

بسم الله الرحمن الرحيم

$\infty\infty\infty$

تم عمل المسح الضوئي لهذة الرسالة بواسطة / سامية زكى يوسف

بقسم التوثيق الإلكتروني بمركز الشبكات وتكنولوجيا المعلومات دون أدنى مسئولية عن محتوى هذه الرسالة.

اتوتكنوبوج

ملاحظات:

- بالرسالة صفحات لم ترد بالأصل
 - بعض الصفحات الأصلية تالفة
- بالرسالة صفحات قد تكون مكررة بالرسالة صفحات قد تكون مكررة
 - بالرسالة صفحات قد يكون بها خطأ ترقيم

STUDIES ON THE MANUFACTURE OF HALLOUMI CHEESE FROM BUFFALOES MILK

BY

REDA ABDEL-LATIF MOSTAFA SABEK

B.Sc., Agric. Sci. (Dairy Science and Technology), Cairo Univ., 1969 M.Sc., Agric. Sci. (Dairy Science and Technology), Zagazig Univ., 1979

A thesis submitted for partial fulfillment

of

the requirements for the degree of Doctor of Philosophy

in

Agricultural Science (Dairy Science and Technology)

Food Science Department
Faculty of Agriculture
Ain Shams University

これを あいかいとか さいまん かくり とうかん さん グランフ・

Approval Sheet

STUDIES ON THE MANUFACTURE OF HALLOUMI CHEESE FROM BUFFALOES MILK

BY

REDA ABDEL-LATIF MOSTAFA SABEK

B.Sc., Agric. Sci. (Dairy Science and Technology), Cairo Univ., 1969 M.Sc., Agric. Sci. (Dairy Science and Technology), Zagazig Univ., 1979

This thesis for Ph.D. degree has been approved by:

Prof. Dr. Ebtesam I.E. Ghita E. Ghita
Chairman of Dairy Science and Technology Department, Faculty of Agriculture, Cairo University.

Prof. Dr. L.F.A. Hamzawi

Professor of Dairy Science and Tschoology, Faculty of Agriculture, Ain shams University.

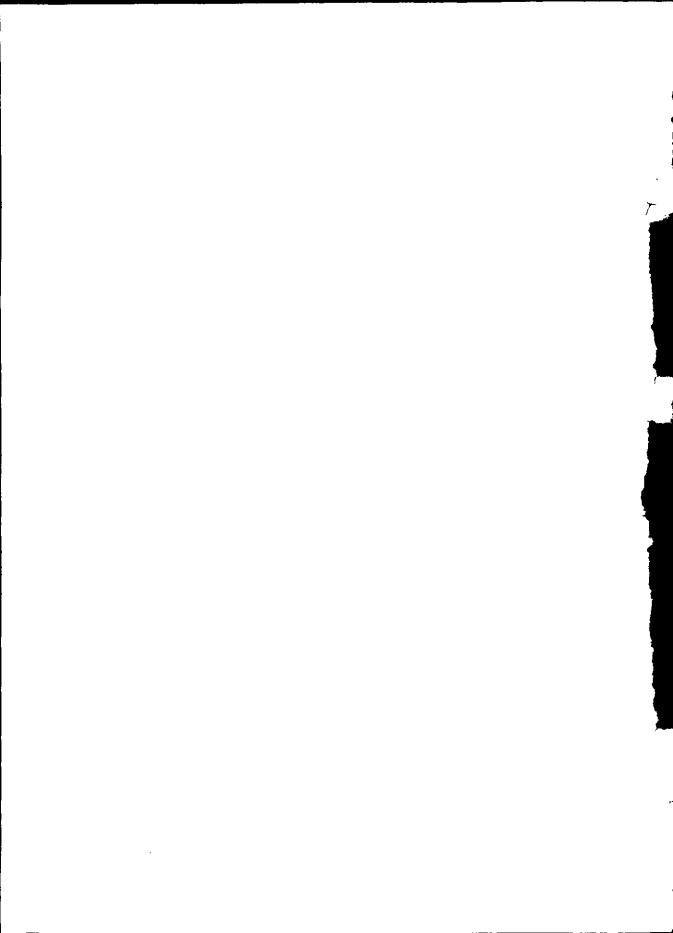
Prof. Dr. M.A.A. El-Ghandour El Chandour

Professor of Dairy Science and Technology, Faculty of Agriculture, Ain Shams University (Supervisor).

Prof. Dr. Y.A. Hammad

Professor of Dairy Science and Technology, Faculty of Agriculture, Ain Shams University

Date of Examination: 9/6/2002



STUDIES ON THE MANUFACTURE OF HALLOUMI CHEESE FROM BUFFALOES MILK

BY

REDA ABDEL-LATIF MOSTAFA SABEK

B.Sc., Agric. Sci. (Dairy Science and Technology), Cairo Univ., 1969 M.Sc., Agric. Sci. (Dairy Science and Technology), Zagazig Univ., 1979

Under the Supervision of:

Prof. Dr. M.A. El-Ghandour

Professor of Dairy Science and Technology, Faculty of Agriculture, Ain Shams University.

Prof. Dr. Y.A. Hammad

Professor of Dairy Science and Technology, Faculty of Agriculture, Ain Shams University.

Dr. S. Abdel-Rafee

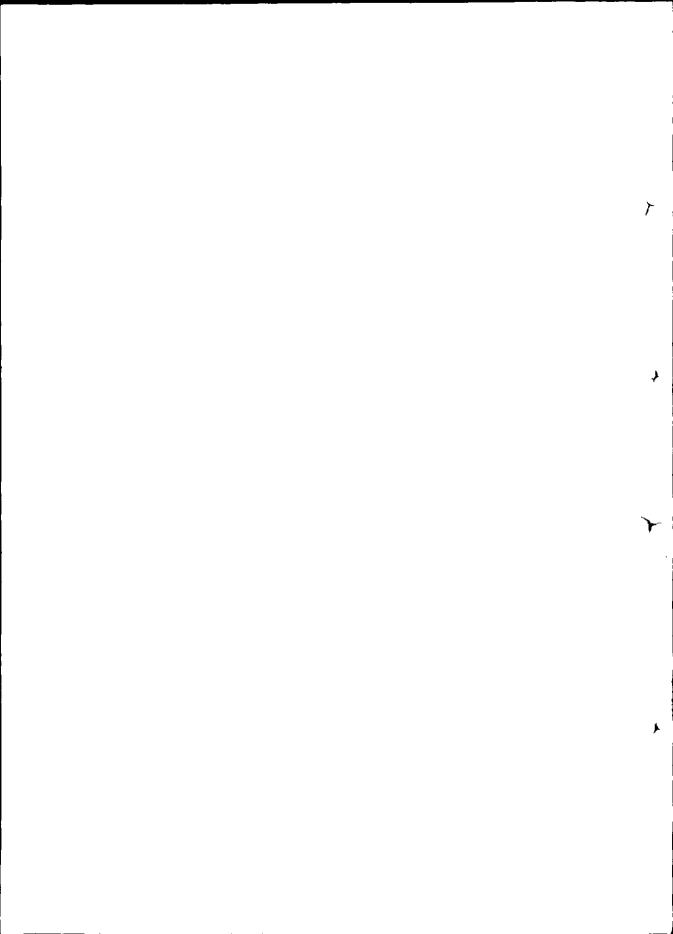
Senior Researcher of Dairy Science and Technology, Dairy Technology Department, Animal Production Research Institute, Agriculture Research Center. 7 (

ABSTRAT

Reda Abdel-Latif. Mostafa Sabek, Studies on the manufacture of Halloumi cheese from buffaloes milk. Unpublished Doctor of Philosophy dissertation, Department of Food Science, Faculty of Agriculture, Ain Shams University, 2002.

Halloumi cheese was made traditionally from normal sheep's, cow's milk and compared with cheese from standardized buffaloe's milk with 6%, 4.5%, 3% and 1.5% fat to obtain the best fat content which gives the highest quality with lower losses. Also, Halloumi cheese was made from standardized buffaloe's milk with 4.5% fat and adjusting the pH value to 6.8, 6.7, 6.6, 6.5 and 6.4 and cooking the curd at 70°C, 75°C, 80°C, 85°C and 90°C to determine the required time for curd floating. Cheese characteristics and quality was assessed. The effect of homogenization and concentration by ultrafiltration on the properties and microstructure of Halloumi cheese was also studied. Results indicated that Halloumi cheese could be successfully made from buffalo milk with 4.5% fat and pH of 6.5 and cooking the curd to 90°C. These condition gave the highest quality and yield. Homogenization and ultrafiltration (4X) of buffalo milk enhanced the structure of the resultant Halloumi cheese by increasing the adsorption of casein micelles at fat - water interface, reducing the number of free micelles in water phase and reducing the density of gel structure. However, cow's milk 3% fat and buffaloe's milk 4.5% fat were concentrated 4 folds by ultrafiltration, then, the effect of homogenization on the microstructure and Halloumi cheese quality was studied.

Key words: Halloumi cheese, Sheep, Cow, Buffalo, Ultrafiltration, Homogenization, Microstructure.



ACKNOWLEDGEMENT

All praises are due to Allah, who blessed me with kind professors and colleagues, and gave me the support to prepare this thesis.

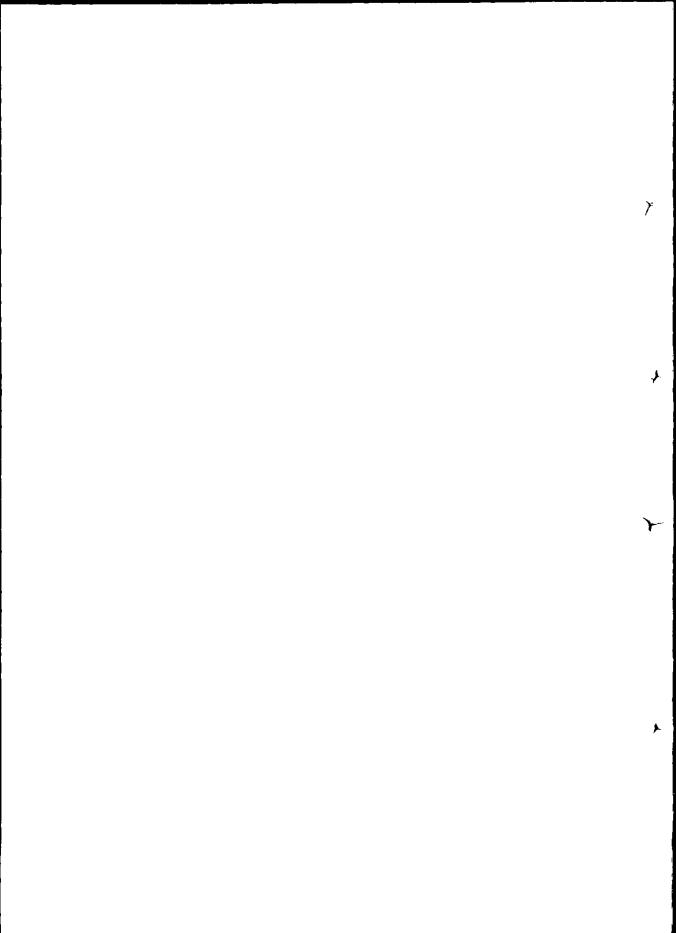
I would like to express deep gratitude to Prof. Dr. M.A. El-Ghandour Prof. Of Dairy Science and Technology, Food Science Department, for his great efforts during his supervising all the stages of this investigation.

I am very grateful to **Prof. Dr. Y.A. Hammad** Prof. of Dairy Science and Technology, Food Science Department, for his guidance and advice during this study.

I fail to find the proper words to express my great indebtedness to **Dr. S. Abdel-Rafee**, Senior Research of Dairy Science and Technology Department, Animal Production Research Institute, Ministry of Agriculture for his supervision, guidance, valuable suggestion and continuous encouragement through the course of the work and preparation of the text.

Special thanks are also should be sent to all colleagues at Ain Shams University and in Animal Production Research Institute for their encouragement.

Last, but not least, my deep appreciation and gratitude to my family for their kind support all the time.



CONTENTS

·	Page
I- Introduction	1
II- Review of Literature	3
III- Materials and Methods	10
Materials	10
1- Raw milk	10
2- Retentate	10
Methods	10
- Manufacture of Halloumi cheese	10
a- Traditional sheep's milk method	10
b- Method using cow's milk	11
c- Modified buffaloe's milk method	14
d- Modified ultrafiltered buffaloe's milk method	14
3- Methods of analyses	
A) Chemical analysis	17
B) Rheological properties of cheese	18
I- Meltability and fat leakage	18
2- Free oil test	18
C) Calculation of yield, recovery and loss	18
D) Microstructure of cheese	19
a- Transmission	19
b- Scanning electron microscope	- 20
E) Organoleptic evaluation of cheese	20
F) Statistical analysis	20
IV- RESULTS AND DISCUSSION	21
PART I. EFFECT OF FAT CONTENT OF CHEESE MILK ON	
COMPOSITION, PROPERTIES AND QUALITY OF	21
HALLOUMI CHEESE	
1- Chemical composition of milk	22

	Pag
2- Chemical composition of Halloumi cheese curd	22
3- Chemical composition of whey	26
4- Chemical composition of filtered whey of Halloumi	
cheese made from standardized buffaloe's milk	28
5- Chemical composition of Halloumi cheese and Anari	30
6- Yield production of Halloumi cheese and cheese by	
products	32
7- Recovery of DM, fat and protein of Halloumi cheese	34
8- Losses of dry matter, fat and total protein in Halloumi	
cheese whey and filtered whey	39
9- Fat leakage, oiling off and meltability of Halloumi cheese	44
10- Organoleptic quality of Halloumi cheese	49
PART II. EFFECT OF pH OF MILK AND COOKING	55
TEMPERATURE OF CURD ON THE	
PRODUCTION AND CHARACETRISTICS OF	
HALLOUMI CHEESE	
1- Chemical composition of milk	56
2- Chemical composition of Halloumi cheese curd	56
3- Effect of the pH value of pre-cheese milk and cooking	
temperature on the required floating time (min) of curd	59
4- Effect of pH value of pre-cheese milk and cooking	
temperature of curd on calcium and phosphorus content	
in Halloumi cheese	62
5- Effect of pH value of pre-cheese milk and cooking	
temperature of curd on meltability in Halloumi cheese	67
6- Effect of pH value of pre-cheese milk and cooking	
temperature of curd on organoleptic properties of	
Halloumi cheese	70

	Page
PART III. EFFECT OF ULTRAFILRATION AND	
HOMOGENIZATION ON THE PROPERTIES,	
QUALITIES AND MICROSTRUCTURE OF	
HALLOUMI CHEESE	78
Section I. Effect of ultrafiltration and homogenization on	
the qualities and properties of Halloumi	
cheese	79
1- Chemical composition of milk	79
2- Chemical composition of Halloumi cheese curd	81
3- Chemical composition of Halloumi cheese	84
4- Fat leakage, oiling off and meltability of Halloumi	
cheese	86
Section II. Effect of ultrafilteration and homogenization	
on the microstructure of Halloumi cheese	92
II.1. Effect of homogenization on the manufacture of	
Halloumi cheese	93
II.2. Effect of ultrafiltration processing	94
II.3. Effect of Homogenization on ultrafiltered milk	
retentate	94
II.4. Effect of cooking processing	96
V- SUMMARY	115
VI- REFFERENCES	119
ARBIC SUMMARY	

