of periimplantitis.¹⁷