



# **‘Development of Copolymer as an Enzyme Immobilization Support for Bio- Application’**

Submitted to Department of Chemistry, Faculty of Science for the  
Requirements of the Degree of

**Ph.D**

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# Approval Sheet

## Ph.D.Thesis

‘Development of Copolymer as an Enzyme Immobilization  
Support for Bio- Application’

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# Dedication

To my father soul, Prof. Amaly  
Mohammed.

I ask you to pray for him.

## ACKNOWLEDGEMENT

First of all, I thank "Allah" for supporting me in everything in my life.

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## List of abbreviation

List of Abbreviations	
<b>AIBN</b>	Azo-bisisobutyronitrile
<b>ALL</b>	Acute lymphoblastic leukemia
<b>APS</b>	Ammonium persulphate
<b>APTT</b>	Activated partial thrombin time
<b>AYA</b>	Adolescent and Young Adult
<b>BSA</b>	Bovine albumin serum
<b>CLEAs</b>	Cross-linked enzyme aggregates
<b>CRPP</b>	Controlled/“living” radical precipitation polymerization
<b>DC</b>	Direct current
<b>DMF</b>	Dimethylformamide
<b>DPP</b>	Distillation precipitation polymerization
<b>DS</b>	Dextran sulfate
<b>DVB</b>	Divinyl benzene
<b>Ea</b>	Activation Energy
<b>ECH</b>	Epichlorohydrin
<b>EDAC</b>	1-Ethyl-3-(3-(dimethylamino)propyl) carbodiimide hydrochloride
<b>EDX</b>	Energy-dispersive X-ray
<b>ELISA</b>	Enzyme-linked immune sorbent assays
<b>EORTC-CLG</b>	The European Organization for Research and Treatment of Cancer–Children's Leukemia Group
<b>ES</b>	Electrospinning
<b>FP</b>	Feather polypeptide
<b>FRP</b>	Free radical polymerization
<b>GMA-co-DVB</b>	Poly(glycidyl methacrylate-co-divinylbenzene)
<b>GOX</b>	Glucose oxidase

## List of abbreviation

<b>HRP</b>	Horseradish peroxidase
<b><sup>1</sup>H-NMR</b>	Proton nuclear magnetic resonance
<b>IgG</b>	Antibodies
<b>K<sub>m</sub></b>	Michaelis constant
<b>L-ASNase</b>	L-Asparaginase enzyme
<b>LMA–DVB</b>	Lauryl methacrylate–divinylbenzene
<b>LMWP</b>	Low molecular weight protamine
<b>LRPP</b>	Living' radical precipitation polymerization
<b>MACl</b>	Methacrylate chloride
<b>MBA</b>	<i>N,N</i> –Methylene bis-acrylamide
<b>MD</b>	Molecular dynamic
<b>NtBA</b>	N-tert-butylacrylamide
<b>NFM</b>	Nanofiber mat
<b>P (St-co-MAA)</b>	Poly (styrene-co-methacrylic acid)
<b>P(EGDMA-<i>co</i>-MAA)/PDVB</b>	Poly (ethyleneglycol dimethacrylate- <i>co</i> -methacrylic acid) / polydivinylbenzene
<b>P(HEMA)</b>	Poly (2-hydroxyethyl methacrylate),
<b>P(St-co-AA)-b-PVP-b-P(St-co-AA)</b>	Poly (styrene-co-acrylic acid)-b-poly (vinyl pyrrolidone)- b-poly(styrene-co-acrylic acid)
<b>P(St-HEMA)</b>	Poly (styrene- 2- hydroxyethyl methacrylate),
<b>PAA</b>	Polyacrylic acid
<b>PANI</b>	Polyaniline
<b>PaS</b>	Pascal per second
<b>PBLG</b>	Poly(γ-benzyl-L-glutamate)
<b>PBS</b>	Phosphatic buffer solution
<b>PDVB</b>	polydivinylbenzene
<b>PEAA</b>	poly(ethylene-co-acrylic acid)
<b>PEG</b>	Poly ethylene glycol
<b>PEG -g- VP</b>	PEG-g- vinylpyrrolidone

## List of abbreviation

<b>PEG L- ASNase</b>	Pegaspargase
<b>PEG-g-PMA</b>	PEGgrafted vinylpyrrolidone–maleic anhydride
<b>PEI</b>	Polyethylene imine
<b>PEO</b>	Polyethylene oxide
<b>PET</b>	Poly(ethylene terephthalate)
<b>PEUU</b>	Poly(ester-urethane)urea
<b>PHAs</b>	Polyhydroxyalkanoates
<b>PHB</b>	Poly(3-hydroxybutyrate)
<b>PHBH</b>	Poly (3-hydroxybutyrate-co-3-hydroxyhexanoate)
<b>PHBV</b>	Poly(3-hydroxybutyrate-co-3-hydroxyvalerate)
<b>PIPP</b>	Photo-initiated precipitation polymerization
<b>PLCL</b>	poly(lactic acid-co- $\epsilon$ -caprolactone)
<b>PLGA</b>	poly (lactide-co-glycolide)
<b>PMAA</b>	poly methacrylic acid
<b>PNtBA</b>	poly(N-tert-butylacrylamide)
<b>PP</b>	Precipitation polymerization
<b>PRP</b>	Platelet rich plasma
<b>PSF</b>	Polysulfone
<b>PSf-Cl</b>	Chloromethylated polysulfone
<b>PSt</b>	Polystyrene
<b>P(St-co-MA)</b>	styrene - maleic anhydride copolymer
<b>PU</b>	Polyurethane
<b>PUU</b>	Polyurethane urea
<b>PVA</b>	Polyvinyl alcohol
<b>PVDMA</b>	poly(2-vinyl-4,4-dimethylazlactone)
<b>PVP</b>	Poly(vinyl pyrrolidone)
<b>QM-MM</b>	Quantum mechanics molecular dynamics
<b>R.A</b>	Retention of activity



## List of abbreviation

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<b>RBCs</b>	Red blood cells
<b>SF</b>	Silk fabrion
<b>SFN</b>	Silk fibroin nanoparticle
<b>St–DVB–PGA</b>	St–DVB copolymer -polyglutaraldehyde
<b>TDM</b>	Therapeutic drug monitoring
<b>TEDETA</b>	Tetraethyldiethylenetriamine
<b>TFA</b>	Trifluoroacetic acid
<b>THF</b>	Tetra hydrofuran
<b>UKALL</b>	United Kingdom Medical Research Council Acute Lymphoblastic Leukaemia
<b>UV</b>	Ultraviolet
<b>V<sub>m</sub></b>	Maximal velocity
<b>WSC</b>	Water-soluble chitosan
<b>XRD</b>	X-Ray diffraction analysis
<b>β-CD</b>	β-cyclodextrin

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### Arabic Summary

# Abstract

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## Abstract

L-Asparagine is an essential amino acid for the growth of both normal and cancer cells. Normal cells can produce the amino acid by means of L-Asparagine synthetase enzyme which produced only from normal cells. However, cancer cells use amino acids in the blood. In the presence of L-ASNase, L-Asparagine is hydrolyzed into L-Aspartate and ammonia. So, cancer cells are unable to divide, and they die. So, L-ASNase enzyme is considered most important step in leukemia treatment. It is applied to patient by injection form. However, injection of L-ASNase was associated with a unique set of side effects, as an allergic or hypersensitivity reaction.

Subsequently, L-ASNase immobilization is new pathway for Leukemia treatment that make lower contact of enzyme with blood and cells, so lowering allergic effect by L-ASNase in blood for long time (half time).

In this work, P(St-co-MAA) was developed in the form of nanoparticles by precipitation polymerization and nanofiber by electrospinning technique. The produced copolymer P(St-co-MAA) functionalized with carefully selected spacer arm polyethylene imine and coupling agent glutaraldehyde to act as support for L-ASNase, to improve stability and activity of attached enzyme.

All factors affecting particles yield and size or nanofiber morphology and size were studied. The factors affecting

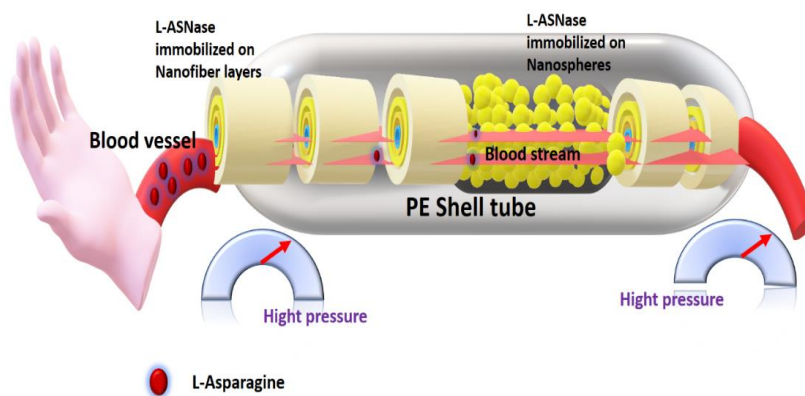
# Abstract

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functionalization process were also studied to get optimum modification conditions and immobilization conditions.

The P (St-co-MAA) synthesized copolymer was characterized by FT-IR, TGA,  $^1\text{H-NMR}$ , SEM, contact angle, EDX and DSC to confirm the successful copolymerization. Prototype for extracorporeal system was suggested by combination of both nanofiber and nanoparticles forms to get advantageous of both. The blood compatibility tests were also suggested that P(St-co-MAA) +PEI +GA is blood compatible and can be used in contact with blood.

**Keywords:** L-Asparaginase, copolymer, styrene, methacrylic acid, nanospheres, nanofibers, leukemia and immobilization.



**Graphical Abstract:** Model for prototype of extracorporeal system based on L-ASNase enzyme immobilized on functionalized nanofibers and nanoparticles for leukemia treatment.

### Summary

Enzymes are bio-catalysts produced by nature and are completely biodegradable. In addition, the mild operating conditions of enzymatic processes mean that they can be operated in relatively simple and totally controlled equipment. In short, they reduce environmental drawbacks of manufacturing by reducing the consumption of energy and chemicals and concomitant generation of wastes. However, all these desirable characteristics of enzymes and their widespread industrial applications are often hampered by their lack of long-term operational stability and shelf-storage life and by their cumbersome recovery and re-use. These drawbacks can generally be overcome by immobilization of enzymes onto solid supports.

In fact, a major challenge in industrial bio-catalysis is the development of stable, robust, and preferably insoluble biocatalysts. The polymerization provides a simple and versatile method to fabricate polymeric supports, with controllable size. Recently, growing interest was devoted to using nanoparticles as carriers for enzyme immobilization. The effective enzyme loading on nanoparticles can be very high and a large surface area per unit mass is also available to facilitate reaction kinetics. In