



Ain Shams University
Faculty of Engineering
Electrical power and Machines Department

Dynamic analysis of printed circuit DC motor

By

Islam Ahmed Eltohamy Abdelrahaman.

B.Sc. Electrical Engineering, Ain Shams University, 2012

A Thesis Submitted in Partial Fulfillment of the Requirement for the Degree of Master of
Science in Electrical Engineering

Supervised by

Prof. Dr. / Ahmed Diao el koshairy

Faculty of Engineering, Ain Shams University

Assoc. Prof. Dr / Adel Abdel moneim

Faculty of Engineering, Ain Shams University

Cairo 2020



Ain Shams University
Faculty of Engineering
Electrical power and Machines Department

Dynamic analysis of printed circuit DC motor

A Thesis submitted in the Partial Fulfillment for the Requirement of the Degree of Master of
Science of Electrical Engineering

By

Islam Ahmed Eltohamy abdelrahaman

B.Sc. Electrical Engineering, Ain Shams University, 2012

Examiners Committee

Title, Name & Affiliation

Signature

Prof. Dr. / Said Wahsh

Prof. of Power Electronics

Electronics Research Institute

.....

Prof. Dr. / Rizk Mohamed El sayed Hamouda

Professor - Electrical Power & Machines Dept. -

College of Engineering - Ain Shams University -

Egypt

.....

Date: (/ / 2020)

Researcher Data

Name : Islam Ahmed El tohamy Abdel rahman
Date of birth : 01/09/1990
Place of birth : Cairo
Academic Degree : B.Sc. in Electrical Engineering.
Field of Specialization : Electrical Power and Machines
University issued the degree : Faculty of Engineering, Ain-Shams University.
Date of issued degree : 2012
Current job : High voltage substation engineer at energya cables.

STATEMENT

This thesis is submitted as partial fulfillment of M.Sc. degree in Electrical Engineering, Faculty of Engineering, Ain Shams University.

The author carried out the work included in this thesis, and no part of it has been submitted for a degree or qualification at any other scientific entity.

Islam Ahmed El tohamy Abdel rahman

ACKNOWLEDGEMENT

First of all, thanks and indebtedness are due to **ALLAH** who made this work possible.

I would like to express my deep thanks and gratitude to Prof. Dr. Ahmed Diaa el Koshairy, Professor of Electrical Engineering, Faculty of Engineering, Ain-Shams University for suggesting this work and his unlimited help to me including correct guidance during the research and his kind criticism.

I would like to express my deep thanks and gratitude to Assoc. Prof .Dr / Adel Abdel moneim, Electrical power and machines department Faculty of Engineering Ain-Shams University, for the supervision, unlimited and continuous useful discussion, and motivation.

I would like to thank my wife for her encouragement to me during whole my Master of Science stages.

Islam Ahmed eltohamy Abdel Rahaman.

TABLE OF CONTENTS

CHAPTER ONE : INTRODUCTION	1
1.1 General	1
1.2 Thesis Objectives	10
1.3 Thesis Outlines	12
CHAPTER TWO : MODELING OF A DC MOTOR	14
2.1 open loop mathematical model of DC motor.....	14
2.1.1 Block diagram of open loop mathematical model of DC motor	17
2.1.2 Second order dynamics of the DC motor system:	18
2.1.2.1 2 nd. Order DC motor System in the Time Domain: Step Response	25
2.1.2.2 2 nd. Order DC motor System in the frequency Domain	27
2.1.3 The effect of motor parameters on the dynamics of the DC motor:.....	28
2.1.4 Printed circuit board DC motor modeling.	31
2.1.4.1 State space modeling of Printed circuit board DC motor.	31
2.1.4.2 Simulink model of the open loop Printed circuit board DC motor.	39
2.2 Closed loop modeling of printed circuit board PCB motors.	40
2.2.1 Closed loop model with conventional PID Controller.	40
2.2.1 Closed loop model with Fuzzy logic PID Controller. (FLCP)	44
CHAPTER THREE : A LITERATURE SURVEY.....	46
3.1 Introduction.....	46
3.2 Previous Studies based on construction features of the AFPM.....	46
3.3 Previous Studies based on optimizing techniques of the PID controller.....	55
3.4 Summary of the literature survey	61
CHAPTER FOUR : FUZZY LOGIC PID CONTROLLER (FLCP).....	62
4.1 Introduction.....	62
4.2 Fuzzy Logic PID controllers.....	63
4.3 Assigning of the fuzzy sets and membership functions	65

CHAPTER FIVE : SIMULATION RESULTS, STABILITY ANALYSIS AND DISCUSSIONS	74
5.1 First Study (open loop analysis)	74
5.1.1 Start no load and subjected load disturbance.....	75
5.1.2 Start with rated load	79
5.2 Second Study (Closed loop analysis)	83
5.2.1 No load starting (A1)	84
5.2.2 Starting at the rated load (A2).....	86
5.2.3 Starting at the rated load (A3).....	87
5.2.4 Starting with the rated load of 0.534KW PCB motor case (A4)	89
5.2.5 Speed tracking profile with rated load (A5)	91
5.3 Third Study (Fuzzy logic PID controller on the 1KW PCBDCM).....	96
5.4 Stability analysis and enhancement	112
5.4.2 Bode plot and Nyquist stability criterion.....	112
5.4.2 Lyapunov stability criterion	116
CHAPTER SIX : CONCLUSIONS AND FUTURE WORK	119
6.1 Conclusions.....	119
6.2 Future Work.....	120
References	121

List of Figures

CHAPTER (1) INTRODUCTION	1
Fig.1 .1 Axial flux of printed Machines and radial flux of cylindrical machines.....	2
Fig .1.2 Construction and assembly of Pancake printed circuit motors.	4
Fig .1.3 Normal DC motor and PCB motor efficiency-torque comparison at different speeds. ..	7
Fig .1.4 Studied PCB motor components.	8
Fig .1.5 Open loop model of PCB DC motor understudy.	8
CHAPTER (2) MODELING.....	14
Fig .2.1 Physical and mathematical model of DC motor	15
Fig .2.2 Block diagram of DC motor	17
Fig .2.3 Block diagram algebra.....	18
Fig .2.4 Reduced Block diagram of the electrical system	19
Fig .2.5 Reduced Block diagram of the mechanical system.....	20
Fig .2.6 Reduced Block diagram of the DC motor system.....	21
Fig .2.7 Second order system step response	24
Fig .2.8 Second order system step response depending on second order formula parameters ..	25
Fig .2.9 Second order system Frequency domain of second order formula parameters	27
Fig .2.10 Current and speed response of the DC motor due to input step voltage ($T_L=0$)	29
Fig .2.11 Current and speed response of the DC motor , input rated Torque at $t = 0.01$ sec	29
Fig .2.12 MATLAB Code for state space modeling of printed circuit DC motor 0.534KW	37
Fig .2.13 MAT LAB output for state space modeling of printed circuit DC motor 0.534KW ..	38
Fig .2.14 Simulink model for the printed circuit DC motor 0.534KW	39
Fig .2.15 PID controller block Diagram	41
Fig .2.16 Closed loop model the 1KW PCB motor understudy	43
Fig .2.17 MATLAB Tuning technique response	44
Fig .2.18 FLCP closed loop architecture	45

CHAPTER (4) FUZZY LOGIC PID CONTROLLER (FLCP).....	62
Fig .4.1 The Scheme of the fuzzy logic controller.....	63
Fig .4.2 The Block Diagram of the Fuzzy Logic controller	64
Fig .4.3 the Architecture of fuzzy logic PID controller for PCBDC motor speed control	64
Fig .4.4 Number and relation of the input /output fuzzy sets in MATLAB	66
Fig .4.4 Number and relation of the input /output fuzzy sets in MATLAB	66
Fig .4.5 Membership of inputs fuzzy sets (e , de/dt)	67
Fig .4.6 Membership of output fuzzy sets $K_{p,F}$, $K_{i,F}$ and $K_{d,F}$	68
Fig .4.7 Rule base editor of the fuzzy tool box MATLAB.....	70
Fig .4.8 Tuned response by MATLAB tuning method.....	71
Fig .4.9 Simulink model of the Fuzzy Logic PID Controller (FLCP).....	72
Fig .4.10 Surface view from Fuzzy Tool box	72
Fig .4.11 the variation in the updated parameters of the FLCP	73
 CHAPTER (5) SIMULATION RESULTS , STABILITY ANALYSIS AND DISCUSSION	 74
Fig .5.1 Step speed response at no load, step rated voltage applied at ($t=0$) and ($T_L = 0$).....	75
Fig .5.2 Step speed response step rated voltage applied at ($t=0$) and step rated load ($t=1$ sec) .	76
Fig .5.3 step speed response at load disturbance	76
Fig .5.4 Step current response at no load, step rated voltage applied at ($t=0$) and ($T_L = 0$)	77
Fig .5.5 Step current response step rated voltage applied at ($t=0$) , step rated load ($t=1$ sec)....	77
Fig .5.6 step current response at load disturbance	78
Fig .5.7 step speed response,step rated voltage applied at ($t=0$)and ($T_l=T_{rated}$),...	79
Fig .5.8 step speed response at starting with($T_l=T_{rated}$) for every machine	80
Fig .5.9 step current response at starting with($T_l=T_{rated}$) for every machine	80
Fig .5.10 1KW PCBDCM Torque speed CCS.....	82

Fig .5.11 0.534 KW PCBDCM Torque speed	82
Fig .5.12 closed loop speed response of the three motors starting at no load; ref speed is 314 rad/sec.....	84
Fig .5.13 closed loop current response of the three motors starting at no load; ref speed is 314 rad/sec.....	85
Fig .5.14 closed loop speed response of the three motors starting at rated load; ref speed is 314 rad/sec.....	86
Fig .5.15 closed loop speed response of the three motors starting at no rated load and load disturbance at $t=0.5\text{sec}$; ref speed is 314 rad/sec	87
Fig .5.16 closed loop speed response case A3 at load disturbance	88
Fig .5.17 closed loop current response of the three motors at starting and at load disturbance at ($t=0.5\text{sec}$)	88
Fig .5.18 closed loop speed response of the three motors at starting with the rated load of the 0.534KW PCBDCM	90
Fig .5.19 closed loop current response of the three motors at starting with the rated load of the 0.534KW PCBDCM	90
Fig .5.20 speed response for the three motor for the speed profile in case A5	92
Fig .5.21 speed response for the three motor from 3000-1000 RPM in case A5	92
Fig .5.22 speed response for the three motor from 3000-1000 RPM in case A5	93
Fig .5.23 Case A1 speed responses of FLC and conv.PID.....	96
Fig .5.24 Case A1 speed responses of FLC and conv. PID at motor at starting ...	97
Fig .5.25 Case A2 speed responses of FLC and conv.PID.....	97
Fig .5.26 Case A1 speed responses of FLC and conv. PID motor at starting	98
Fig .5.27 Case A3 speed responses of FLC and conv.PID.....	58
Fig .5.28 Case A3 speed responses of FLC and conv.PID at motor starting	99
Fig .5.29 Case A3 speed responses of FLC and conv.PID at load disturbance	99
Fig .5.30 Case A4 speed responses of FLC and Conv.PID.....	100

Fig .5.31 Case A4 speed responses of FLC _P and conv.PID at motor starting	100
Fig .5.32 Case A4 speed responses of FLC _P and conv.PID at off load disturbance	101
Fig .5.33 Case A5 speed responses of FLC _P and conv.PID at on and off load disturbance	101
Fig .5.34 Case B3 speed responses of FLC _P and Conv.PID	103
Fig .5.35 Case B3 speed responses of FLC _P and Conv.PID at starting	103
Fig .5.36 Case B3 speed responses of FLC _P and Conv.PID at load disturbance..	104
Fig .5.37 Case B4 speed responses of FLC _P and Conv.PID	104
Fig .5.38 Case B4 speed responses of FLC _P and Conv.PID at starting	105
Fig .5.39 Case B4 speed responses of FLC _P and Conv.PID at off load disturbance	105
Fig .5.40 Case C1 speed responses of FLC _P and Conv.PID at off 1500-3000 speed tracking.....	107
Fig .5.41 Case C1 speed responses of FLC _P only 1500-3000 speed tracking	107
Fig .5.42 Case D2 speed responses of FLC _P and Conv .PID 1500-3000-1000 speed tracking.....	108
Fig .5.43 Case D2 speed response of FLC _P only 1500-3000-1000 speed tracking	108
Fig .5.44 Case D3 speed responses of FLC _P and Conv.PID square wave speed tracking.....	109
Fig .5.46 closed loop system with unity feedback.....	112
Fig .5.47 Bode plot of both FLC _P and Conv.PID with the PCBDCM system	114
Fig .5.48 The Nyquist plot of both FLC _P (Red) and Conv.PID (Blue) with the 1KW PCBDCM	116

ABBREVIATIONS

AFPM	Axial flux Permanent magnet machines
AGC	Automatic Generation Control
ANFIS	Adaptive neuro-fuzzy inference system
Dylab	Discrete Lyapunov equation command MATLAB
FLC	Fuzzy Logic Controller
FLCP	Fuzzy Logic PID Controller
GA	Genetic Algorithm
I	Integral
Lyab	Lyapunov equation command MATLAB
NdfeB	Neodymium magnet
PCBDC	Printed circuit board DC
PCBDCM	Printed circuit board DC Motor
PID	Proportional Integral Derivative
PSO	Particle Swarm Optimization
TLBO	Teaching-Learning-Based Optimization

ABSTRACT

The machines in the industry could be generally classified based on axial and radial field distribution in the airgap. Axial field machines has unique advantages compared to radial gap machines of which slim and short axial length in addition to high power density. The axial machines were considered to be the earliest machines however later they were replaced by radial machines. Nowadays the evolution of the axial flux machines was grown enormously due to the urgent needs for a slim compact high power density drive motors that are crucial in many applications like electric cars, robotics, electric bicycles, traction, etc., the axial field machines is an attractive solution for this issue. There are many construction topologies for these machines that are under constant development, the machine could be DC, synchronous multiphase, brushed, brushless, with iron core, coreless with printed stator or printed disc rotor. The presented machine is an axial flux permanent magnet brushed commutated printed circuit rotor DC motor (PCBDKM), it is considered from the family of axial machines. The first objective of the thesis is to study the dynamic performance of this type of motor, this was done by constructing a block diagram of this motor system as well as performing state space modeling, where the simulation program was MATLAB/SIMULINK. There are two presented printed DC motors with different parameters under study the first one is 0.534 KW and the second is 1KW. A comparative study was performed on the two PCB motors and a 3.08KW conventional DC servo motor firstly in open loop then in closed loop using a proportional integral derivative (PID) as a controller. The results of the comparative study show the superior dynamic

performance of the PCB motor over the conventional one. The second objective was to test a new controller algorithm which is fuzzy based PID controller (FLCP) on this type of motor in order to greatly improve its dynamic performance for industrial closed loop applications; consequently the PCB motors with this controller could be suggested as reliable candidate for applications that require accurate speed regulation and precise positioning.

Keywords:

Axial flux machines, printed circuit board machines, printed circuit motor,

Fuzzy logic controller, Genetics algorithm, MATLAB/SIMULINK, Fuzzy gain scheduling, Adaptive fuzzy logic controller, DC motor

CHAPTER ONE

INTRODUCTION

1.1 General

Seeking of robust, effective and stable drive system is the most critical issue that faces control engineers nowadays in the field of automation technology [1].

DC Motors are used extensively in the automation technology and industrial application due to their outstanding performance and simplicity of their control commands, they are the first choice in applications that require accurate speed regulation as well as precise positioning [2].

Axial flux printed armature machines include various type and technologies they have been widely used in recent years. Their fields of application include motors and generators for hybrid and electric vehicles. [3]

An axial flux permanent magnet (AFPM) motor is different from a radial flux permanent magnet motor because the air-gap flux is along the axial direction and the air gap is in-plane. Because its axial dimension and the armature winding inductance are small AFPM has received increased attention. [3, 4]

Among the main advantages of these machines are the simple construction and maintenance, superior current density achievable, no torque ripple, easy