# UTILIZATION OF CRUSHED GLASS AND CERAMIC WASTES AS A FILTRATION MEDIUM IN DRINKING WATER PLANTS

# Submitted By Mahmoud Sayed Ibrahim El-Sayed Ahmed

B.Sc. of Science (Chemistry), Faculty of science, Ain Shams University, 2005

A thesis submitted in Partial Fulfilment
Of
The Requirement for the Master Degree
In
Environmental Sciences

Department of Environmental Basic Sciences Institute of Environmental Studies and Research Ain Shams University

#### APPROVAL SHEET

# UTILIZATION OF CRUSHED GLASS AND CERAMIC WASTES AS A FILTERATION MEDIUM IN DRINKING WATER PLANTS

### **Submitted By**

# Mahmoud Sayed Ibrahim El-Sayed Ahmed

B.Sc. of Science (Chemistry), Faculty of Science, Ain Shams University, 2005

A Thesis Submitted in Partial Fulfillment

Of

The Requirement for the Master Degree

In

**Environmental Sciences** 

Department of Environmental Basic Sciences
This thesis Towards a Master Degree in Environmental Sciences

Has been approved by:

Name Signature

# 1-Prof. Dr. Hanan Sayed Abd El-Rahman

Prof. of Water Treatment National Research Center

#### 2-Dr. Farida Mohamed El Ders

Associate Prof. of Inorganic and Analytical Chemistry Faculty of Science Helwan University

#### 3-Prof. Dr. Taha Abd El Azieem Mohamed Abd El- Razek

Prof. of Environmental Chemistry
Vice Dean of Institute of Environmental Studies & Research for
Environment & Community Affairs
Ain Shams University

# UTILIZATION OF CRUSHED GLASS AND CERAMIC WASTES AS A FILTRATION MEDIUM IN DRINKING WATER PLANTS

#### **Submitted By**

#### Mahmoud Sayed Ibrahim El-Sayed Ahmed

B.Sc. of Science (Chemistry), Faculty of Science, Ain Shams University, 2005

A thesis submitted in Partial Fulfilment
Of
The Requirement for the Master Degree
In
Environmental Sciences
Department of Environmental Basic Sciences

Under The supervision of:

## 1- Prof. Dr. Taha Abd El Azieem Mohamed Abd El-Razek

Prof. of Environmental Chemistry Vice Dean of Environmental Studies & Research for Environment & Community Affairs Ain Shams University

# 2 - Dr. Yahia Hamdy Mohamed El Bashar

Lecturer of physics Faculty of science Aswan University

### Acknowledgement

Praise and thanks to <u>ALLAH SUBHANAHU WATAALA</u>, the most graceful and merciful for directing me the right way.

First of all, no words of gratitude could express my feelings to words **Prof. Dr. Taha Abd El Azieem Mohamed Abd El Razek** Prof. of Env. Chemistry-Vice Dean of Institute of Environment & Community Affairs, Ain Shams University for planning this work, his encouragement, valuable advice and criticism without his generous and valuable assistance and dedicated effort in reviewing the manuscript, this work would have lost its value. It is an honour working under his supervision.

My greatest thanks to **Dr. Yahia Hamdy Mohamed**, lecturer of physics, Faculty of science, Aswan University, for his kind support and continuous encouragement, valuable advice.

My thanks to all staff members of the laboratory sector and AL-Amerea lab. And plant in Cairo Company for drinking water and for all kinds of generous facilities they afforded me.

I feel deeply thankful to all staff members of Environmental Basic Science.

Finally, I would like to thank all members of my family; especially the spirit of my parents.

#### **Abstract**

Filtration is one of the important operations carried out to produce drinking water. Sand filtration is a conventional method for drinking water filtration. This work aims at investigating the replacement of sand with crushed glass or ceramics with diameter size 0.8-1.4 mm. Samples of crushed glass and ceramics were washed, sieved to the nominal size. Filtration columns were filled with crushed glass, ceramics or sand at different height (30, 45 and 60 cm) and the feeding water after coagulation process (2.9, 4.8 and 6.5 NTU) at a flow rate (4, 6 and 8 m<sup>3</sup>/m<sup>2</sup>/h). Filtration process is running and filtered water is collected and analysed for turbidity and pH. Results showed that all samples of feeding raw water turbidity were reduced after filtration using crushed glass, crushed ceramics and sand media. Turbidities after using crushed glass as a filtration media ranged from (0.51-1.88 NTU), crushed ceramics ranged from (0.69-2.11 NTU) and sand ranged from (0.48-1.86 NTU). Results of pH of filtrate water using crushed glass media and sand media was recorded the same before and after filtration. When crushed ceramics was used as a filtration media with entrance feeding raw water of pH 7.38, the filtrated water pH ranged from (7.42-7.61). From the results it can be conclude that crushed glass media and ceramics media has the capability to remove turbidity and provide quality effluents conform with international specifications (less than 1NTU), the filter containing crushed glass produced effluent turbidities and pH similar to those obtained with the sand filter.

Keywords: Filtration media, Crushed Glass, Crushed Ceramics, Turbidity.

# LIST OF CONTENT

1. Chapter 1. <b>Introduction</b>	1
<b>1.1</b> General	1
1.2 Background	1
1.3. Problem Statement.	2
1.4. Filtration process description.	3
1.5. Aim of the study	3
2. Chapter 2. LITERATURE REVIEW	5
2.1. Pre filtration treatment.	5
2.2. Description of Existing Drinking Water System	6
2.2.1 Coagulation and Flocculation	6
2.2.2. Sedimentation.	6
2.2.3 Filtration.	7
2.2.4. Disinfection.	7
2.3 Types of filtration.	8
2.3.1 Slow sand filtration.	8
2.3.1.1. SSF Characteristics.	9
2.3.1.2 Advantages and disadvantages of SSF	9
2.3.2 Rapid sand filtration (RSF)	10
2.3.2.2 Advantages and Disadvantages of RSF	12
2.4. Filtration efficiency.	12
2.5. Filter operation.	13
2.6. Filter monitoring instrumentation	14
2.7. Indicators of normal operating conditions	14
2.7.1. Process action of normal operating.	15
2.8. Indicator of Abnormal conditions	15
2.8.1. Process actions of abnormal conditions	16
2.9. Characterization of filter media.	16
2.10.1. Effective Particle Size.	17
2.10.2. Uniformity Coefficient.	17
2.11. Granular Media Filtering.	18
2.11.1 Sand	19
2.11.2. Anthracite.	20
2.12. Filtration Mechanisms.	20
2.12.1. Mechanical straining.	21
2.12.2. Sedimentation	22
2.12.3. Interception	22
2.12.4. Adhesion	23
2.12.5. Flocculation	23
2.12.6. Biological Metabolism.	23
2.13. Characteristics of crushed glass	24

2.14. Characteristics of ceramic.	28
2.14.1. Uses of ceramic waste substitutions	28
3. Chapter 3. MATERIALS AND EXPERMENTAL TECHNIQES	30
3.1. Description of AL-Amerea water treatment plant	30
3.2. Materials used	31
3.2.1 Samples of glass, ceramic and sand	31
3.3. Equipments used	32
3.3.1. Crushing machine	32
3.3.2 Shaker with Sieves.	32
3.3.3 Pilot filter	33
3.3.4 Oven	34
3.3.5 pH meter	34
3.3.6 Turbidity meter	34
3.4. Tests	35
3.4.1. Turbidity Test.	35
3.4.2. pH Test	35
3.4.3 Sieve Analysis.	36
3.5. Filtration Process.	37
3.5.1 The Procedure of filtration process	38
3.5.1.1 Using conventional sand as a filer media	38
3.5.1.2 Using crushed glass as filer media	38
3.5.1.3 Using crushed ceramic as filer media	49
4. Chapter 4 RESULTS AND DISCUSSION	45
4.1. Composition of sand, crushed glass and crushed ceramic samples	40
4.2. Monitoring turbidity of raw water	41
4.3. Monitoring pH of raw water	43
4.4. Calibration of turbidity meter.	44
4.5. Calibration of pH meter	45
4.6. Results of Sieve analysis.	46
4.6.1. Sieve analysis of crushed glass	46
4.6.2. Sieve analysis of crushed ceramic.	47
4.6.3. Sieve analysis of sand	48
4.6.4 Sieve curve of sand	49
4.6.5. Sieve curve of crushed glass	50
4.6.6. Sieve curve of crushed ceramics	51
4.7. Filtration process using conventional sand	52 54
4.8. Filtration process using crushed glass	54 56
4.9. Filtration process using crushed ceramics.	56 52
4.7. Filtration process using conventional sand	52 54
4.8. Filtration process using crushed glass	54 56
4.9. Filtration process using crushed ceramics	56

8
8
8
2
2
8
9
0
1
3
4
5
6
7
2

# LIST OF TABLES

Table	no. Title	page
1	Chemical composition of sand, crushed glass and crushed ceramics samples.	40
2	Sieve analysis of crushed glass	46
3	Sieve analysis of crushed ceramic	47
4	Sieve analysis of sand	48
5	operation condition of filtration process using conventional sand,	52
6	Operation condition of filtration process using crushed glass.	54
7	operation condition of filtration process using crushed ceramics.	56
8	Turbidity results with feeding raw water turbidity 2.9 NTU	59
9	Turbidity results with feeding raw water turbidity 4.8 NTU	60
10	Turbidity results with feeding raw water turbidity 2.9 NTU	61
11	Turbidity removal ratio using 3 filter media	68
12	Results of pH after filtration	70
13	Results of analysis of raw water and filtrated water	73
14	Egyptian standard specification for drinking water	76

# LIST OF FIGURES

Fig.#	# Title	page
1	Coagulation process	6
2	Flocculation process	6
3	Sedimentation process	6
4	Stages of surface water treatment	7
5	Slow sand filter	9
6	Rapid sand filter	11
7	shape of graded media	18
8	mechanical straining	21
9	Sedimentation mechanism	22
10	Interception mechanism	22
11	Adhesion mechanism	23
12	Flocculation mechanism	23
13	biological metabolism mechanism	24
14	Al-A-Amerea WTP	30
15	Crushed glass after washing and drying	31
16	Crushed ceramic after washing and drying	31
17	Crusher machine	32
18	Sieve shaker	32
19	Column filter	33
20	pH Meter	34
21	Turbidity Meter	34
22	Crushed glass	37
23	crushed ceramic	37
24	Monitoring turbidity of clarifier (1).	41
25	Monitoring turbidity of clarifier (2).	42
26	Clarifiers water with 2.9 NTU	42
27	Clarifiers water with 4.8 NTU	42
28	Clarifiers water with 6.5 NTU	42
29	Monitoring pH of clarifier no. (1).	43
30	Monitoring pH of clarifier no. (2).	43
31	Calibration curve of turbidity meter.	44
32	Calibration curve of pH meter.	45
33	particle size distribution sand	49
34	particle size distribution crushed glass	50
35	particle size distribution crushed ceramics	51
36	Filtration using sand as a filtration media	53

37 Filtration using crushed glass as a filtration media	55	
38 Filtration using crushed ceramic as a filtration media	57	
39 Results of turbidity after filtration with raw water	63	
2.9 NTU at flow rate 4 m <sup>3</sup> / h		
40 Results of turbidity after filtration with raw water	64	
2.9 NTU at flow rate 6 m <sup>3</sup> / h		
41 Results of turbidity after filtration with raw water	64	
$2.9 \text{ NTU}$ at flow rate $8 \text{ m}^3 / \text{h}$		
42 Results of turbidity after filtration with raw water	65	
4.8 NTU at flow rate 4 m <sup>3</sup> / h		
43 Results of turbidity after filtration with raw water	65	
4.8 NTU at flow rate 6 m <sup>3</sup> / h		
44 Results of turbidity after filtration with raw water	66	
4.8 NTU at flow rate 8 m <sup>3</sup> / h		
45 Results of turbidity after filtration with raw water	66	
6.5 NTU at flow rate 4 m <sup>3</sup> / h		
46 Results of turbidity after filtration with raw water	67	
6.5 NTU at flow rate 6 m <sup>3</sup> / h		
47 Results of turbidity after filtration with raw water	67	
6.5 NTU at flow rate 8 m <sup>3</sup> / h		
48 Values of pH of filtrated water after filtration with	71	
raw water of pH 7.38.		
49 Values of pH of filtrated water after filtration with	72	
raw water of pH 7.42.		
50 Values of pH of filtrated water after filtration with	72	
raw water of pH 7.48		

# LIST OF ABBREVATION

SSF Slow sand filter

RSF Rapid sand filter

ROF Rate of filtration

XRF X-ray fluorescence

S Sand

G Crushed glass

C Crushed ceramic

ES Effective Size

UC Uniformity Coefficient

LOI Loss of ignition

XRF X-ray fluorescence

#### CHAPTER 1

#### INTRODUCTION

#### 1.1. General

Filtration is the last step in the solids removal process. From a water quality standpoint, filter outflow turbidity will give a good indication of overall process performance. Filter outflow turbidity may be monitored and recorded on a continuous basis by turbidity meter. A continuous water quality monitors, such as turbidity meters, and pH monitors will give early warning of process unfortunate and will aid in making fast categorization of process performance. Sand filtration is the formal method for drinking water filtration (Amirtharajah, 2003)

#### 1.2. Background

Water is one amongst the foremost substantial necessities to lifetime and most human activities involve the utilization of water in a way or another. It's currently universally accepted that providing a community with safe water, epidemics of water-borne diseases will be prevented. Untreated surface water has long been best-known to be the supply of abundant human malady. The first objective of any water theme is to provide safe water in enough amounts. To attain top quality potable water, the water ought to endure a series of treatment processes like screening, curdling, natural action, geological phenomenon, filtration and medical aid. The surface water is that the main supply for water in most developing countries. The most drawback in victimization surface water as supply of water is high share of clay and suspended solids. Filtration is that the foremost joint technique to induce eliminates clay and suspended solids. Filtration is that the most joint methodology to get rid of clay and suspended solids. In filtration method, water is sublimate by passing

through a bed of porous media that cause the retention of suspended matters inside it (WHO. 2008). In surface water filtration, slow sand filters and fast sand filters are wide used for separation of suspended solids gift in water. Rapid sand filtration is that the hottest in surface water treatment for municipal water provides thanks to its lower space demand, higher production capability and better flexibility. For low muddy surface water, the contact flocculation-filtration is that the most value effective methodology, due to its simplicity in straightforward operation and maintenance by avoiding sedimentation unit. Throughout this method, the suspended solids are flocculated by chemical addition and sent to the filter (Ives, 1992).

Within the 1700s the foremost water filters for domesticated application were applied. These were fabricated from wool, sponge and charcoal. In 1804 the foremost actual municipal water treatment plant organized by parliamentarian Thom, was inbuilt material, Scotland. The water treatment was supported on slow sand filtration, and horse and cart diffuse the water. In 1854 it absolutely was determined that an Asiatic cholera epidemic unfold through water. The happening appeared lower severe in areas wherever sand filters were put in. British human John author found that the direct produce of the eruption was pump contamination by waste material water. He applied chlorine to purify the water, and this made-up the method for water medical care (Camp, 1995).

#### 1.3. Problem Statement

With the quick population development and endlessly increased consumption, an outsized quantity of waste materials is generated. Among them, waste glass and waste ceramic materials. Recycling of crushed glass and crushed ceramic can save energy and decrease

environmental waste. Focus on glass recycling application will also increase the application field of waste glass and promote further development of glass techniques. The increasing awareness of glass recycling speeds up focus on the use of waste glass with different forms in various fields. Large amounts of domestic, industrial and mining waste are generated annually in each country. The use of recycled materials instead of virgin materials will reduce the demanding of virgin materials (Finkle and Ksaibati, K 2007).

Sand filtration is the conventional method for drinking water filtration. The replacement of sand with crushed glass or ceramics and utilizing such wastes to reduce the drain of non-renewable natural resources.

#### 1.4. Filtration process description

Water remains the most important requirements of daily life and it must be accorded to its importance for the processing of citizens conform to the standard specifications. Filtration is the process of passing water through a porous medium to remove particulate and other impurities, including floc from the water being treated. These impurities consist of suspended particles (fine silts and clays), biological matter (bacteria, plankton, spores, cysts or other matter). The material used in filters for public water supply is normally a bed of sand, coal, or other granular substance ( Smethurst, 2010).

## 1.5. Aim of the study

The main objectives of this study is to evaluate the feasibility of using crushed glass and crushed ceramics as filtration media in rapid filters for the treatment of drinking water, to monitor clarifier of Al-Amerea WTP and determine measurement in turbidity and pH , to see the efficiency in turbidity reduction using crushed glass , crushed ceramic media.