

# بسم الله الرحمن الرحيم





# شبكة المعلومات الجامعية

## التوثيق الالكتروني والميكروفيلم



# جامعة عين شمس

التوثيق الإلكتروني والميكروفيلم

## قسم

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علي هذه الأقراص المدمجة قد أعدت دون أية تغيرات



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## ACKNOWLEDGEMENT

The writer like to express his sincere appreciation and deep gratitude to **Prof. Dr. ABDALLA EL-BAKRY HOSSAM EL-DIN**, Professor of Agronomy, Plant Production Department, Faculty of Agriculture (Saba Basha), Alexandria University, for supervision, suggesting and promoting the present study, his valuable criticism, and his advice during the progress of this work and preparation of the manuscript.

Sincerest thanks are due to **Prof. Dr. ABDALLAH KAMEL NASRALLAH**, Professor of Agronomy, Plant Production Department, Faculty of Agriculture (Saba Basha), Alexandria University, who suggested this study, supervised it, his advice and practical help during the preparation of the manuscript.

Deep appreciation and thanks are also due to **Dr. MASHHOUT GANAB ISMAEIL BEHEARY**, Associate Professor of Agronomy, Plant Production Department, Faculty of Agriculture (Saba Basha), Alexandria University, for his guidance, fruitful suggestions and promoting the present manuscript.

I would like to express my deepest appreciation to all **Staff Members of Plant Production Department, Faculty of Agriculture, (Saba Basha), Alexandria University** for their encouragement and valuable advice.

Sincere thanks are also, due to **Mister Engineer Head of management Congress, Staff members and all Workers at El-Nasr Wool ^ Selected Textiles Company (STIA)** for continuous help, encouragement and their efforts during study period.

Finally I would to express my deepest appreciation from my heart to my **Parents, my Wife, my Daughter "Rowaina" and my Brother Dr. "Haysam"** for their patience and encouragement during preparing M. Sc. Thesis.

# **Chapter One**

## **INTRODUCTION**

# 1. INTRODUCTION

Yarn strength and evenness are the main objective of the spinner and weaver. Yarn strength not only affected by the fiber tenacity or maturity, but also by the average number of fibers in the yarn cross section, which subsequently depends on the genetic fiber fineness.

Cotton fiber fineness determines yarn count, turns per inch, strength, regularity and appearance. Fiber fineness is a relative measure of size, diameter, linear density or mass per unit length. The cotton fiber perimeter is considered as the only parameter of the intrinsic fiber fineness. Cotton fiber maturity is an estimate of the degree of secondary wall thickening, which markedly affects the appearance and value of raw cotton. It also influences spinning performance, dye affinity and the quality of the finished textile product.

Fiber length was the first criterion determining spinability and price value of the raw cotton followed by fineness and maturity. But recently after using a high technology in the spinning machinery, fiber fineness and maturity ranked first for determining their utility for textile proposes.

Conventional and advanced methods give an estimate of fineness/maturity together. It is so difficult to have one of them accurately independent. The only way to have definite data for each one separately is the direct cross sectional measurements.

For the routine fiber quality assessment, maturity could be determined by several methods and instruments e g., proportion of fiber maturity by caustic souda (PM), hair weight (H.W.), Micronaire (Mic.), causticaire (MI), Fibrograph maturity (FM), fineness maturity tester

(FMT), Micromate and the advanced fiber information system (AFIS). The micronaire measurements alone are not good predictor for the fiber maturity. Percentage of fiber strength transmitted into yarn strength usually be higher for the lower micronaire reading samples than the higher micronaire reading ones of the same cotton variety.

In this connection, the recent investigations clarify that once having a well establishes average fiber perimeter, as an intrinsic fiber fineness from direct cross-sectional measurements for the commercial cotton varieties, quick independent estimates of the fiber maturity parameters could be obtained from the Micronaire or the Fibrograph test.

The main objective of the present work was to study the effect of the cotton variety and grade on the fiber maturity parameters. Besides, the association of both fiber bundle tenacity and yarn strength with the different maturity parameters.



## **Chapter Two**

# **REVIEW OF LITERATURE**