

بسم الله الرحمن الرحيم

$\infty\infty\infty$

تم عمل المسح الضوئي لهذة الرسالة بواسطة / سامية زكى يوسف

بقسم التوثيق الإلكتروني بمركز الشبكات وتكنولوجيا المعلومات دون أدنى مسئولية عن محتوى هذه الرسالة.

اتوتكنوبوج

ملاحظات:

- بالرسالة صفحات لم ترد بالأصل
 - بعض الصفحات الأصلية تالفة
- بالرسالة صفحات قد تكون مكررة بالرسالة صفحات قد تكون مكررة
 - بالرسالة صفحات قد يكون بها خطأ ترقيم

"EFFECT OF MECHANICAL PLANTING ON PRODUCTION OF SUGAR BEET YIELD"

A STUDY ON THE PERFORMANCE OF TWO SUGAR-BEET PLANTERS ONE OF THEM MANUFACTURED AND DEVELOPED TO SUIT SMALL HOLDINGS

By

NABIL MORSY MOHAMED AWAD

B. Sc. in Ag. Mech., Fac. of Agric., Kafr El-Sheikh, Tanta Univ., 1987 M.Sc. in Ag. Mech., Fac. of Agric., Kafr El-Sheikh, Tanta Univ., 1992

Thesis

Submitted in Partial Fulfillment of the Requirements for the Degree of Doctor of Philosophy



In

AGRICULTURAL MECHANIZATION

Agricultural Mechanization Department Faculty of Agriculture, Kafr El-Sheikh Tanta University

2000

APPROVAL SHEET

"EFFECT OF MECHANICAL PLANTING ON PRODUCTION OF SUGAR BEET YIELD"

A STUDY ON THE PERFORMANCE OF TWO SUGAR-BEET PLANTERS ONE OF THEM MANUFACTURED AND DEVELOPED TO SUIT SMALL HOLDINGS

By NABIL MORSY MOHAMED AWAD

This thesis for Ph. D. Degree in Agricultural Sciences (Agricultural Mechanization)

has been approved by:

Prof. Dr. Mubarak M. Mostafa
Professor of Agric. Eng., and
Head of Agric. Mech. Dept.,
Faculty of Agric.,
Ain Shams University

Prof. Dr. Metwalli M. Mohamed

Professor of Agric. Eng., and
Head of Agric. Mech. Dept.,
Faculty of Agric., Kafr El-Sheikh,
Tanta University

Prof. Dr. Mohamed A. El-Sheikha
Professor of Agric. Eng., Ag.
Mech. Dept., Faculty of Agric.,
Mansoura University

Dr. Ismail Ahmed Abdelmotaleb
Associate Prof. of Agric. Eng.,
Faculty of Agric., Kafr El-Sheikh,
Tanta University

Metwall

E/SCie/Kin I. Aldel met 414

SUPERVISION COMMITTEE

Prof. Dr. Mubarak M. Mostafa

Professor of Ag. Eng. and Head of Agric. Mech. Dept., Faculty of Agric., Ain shams University

Prof. Dr. Ibrahim Hanafy El-Geddawy

Head of Agronomy Dept. Sugar crops Res. Instit. Agric. Res. Center Cairo

Dr. Ismail Ahmed Abdelmotaleb

Associate professor of Agric. Eng., Agric. Mech. Dept., Faculty of Agric., Kafr El-Sheikh, Tanta University

Dr. El-Said Mohamed Ahmed Khalifa

Lecturer Ag. Eng., Agric. Mech. Dept., Faculty of Agric., Kafr El-Sheikh, Tanta University

ACKNOWLEDGMENT

Thanks to Allah (God) for giving me the power to complete this work.

The auther would like to express his deepest appreciation and sincere thanks to *Prof. Dr. Metwalli Metwalli Mohamed*, Professor and head of the Agriculture Mechanization Department, Faculty of Agriculture, Kafr El-Sheikh, Tanta University for encouragement and support.

The author gratefully acknowledge Prof. Dr. Mubarak M. mostafa Professor and head of the Agriculture Mechanization Department, Faculty of Agriculture, Ain Shams University, for his supervision, suggesting the problem and continuous scientific help.

The author also wishes to express his deep and sincere thanks to *Prof. Dr. Ibrahim Hanafy El-Geddawy* head of the Agronomy Department, Sugar Crops Research Institute, Agricultural Research Center, for his supervision, suggesting the problem and continuous scientific help.

The author also wishes to express his deep and sincere thanks to *Dr. Ismail Ahmed Abdelmotalb* Associate Prof., Agriculture Mechanization Department, Faculty of Agriculture, Kafr El-Sheikh, Tanta University, for his supervision, suggesting the problem and continuous scientific help.

The author also wishes to express his deep and sincere thanks to *Dr. El-Said Mohamed Kalifa* Lecturer, Agriculture Mechanization Department, Faculty of Agriculture, Kafr El-Sheikh, Tanta University, for his supervision, suggesting the problem and continuous scientific help.

The author wishes also to convey his greetings to *Dr. Abed El-Wahab I. Allam*, Director of Sugar Crops Research Institute, Agricultural Research Center, for this continuous help and encourage during the progress of the work.

The writer also wishes to express his sincere thanks to *Dr. Ahmed M. Bassuony*, Head of Sugar Crops Research Section, Sakha, Agricultural Research Station, and all Staff members for their Facilities provided during the progress of these investigation.

Also deep thanks and gratitude to *Dr. Zakaria Mohamed Imara* Researcher in Agric., Eng. Res. Institute, and *Mr. Samir Kader Genidy* Agricultural Engineering in Agric., Eng. Res. Institute, Rice Mech. Center, Meet El-Deba, Kafr El-Sheika, for their valuable assistance and helpful comments during this work.

Special gratitude to my *mother*, my *brothers*, my *wife*, my daugher (Esraa) and my son (Mohamed) for their concern, encouragement, continuous support and invaluable assistance throughout my study for the Ph. D. Thesis.

I would like to express my sincere and deep thanks to all the staff members of Agriculture Mechanization Department, Faculty of Agriculture, Kafr El-Sheikh, Tanta University, for their help full comments and encouragement.

I would like to express my deep thanks and appreciation to all who assist me in any way during carrying out the research.

CONTENTS

	Page
1- INTRODUCTION.	1
2- REVIEW OF LITERATURE.	3
	_
2.1. Types and characteristics of planters 2.1.1. Types of low coast planter.	3
2.2. Planter mechanisms.	3 12
2.3. Planter design	13
2.4. Types of mechanical metering device.	13
2.5.1 Sand sand in the performance of planter.	
2.5.1. Seed scattering.	15
2.6. Placement and germination.	18 20
2.7. Seed bed preparation.	22
2.8. Effect of in row spacing.	26
2.9. Unaracteristics of sugar beet seed and root	29
2.10 Economic costs	31
2.11 Quantity and uniformity of sowing by seed roll	32
2.11.1Falling of disk feeder cells	34
2.11.1.1. Approach of cells to seeds	34
2.11.1.2 Seed fall into the cell	35
2.11.2. Design of precision seed drills	37
2.11.2.1. Circular arrangement	37 37
2.11.2.2. Linear arrangement	39
3. MATERIALS AND METHODS	41
3.1. Equipment	44
3.2. Planting machine	41
3.2.1. Frame	44
3.2.2. Ground wheel	45 45
3.2.3. Seed hopper and feeder gate	45 45
3.2.4. Seed plate	45 45
3.2.5. Furrow opener	45
3.2.6. Feeder mechanism	49
3.3. Soil resistance forces on machine under different operation	42
system	49
3.4. The measurements	55
3.4.1. Seed scattering	55 55
3.4.2. Number of hills	57
3.4.3. planting rate	57
3.4.4. Slippage of planter wheels	57

	Page
3.4.5.1 Co-scr in 19 and 19 an	57
3.4.3.1. Coefficient of useful time	57
3.4.3.2. Actual field capacity	58
3.4.3.3. Incoretical field capacity	58
J.4.J.4. FIEIG Efficiency	58
The state of the s	58
over analysis and benefit	59
4. RESULTS AND DISCUSSION.	60
4.1.Seed scattering	60
Totoontage of cells liaving congist on one good and term in	60 60
1.2. Figuria iaic	63
T. Actual Held Capacity and field efficiency	66
v.s. biippage,	60
4.6. Soil resistance forces on machine under different operation	69
System	09
Ordination of 1001 Silvar heef	71
····· Root longin	71
The same of the sa	75
1.7.5. ROOL VOIGIIE	80
bugar latto	84
······································	88
111.0. Itoot yicid	92
1.7.7. Sugar yieiu	97
The state of the s	101
1.0.1. CAME OF MAINTING	101
Transfer Cook of Manual Dialiting	101
7.0.1.2. Cost of inechanical planting	101
4.8.1.3. Net benefit	101
5. SUMMARY AND CONCLUSION.	105
6. REFERENCE	
7. APPENDIX.	112
ARABIC SUMMARY	118

LIST OF FIGURES

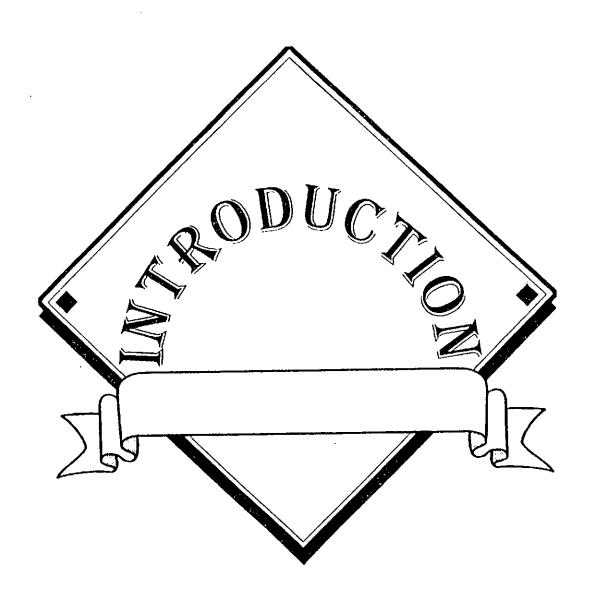
Ma		
No.	Times of startes it	Page
Fig. 2-1	Types of planters that were suitable with developing counties condition and always used at small holding.	5
Fig. 2-2	Types of planters which were suitable with developing counties condition and always used at small holding.(cont.).	7
Fig. 2-3	Types of planters which were suitable with developing	8
Fig. 2-4	counties condition and always used at small holding.(cont.). Some types of planters which were suitable with developing	10
	counties condition and always used at small holding.	10
Fig. 2-5	Types of planters which were suitable with developing counties condition and always used at small holding.(cont.).	11
Fig. 2-6	Loss of yield caused by incorrect topping of the heets	24
Fig. 2-7	Loss of yield caused by broken root- tips	24
Fig. 2.8	Zones of seed movement in a fluted roll feed unit	32
Fig. 2.9	Position of seeds relative to the cells	36
Fig 2.10	Seed delivery mechanisms. Circular mechanism(wheel type) upper and linear mechanism (belt type) lower	40
Fig 2.11	Release and impact velocities.	40
· · · · · · · · · · · · · · · · · · ·	Circular mechanism release conditions Early release (loft)	40
Fig 2.12	target release (center) and late release (right)	40
Fig. 3.1	Measurement of the maximum and minimum diameter for sugar beet (1000 seeds) by using Alexa variety.	42
Fig. 3-2	Measurement of the maximum and minimum diameter for sugar beet (1000 seeds) by using Pleno variety.	42
Fig. 3-3	LOCAIIV TWO FOWS Planting machine	46
Fig. 3-4	Germany one row planting machine.	40
Fig. 3-5	Germany one row planting machine (photo.).	48
Fig. 3-6	Locally two rows planting machine (photo.).	48
Fig. 3-7	Seed hopper.	50
Fig. 3-8	Seed plate.	51
Fig. 3-9	Feeder mechanism.	52
Fig.3-10	Seed rolling.	53
Fig.3-11	Devel geals.	54
Fig.3-12	The beat furrow opener.	56
Fig.3-13	i orce analysis acting upon the planter	56
Fig. 4-1	Effect of planting machine type and distance between bills	61
Fig. 4-2	on longitudinal scattering. Effect of planting machine type and distance between hills	61
Fig. 4-3	on transverse scattering Effect planting machine type and distance between hills on cells having one seed.	62
Fig. 4-4	cells having one seed. Effect of planting machine type and distance between hills on cells having two seeds.	62
Fig. 4-5	on cells having two seeds Effect of planting machine type, distance between hills and distance between rows on number of hills.	64
Fig. 4-6	Effect of planting machine type, distance between hills, distance between rows and seed variety on planting rate.	65

No.		Page
Fig. 4-7	Effect of planting machine type and distance between rows on actual field capacity.	67
Fig. 4-8	Effect of planting machine type and distance between rows on field efficiency.	67
Fig. 4-9	Effect of planting machine type and tillage depth on slippage	68
Fig.4-10	Effect of planting machine type and tillage depth on draw- pull, soil reaction against the wheels, soil resistance for furrow opener and rolling resistance for planter wheels	70
Fig.4-11	Effect of planting machine type, tillage depth and distance between rows on root length by using 10 cm distance between hills.	72
Fig.4-12	Effect of planting machine type, tillage depth and distance between rows on root length by using 15 cm distance between hills.	73
Fig.4-13	Effect of planting machine type, tillage depth and distance between rows on root length by using 20cm distance between hills.	74
Fig.4-14	Effect of planting methods and tillage depth was used to raise the furrow on root length.	75
Fig.4-15	Effect of planting machine type, tillage depth and distance between rows on root diameter by using 10 cm distance between hills	76
Fig.4-16	Effect of planting machine type, tillage depth and distance between rows on root diameter by using 15 cm distance between hills.	77
Fig.4-17	Effect of planting machine type, tillage depth and distance between rows on root diameter by using 20 cm distance between hills	87
Fig.4-18	Effect of planting methods and tillage depth was used to raise the furrow on root diameter.	79
Fig.4-19	Effect of planting machine type, tillage depth and distance between rows on root volume by using 10 cm distance between hills	81
Fig.4-20	Effect of planting machine type, tillage depth and distance between rows on root volume by using 15 cm distance between hills.	82
Fig.4-21	Effect of planting machine type, tillage depth and distance between rows on root volume by using 20 cm distance between hills.	83
Fig.4-22	Effect of planting methods and tillage depth was used to raise the furrow on root volume	84
Fig.4-23	Effect of planting machine types, tillage depth and distance between rows on sugar ratio by when the distance between hills was 10 cm.	85
Fig.4-24	Effect of planting machine types, tillage depth and distance between rows on sugar ratio by when the distance between hills was 15 cm.	86
Fig.4-25	Effect of planting machine types, tillage depth and distance	87

<i>No</i>		Page
	between rows on sugar ratio by when the distance between hills was 20 cm	
Fig.4-26	Effect of planting methods and tillage depth was used to raise the furrow on sugar ratio.	88
Fig.4-27	Effect of planting machine type, tillage depth and distance between rows on weight of root when the distance between hills was 10 cm.	89
Fig.4-28	Effect of planting machine type, tillage depth and distance between rows on weight of root when the distance between hills was 15 cm.	90
Fig.4-29	Effect of planting machine type, tillage depth and distance between rows on weight of root when the distance between hills was 20 cm.	91
Fig.4-30	Effect of planting methods and tillage depth was used to raise the furrow on weight of root.	92
Fig.4-31	Effect of planting machine type, tillage depth and distance between rows on root yield when the distance between hills was 10 cm.	93
Fig.4-32	Effect of planting machine type, tillage depth and distance between rows on root yield when the distance between hills was 15 cm.	94
Fig.4-33	Effect of planting machine type, tillage depth and distance between rows on root yield when the distance between hills was 20 cm.	95
Fig.4-34	Effect of planting methods and tillage depth was used to raise the furrow on root yield.	96
Fig.4-35	Effect of planting machine type, tillage depth and distance between rows on sugar yield when the distance between hills was 10 cm.	98
Fig.4-36	Effect of planting machine type, tillage depth and distance between rows on sugar yield when the distance between hills was 15 cm.	99
Fig.4-37	Effect of planting machine type, tillage depth and distance between rows on sugar yield when the distance between hills was 20 cm.	100
Fig.4-38	Effect of planting methods and tillage depth was used to	101
Fig.4-39	raise the furrow on sugar yield. Effect of planting machine type and distance between rows on cost of planting.	101
Fig.4-40	on cost of planting. Effect of planting machine type and tillage depth on net benefit	104
Fig.4-41	Effect of planting machine type and distance between hills on net benefit.	104
Fig.4-42	Effect of planting machine type and distance between rows on net benefit.	104

LIST OF TABLES

No. Table 2-1	Discontinuo	Page
1 aoie 2-1	Design features of feed units	33
Table 3-1	Mechanical and chemical analyses of experimental soil (0-60 cm) before experiments (growing seasons)	41
Table 3-2	Lechnical data and specifications the tractor	43
Table 3.3	Disc narrow specifications	44
Table 3.4	Planting machine types and their characteristics	45
Table A-1	The coefficient of rolling resistance for the planting machine type and tillage depth.	118
Table A-2	The force acting upon the planting machine type with the beet opener during operation under the different factors	118
Table A-3	distance between hills within the row and tillage depth on root length	119
Table A-4	Effect of planting machine type, distance between rows distance between hills within the row and tillage depth on root diameter.	119
Table A-5	Effect of planting machine type, distance between rows, distance between hills within the row and tillage depth on root volume.	120
Table A-6	Effect of planting machine type, distance between rows, distance between hills within the row and tillage depth on sugar ratio.	120
Table A-7	Effect of planting machine type, distance between rows, distance between hills within the row and tillage depth on weight of root.	121
Table A-8	distance between hills within the row and tillage depth on root yield.	121
Table A-9	Effect of planting machine type, distance between rows, distance between hills within the row and tillage depth on sugar yield.	122
Table A-10	Effect of planting machine type and distances between hills within the row on net benefit by using multigerm and monogerm seeds.	123
Table A-11	by using multigerm and monogerm seeds	123
Table A-12	Effect of planting machine type and distance between rows on net benefit by using multigerm and monogerm seeds.	124



1-INTRODUCTION

Sugar beet is considered as one of the most important crops, not only for sugar production, but also for producing fodder and organic mater for the soil. It extends to the use of its products in producing untraditional animal feed.

The production of sugar beet increased from 16943 fed. in 81/1982 to 70000 fed in 98/1999* in Kafr El-Sheikh. It is cultivated in a three year rotations during winter season from September till middle of November. It remains in the field from six to seven months. Its harvesting time depends on the cultivated varieties and planting time (sowing dates). There are some varieties recommended by the Research Institute of sugar crops for planting Egypt's local conditions namely, multigerm varieties and monogerm varieties.

Egyptian government has been aware to the high benefit of mechanizing its planting operation with the purpose of saving seed rate, less time and plant uniformity.

Up to now planting of seed is done manually in Egypt as most of local farmers own small land-holdings. Planting by machine is very important in saving hand labour, improving production, and allowing further mechanization. Uniformity of plant distribution with sufficient plant density is called upon for good beet quality. The main problem of sugar beet planting stage is that the randomizing in planting depth especially in planting on leveled land surfaces than make in the ridges. This problem could be solved in this work by developing a planter unit to plant the seed on ridged land directly.

Sugar beet became an important crop in Egypt as a source of sugar [sucrose]. The Egyptian government is encouraging the growers to increase the growing area of sugar beet. Until now the planing operation of sugar beet does not completely mechanized, although the manual planting is costly. The manual planting is needs too many labors and high quantity of seeds.

Planting methods considered as one of the most common problems for many crops. Consequently, mechanization of planting should be evaluated and studied to solve the problem which face the grower. The planter is very important to save labour, favorable seed distribution over the area, and allowing further mechanization.

^{*} Source Ministry of Agricultural the central council for sugar crops 1999.

On the other hand design considerations of this machine must meet the following:

- a) Low cost so that small farmer can use it;
- b) Suitable for different grains and small seeds;
- c) Simplicity in construction;
- d) Easy operation, adjustment, repairs and maintenance;
- e) Uniform placement of seed;
- f) Arrangement for adjusting seed rate, and
- g) Suitable depth control mechanism.

The current study was devoted to:

- a) Determine the effect of mechanical planters performance on the different tillage depths;
- b) Determine the effect of mechanical planting on seed placement and root characteristics, and
- c) Evaluate the field performance and planting cost.

The objectives of the present study were to develop and to manufacture two rows of locally hand operated planting machine and to evaluate its performance compared with one row hand operated planting machine made in Germany.

