

شبكة المعلومات الجامعية التوثيق الإلكتروني والميكروفيلو

# بسم الله الرحمن الرحيم





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## جامعة عين شمس التوثيق الإلكتروني والميكروفيلم قسم

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## Ain Shams University Faculty of Engineering Department of Structural Engineering

## Improving the Crew Productivity for Construction of Pre-stressed Concrete Bridges

#### A THESIS

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#### **ABSTRACT**

In our present time, precast pre-stressed concrete is playing an important role and being constructed worldwide for a variety of functions in environmental conditions, in the upcoming buildings, malls, convention centers, hospitals, bridges, underground works, railway stations, industrial buildings, and skyscrapers, etc.

Precast pre-stressed beams system in bridge projects differ from conventional structural engineering projects mainly in the special problems that have to be considered during construction, transportation, erection, installation, and operation.

The crew productivity improvements in bridges are attributed to the technological advances in equipment and construction methods over the last two decades. Many factors impact the crew productivity has a system in bridges.

For every projects, productivity, time, cost, and quality have been the main concern. The purpose of the study discussed in this thesis is improving the crew productivity and projects' performance for the construction of precast pre-stressed beams in bridges.

The research was conducted by making personal interviews, copy of literature review, researchers' knowledge, telephone calls and correspondence via an email. After we collecting 95 factors in a questionnaire we designing a model on Excel to calculate the important index , frequency index , Servite index and the variance for measuring and evaluating crew factors productivity for construction process of precast pre-stressed in bridges based also on several main factors that affect the precast, After that we designing s model on MATLAB, measuring and evaluating the crew productivity of construction of pre-stressed in bridges for based on the several factors Collecting and the calculation on the Excel model process to conclude in model with the recommendation for improving the crew productivity in bridge .

The construction industry can use the findings in this thesis as a basis for improving the crew productivity and projects' performance for the construction of pre-stressed in bridges projects

#### **Keywords**

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#### **ABBREVIATIONS**

HC Heavy Construction

HRA Highway, Railroad, and Airport

PI Productivity index

TFP total factor productivity

MTS A Motion and Time Study

HMMS Highway Maintenance Management System

PPE Personal Protective Equipment

RII Relative Importance Index

CAD Computer-Aided Design

CNC Computer Numerically Controlled

CAM Computer Aided Manufacturing

HSSE Health, Safety, Security, and Environmental

QA Quality Assurance

QC Quality control

ASTM American Society of Testing and Materials

AWS American Welding Society

SJI Steel Joist Institute

AISC American Institute of Steel Construction

QAI Quality Assurance Inspector

QCI Quality Control Inspector

NECA National Electrical Contractors Association

EVM Earned value management

EVPM Earned value project/performance management

BCWS budgeted cost of work scheduled

BAC budget at completion

PV Planned value

EV Earned value

BCWP budgeted cost of work performed

ACWP the actual cost of work performed

AC Actual cost

SV Schedule variance

CV Cost variance

CPI Cost performance index

EAC Estimate at completion

ETC Estimate to complete

IMP Importance Index

% Percentage

USA United States of America

e.g. Example

i.e. That is

BCSA British Constructional Steelwork Association

SCSC Steel Construction Sustainability Charter

CSCEC China State Construction Engineering Corporation

RQSC Register of Qualified Steelwork Contractors for Bridgeworks

AISC American Institute of Steel Construction

#### CHAPTER (1)

#### (INTRODUCTION)

#### 1.1 OVERVIEW

Nowadays, bridges are assuming a critical role in the world significantly in Egypt. Precast pre-stressed beams systems are being utilized in the more significant part of the development bridges projects. The adaptability, speed of erection and the financial advantages that it accommodates the originators and the contractual workers. Improving construction crew productivity is a complex subject. Numerous elements influence crew productivity in precast pre-stressed in bridges. Pre-stressed beams are a generally unique field of development of bridges projects. It about the structure and establishment of various undertaking components as indicated by different purposes. Precast pre-stressed in bridges projects can differ from the conventional structural project fundamentally in the uncommon issues which must be considered amid development stages, transportation, establishment, and activity.

The deliberate estimations of efficiency in bridges can compare either to those used to compile the estimate or to some production standards. Although no formal standards exist in many countries for the case of precast, pre-stressed bridges project, would then be able to be contrasted either with those used to assemble the gauge or to some generation measures. Companies and from many sites can fill in as generation principles. A few investigations identified with efficiency are performed for the development industry in the past. Several of them were identified with estimating profitability, work efficiency, improving construction productivity, factors influencing productivity in construction labor and loss of productivity.

At present, there are no all-around acknowledged norms to factors influencing the team profitability in development. This lack of methods for effects highlights the need to enhance factors influencing the group efficiency in development in the construction of pre-cast / pre-stressed beams in bridge projects.

The highly challenging issue facing the development industry in the last decade is the way by which to improve profitability.

#### Productivity on a building site can be seen from a few points of view:

- Projects are done on schedule time.
- Reduction in project costs.